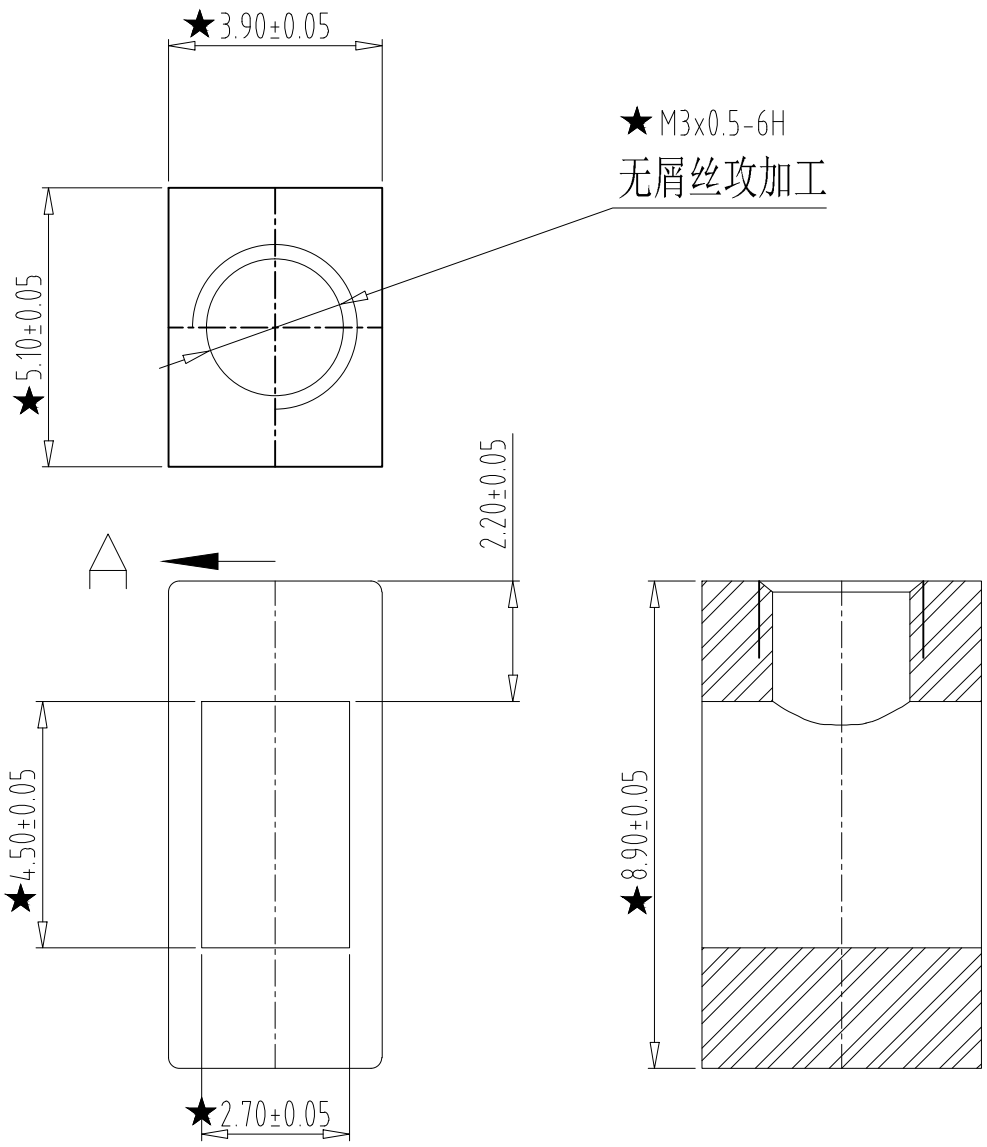
REV	CONTENT	CHK	DATE
V0.0	CONTENT	DLL	20.06.17
V0.1	修正图面错误	CXL	20.06.20



技术要求：

1.材质：HPb59-3；材质及电镀符合RoHs。
2.最大容许毛边量0.05mm, 表面无开裂、变形等缺陷；
3.螺纹电镀后符合M3*0.5-6H通止规，攻牙偏移2度以内，螺牙须能承受0.5Nm的扭力不致滑牙破裂；
4.电镀:铜底1~2μm,镀镍3-5μm；无发黑龟裂起皮.
5.平行度容许公差0.1mm,垂直度容许公差0.5度；
6."★"处指重要尺寸和品质管控点。

Total Pitch Dimension range in mm						Nominal dimension range in mm					radii		chamfers			∡ short angle sid				⌯	—	//	
0 to 6	over 6 to 16	over 16 to 30	over 30 to 120	over 120 to 250	over 250 to 500	0 to 6	over 6 to 10	over 10 to 16	over 16 to 30	over 30 to 53	0.5 to 3	over 3	over 0 to 6	over 3 to 6	over 6 to 30	to 10	over 10 to 50	over 50 to 120	over 120 to 400	all	over 0 to 120	over 120 to 200	over 200
±0.07	±0.12	±0.15	±0.2	±0.25	±0.40	±0.09	±0.12	±0.15	±0.17	±0.2	±0.1	±0.2	±0.1	±0.2	±0.5	1°	30'	20'	10'	0.1	0.2	0.3	0.4

1	BLOCK		X000000140		/	BRASS		Ni Plated
ITEM	NAME OF PART		NO. OF PART		Q"TY	MATERIAL		NOTE
DWG.	DLL	DATE	20.06.17		SIZE	A4	UNITS mm	SHEET/OF 1 / 1
CHK.		DATE			SCALE	1 : 1		
APP.		DATE			NAME	X000000140 GT129-BLOCK		
Golten 宁波冠泰电子有限公司 NINGBO GOLTEN ELECTRONICS CO., LTD.					DWGNO.	XXXX		