Material Safety Data Sheet

Alpa Transparent Epoxy Resin

I. Identification of the Substance/Preparation and Company

Product name	**Alpa Transparent Epoxy Resin**
Other means of Identification	
SKU#	**AL712**
Recommended use	**Not available.**
Recommended restrictions	**None known.**
Details of the SDS supplier	
Company name	**Alpa Endustri Ltd.Sti.**
Address	**Inonu Street, Ogretici Street, No:67 Gungoren/Istanbul/TURKEY**
Telephone	**+90 212 553 80 70**
Email	**alpa@alpaendustri.com**
Internet	**https://www.alpaendustri.com**
Contact person	**Hakan Altıparmak Tel: +90 536 504 82 72**
Emergency phone number	**+90 212 553 80 70 / +90 536 504 82 72 / +4915777211007**

II. Hazard(s) Identification

Physical hazards	**Not classified.**	
Health hazards	**Skin corrosion/irritation**	**Category 2**
	Serious eye damage/eye irritation	**Category 2A**
	Sensitization, skin	**Category 1**
	Specific target organ toxicity, single exposure	**Category 3 narcotic effects**
Environmental hazards	**Not classified.**	
OSHA defined hazards	**Not classified.**	
Label elements		
Signal word	**Warning**	

Hazard statement **Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness.**

Precautionary statement

Prevention **Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.**

Response **If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.**

Storage **Store in a well-ventilated place. Keep container tightly closed. Store locked up.**

Disposal **Dispose of contents/container in accordance with local/ regional/ national/international regulations.**

Hazard(s) not otherwise classified (HNOC) **None known.**

Supplemental information **None.**

III. Composition/Data on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin: reaction product of Bisphenol A and epichlorohydrin (refer to epichlorohydrin)	**Epoxy Resin**	**25068-38-6**	**60 - 100**
Phenol Polymer with Formaldehyde, Glycidyl Ether		**28064-14-4**	**10 - 30**
Other components below reportable levels			**3 - 7**

IV. First Aid Measures

Inhalation	**Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.**
Skin contact	**Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.**
Eye contact	**Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.**
Ingestion	**Rinse mouth. Get medical attention if symptoms occur.**
Most important symptoms/effects, acute and delayed	**May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.**
Indication of immediate medical attention and special treatment needed	**Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.**
General information	**Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.**

V. Fire Fighting Measures

Suitable extinguishing media	**Water fog. Foam. Dry Chemical powder. Carbon Dioxide (CO_2).**
Unsuitable extinguishing media	**Do not use water jet as an extinguisher, as this will spread the fire.**
Specific hazards arising from the chemical	**During fire, gases hazardous to health may be formed.**
Special protective equipment and precautions for firefighters	**Self-contained breathing apparatus and full protective clothing must be worn in case of fire.**
Firefighting equipment/instructions	**Use water spray to cool unopened containers.**
Specific methods	**Use standard firefighting procedures and consider the hazards of other involved materials.**
General fire hazards	**No unusual fire or explosion hazards noted**

VI. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures	**Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.**
Methods and materials for containment and cleaning up	**Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.** **Small Spills: Clean surface thoroughly to remove residual contamination.** **Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.**
Environmental precautions	**Avoid discharge into drains, water courses or onto the ground.**

VII. Handling and Storage

Precautions for safe handling	**Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.**
Conditions for safe storage, including any incompatibilities	**Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).**

VIII. Exposure Controls / Personal Protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

Biological limit values	**No biological exposure limits noted for the ingredient(s).**
Exposure guidelines	**Occupational Exposure Limits are not relevant to the current physical form of the product.**
Appropriate engineering controls	**Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.**

Individual protection measures, such as personal protective equipment

Eye/face protection	**Wear safety glasses with side shields (or goggles).**
Skin protection	
Hand protection	**Wear appropriate chemical resistant gloves.**
Other	**Wear appropriate chemical resistant clothing.**
Respiratory protection	**In case of insufficient ventilation, wear suitable respiratory equipment.**
Thermal hazards	**Wear appropriate thermal protective clothing, when necessary.**
General hygiene considerations	**Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.**

IX. Physical and Chemical Properties

Appearance	**Viscous. Liquid.**
Physical state	**Liquid.**
Form	**Viscous. Liquid.**
Color	**Not available.**
Odor	**Not available.**
Odor threshold	**Not available.**
pH	**Not available.**
Melting point/freezing point	**Not available.**
Initial boiling point and boiling range	**470 °F (245 °C) estimated**
Flash point	**>265 °F (>129.4 °C)**
Evaporation rate	**Not available.**
Flammability (solid, gas)	**Not applicable.**
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	**Not available.**
Explosive limit - upper (%)	**Not available.**
Vapor pressure	**Not available.**
Vapor density	**Not available.**

Relative density	**Not available.**
Solubility(ies)	
Solubility (water)	**Not available.**
Partition coefficient (n-octanol/water)	**Not available.**
Auto-ignition temperature	**Not available.**
Decomposition temperature	**Not available.**
Viscosity	**Not available.**
Other information	
Density	**1.16g/cm^3**
Explosive properties	**Not explosive.**
Flammability class	**Combustible IIIB estimated**
Oxidizing properties	**Not oxidizing.**

X. Stability and Reactivity

Reactivity	**The product is stable and non-reactive under normal conditions of use, storage and transport.**
Chemical stability	**Material is stable under normal conditions.**
Possibility of hazardous reactions	**No dangerous reaction known under conditions of normal use.**
Conditions to avoid	**Contact with incompatible materials.**
Incompatible materials	**Strong oxidizing agents.**
Hazardous decomposition products	**No hazardous decomposition products are known.**

XI. Toxicological Information

Information on likely routes of exposure

Inhalation	**May cause drowsiness and dizziness. Headache. Nausea, vomiting.**
Skin contact	**Causes skin irritation. May cause an allergic skin reaction.**
Eye contact	**Causes serious eye irritation.**
Ingestion	**Knowledge about health hazard is incomplete.**

Symptoms related to the physical, chemical and toxicological characteristics	**May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.**
Information on toxicological effects	
Acute toxicity	**Not known.**
Skin corrosion/irritation	**Causes skin irritation.**
Serious eye damage/eye irritation	**Causes serious eye irritation.**
Respiratory or skin sensitization	
Respiratory sensitization	**Due to partial or complete lack of data the classification is not possible.**
Skin sensitization	**May cause an allergic skin reaction.**
Germ cell mutagenicity	**Due to partial or complete lack of data the classification is not possible.**
Carcinogenicity	**Due to partial or complete lack of data the classification is not possible.**

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	**Due to partial or complete lack of data the classification is not possible.**
Specific target organ toxicity - single exposure	**May cause drowsiness and dizziness**
Specific target organ toxicity - repeated exposure	**Due to partial or complete lack of data the classification is not possible.**
Aspiration hazard	**Due to partial or complete lack of data the classification is not possible.**

XII. Ecological Information

Ecotoxicity	**The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.**

Persistence and degradability	**No data is available on the degradability of any ingredients in the mixture.**
Bioaccumulative potential	**No data available.**
Mobility in soil	**No data available.**
Other adverse effects	**No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.**

XIII. Disposal Considerations

Disposal instructions	**Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.**
Local disposal regulations	**Dispose in accordance with all applicable regulations.**
Hazardous waste code	**The waste code should be assigned in discussion between the user, the producer and the waste disposal company**
Waste from residues / unused products	**Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).**
Contaminated packaging	**Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.**

XIV. Transport Information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	**Not applicable.**

XV. Regulatory Information

US federal regulations — **This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical — **Yes**

Classified hazard categories — **Skin corrosion or irritation**
Serious eye damage or eye irritation
Respiratory or skin sensitization
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	**Australian Inventory of Industrial Chemicals (AICIS)**	**No**
Canada	**Domestic Substances List (DSL)**	**Yes**

Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

***A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)**

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

XVI. Other Information

Issue date	**03.03.2025**
HMIS® ratings	**Health: 2** **Flammability: 1** **Physical hazard: 0**
NFPA ratings	**Health: 2** **Flammability: 1** **Instability: 0**
Disclaimer	**Alpa Endustri cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.**