

# **AK6-Y Series**



#### **Agency Recognitions**

AGENCY	AGENCY FILE NUMBER
<b>9</b> 1	E128662

# Maximum Ratings and Thermal Characteristics ( $T_A$ =25°C unless otherwise noted)

Parameter	Symbol	Value	Unit
Operating Storage Temperature Range	T <sub>stg</sub>	-55 to 150	°C
Operating Junction Temperature Range	Τ <sub>J</sub>	-55 to 125	°C
Current Rating <sup>1</sup>	I <sub>PP</sub>	6	kA

#### Note

1. Rated  $I_{_{\rm PP}}$  measured with 8/20  $\mu s$  pulse.

#### **Functional Diagram**



#### Electrical Characteristics (T<sub>A</sub>=25°C unless otherwise noted)

# Description

The AK6-Y series of high power TVS diode is specially designed for meeting severe surge test environment of both AC and DC line protection applications. It features a very fast response and ultra low clamping characteristics as compared to MOVs (Metal Oxide Varistors). It accomplishes this by virtue of the Littelfuse Foldback<sup>™</sup> technology, which provides a clamping voltage lower than the avalanche voltage (but above the rated working voltage); therefore, any voltage rise due to increased current conduction is maintained at a minimum magnitude, providing the best possible protection level. These AK components can be connected in series and / or parallel to create a very high surge current protection solution.

#### Features

- Recognized to UL 497B as an Isolated Loop Circuit Protector
- Both reflow and wave soldering capable
- Very low clamping voltage
- Ultra compact: less
- than one-tenth the size of traditional discrete solutions
- Sharp breakdown voltage
- Low slope resistance
- Bi-directional
- Foldback technology for superior clamping factor
- Symmetric in leads width for easier soldering during assembly.

• IEC-61000-4-2 ESD 15kV(Air), 8kV (Contact)

- ESD protection of data lines in accordance with IEC 61000-4-2
- EFT protection of data lines in accordance with IEC 61000-4-4
- Halogen-free and RoHS compliant
- Glass passivated junction
- Pb-free E4 means 2<sup>nd</sup> level interconnect is Pb-free and the terminal finish material is silver

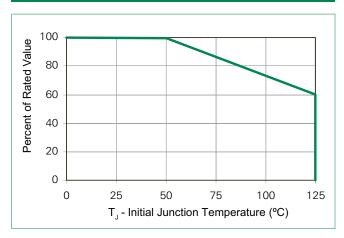
Part Numbers	Part Marking	Standoff Voltage (V <sub>so</sub> ) Volts	Max. Reverse Leakage (I <sub>R</sub> ) @V <sub>so</sub>	Typical I <sub>R</sub> @ 85°C (µA)	Reverse E Voltage	Breakdown (V <sub>BR</sub> ) @ I <sub>T</sub>	Test Current I <sub>T</sub>	Vol V <sub>ci</sub> @ I <sub>nn</sub>	lamping tage Peak Pulse <sub>¬P</sub> ) (Note 1)	Max. Temp Coefficient OF V <sub>BR</sub>	Max. Capacitance 0 Bias 10kHz	Agency Approva
		VOItS	μΑ	(μΑ)	Min Volts	Max Volts	(mA)	$V_{\rm CL}$ Volts	I <sub>PP</sub> Amps	(%/ºC)	(nF)	
AK6-030C-Y	6-030C	30	10	15	32	37	10	90	6,000	0.1	11.0	Х
AK6-058C-Y	6-058C	58	10	15	64	70	10	110	6,000	0.1	8.0	Х
AK6-066C-Y	6-066C	66	10	15	72	80	10	120	6,000	0.1	6.0	Х
AK6-076C-Y	6-076C	76	10	15	85	95	10	140	6,000	0.1	6.5	Х
AK6-170C-Y	6-170C	170	10	15	180	220	10	260	6,000	0.1	2.8	Х
AK6-190C-Y	6-190C	190	10	15	200	245	10	290	6,000	0.1	2.5	Х
AK6-240C-Y	6-240C	240	10	15	250	285	10	340	6,000	0.1	2.0	Х
AK6-380C-Y	6-380C	380	10	15	401	443	10	520	6,000	0.1	1.4	Х
AK6-430C-Y	6-430C	430	10	15	440	490	10	625	6,000	0.1	1.0	Х

Note: Using 8/20µs wave shape as defined in IEC 61000-4-5.



# TVS Diodes Axial Leaded <u>- 6kA > AK6-Y series</u>

## Figure 1 - Peak Power Derating



## Figure 3 - Typical Peak Pulse Power Rating Curve

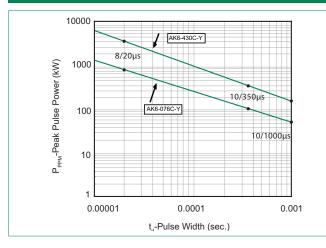
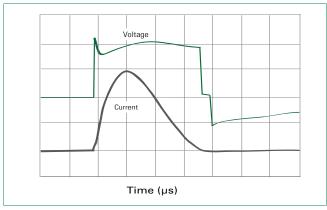
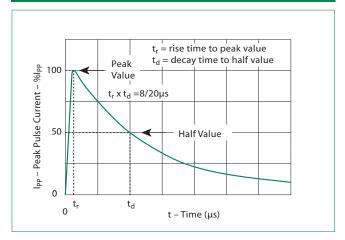


Figure 5 -Surge Response (8/20 Surge current waveform)

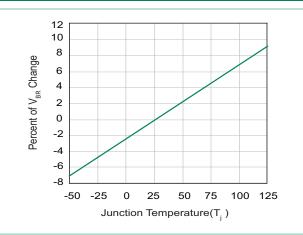


Note: The power dissipation causes a change in avalanche voltage during the surge and the avalanche voltage eventually returns to the original value when the transient has passed.

## Figure 2 - Pulse Waveform



# Figure 4 - Typical V<sub>BR</sub> Vs\_Junction Temperature

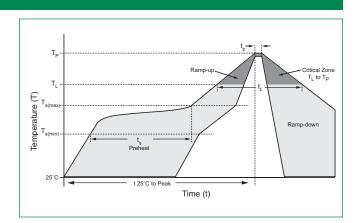




TVS Diodes Axial Leaded – 6kA > AK6-Y series

## **Soldering Parameters**

Reflow Cor	ndition	Lead–free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (min to max) (t <sub>s</sub> )	60 – 120 secs	
Average ra to peak	mp up rate (Liquidus Temp (T <sub>L</sub> )	3°C/second max	
$T_{S(max)}$ to $T_A$	- Ramp-up Rate	3°C/second max	
Poflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
Reflow	-Time (min to max) (T <sub>s</sub> )	60 – 150 seconds	
Peak Temp	erature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C	
Time withi Temperatu	n 5°C of actual peak re (t <sub>p</sub> )	30 seconds	
Ramp-dow	n Rate	6°C/second max	
Time 25°C	to peak Temperature (T <sub>P</sub> )	8 minutes Max.	
Do not exc	eed	260°C	

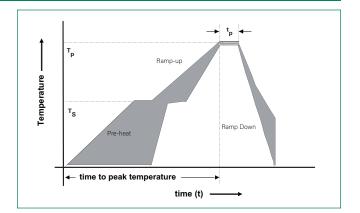


# Flow Soldering (Solder Dipping)

Reflow Cor	ndition	Lead–free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	140°C	
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	160°C	
	- Time to Pre-Heat Temp	60 – 150 secs	
Average ra	mp up rate to Pre-Heat Temp	5°C/second max	
Peak Temp	erature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C	
Average ra	mp up rate (pre-heat to T <sub>P</sub> )	5°C/second max	
Time within	n actual peak Temperature Max	6 seconds	
Ramp-dow	n Rate	5°C/second max	

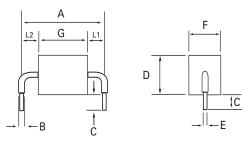
### **Physical Specifications**

Weight	Contact manufacturer		
Case	UL Recognized compound meeting flammability rating V-0		
Terminal	Silver plated leads, solderable per MILSTD-750 Method 2026		





Dimensions

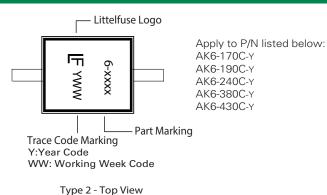


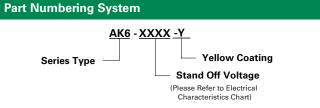
Dimensions	Inches	Millimeters
A	0.950 +/- 0.040	24.15 +/- 1.00
В	0.095 +/- 0.024	2.4 +/- 0.60
С	0.236 +/- 0.040	6.00 +/- 1.00
D	0.570 max.	14.48 max.
E	0.050 +/- 0.002	1.270 +/- 0.05
F	0.500 max.	12.70 max.
G - 030C-Y	0.161 +/- 0.040	4.10 +/- 1.00
G - 058C-Y/066C-Y 076C-Y	0.189 +/- 0.040	4.8 +/- 1.00
G - 170C-Y/190C-Y	0.320 +/- 0.040	8.13 +/- 1.00
G - 240C-Y	0.370 +/- 0.040	9.4 +/- 1.00
G - 380C-Y/430C-Y	0.543 +/- 0.040	13.8 +/- 1.00
L1/L2	L1= L2 tolerance +/	'- 0.04 inch (1.0 mm)

#### Part Marking System



Type 1- Side View





Packing Options						
Part Number	Component Package	Quantity	Packaging Option			
AK6-XXXX-Y	AK Package	56pcs/Box	Bulk			
AK6-XXXX-Y-12	AK Package	12pcs/Box	Bulk			

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