

advanced

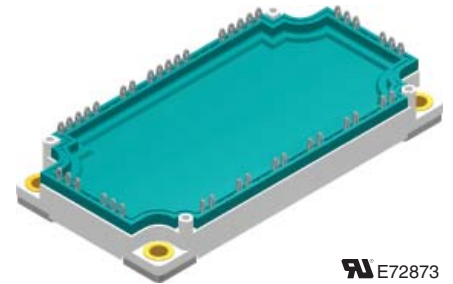
X2PT IGBT Module

 $V_{CES} = 1200\text{ V}$
 $I_{C25} = 312\text{ A}$
 $V_{CE(sat)} = 1.7\text{ V}$

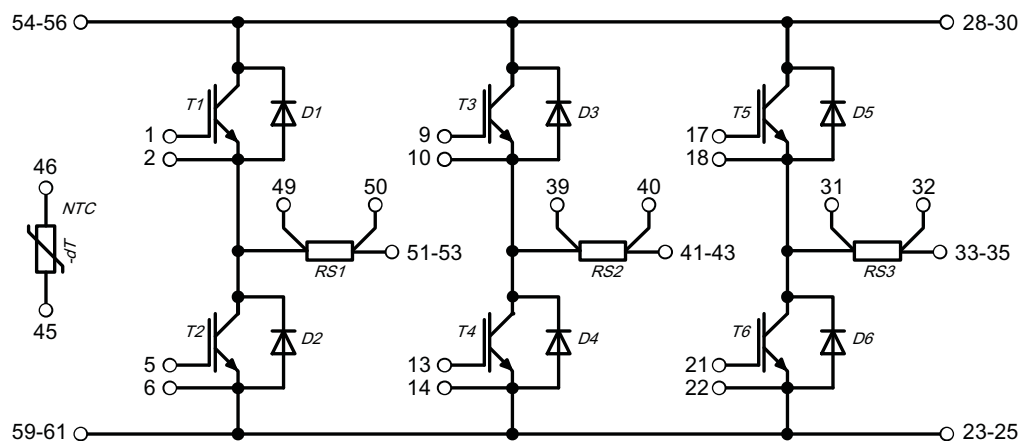
6-Pack + NTC + Shunt

Part number

MIXG240W1200PZTEH



E72873


Features / Advantages:

- X2PT - 2nd generation Xtreme light Punch Through
- $T_{vjm} = 175^{\circ}\text{C}$
- Easy paralleling due to the positive temperature coefficient of the on-state voltage
- Rugged X2PT design results in:
 - short circuit rated for 10 $\mu\text{sec.}$
 - very low gate charge
 - low EMI
 - square RBSOA @ 2x I_c
- Low $V_{CE(sat)}$ and low thermal resistance
- SONIC2™ diode
 - fast and soft reverse recovery
 - low operating forward voltage

Applications:

- AC motor drives
- Solar inverter
- Medical equipment
- Uninterruptible power supply
- Air-conditioning systems
- Welding equipment
- Switched-mode and resonant-mode power supplies
- Inductive heating, cookers
- Pumps, Fans

Package: E3-Pack

- Isolation Voltage: 4300 V~
- Industry standard outline
- RoHS compliant
- Base plate: Copper internally DCB isolated
- Advanced power cycling
- PressFit pins

Option:

- Phase Change Material printed on base plate

Terms & Conditions of usage

The data contained in this product data sheet is exclusively intended for technically trained staff. The user will have to evaluate the suitability of the product for the intended application and the completeness of the product data with respect to his application. The specifications of our components may not be considered as an assurance of component characteristics. The information in the valid application- and assembly notes must be considered. Should you require product information in excess of the data given in this product data sheet or which concerns the specific application of your product, please contact your local sales office.

Due to technical requirements our product may contain dangerous substances. For information on the types in question please contact your local sales office.

Should you intend to use the product in aviation, in health or life endangering or life support applications, please notify. For any such application we urgently recommend

- to perform joint risk and quality assessments;

- the conclusion of quality agreements;

- to establish joint measures of an ongoing product survey, and that we may make delivery dependent on the realization of any such measures.

IXYS reserves the right to change limits, test conditions and dimensions.

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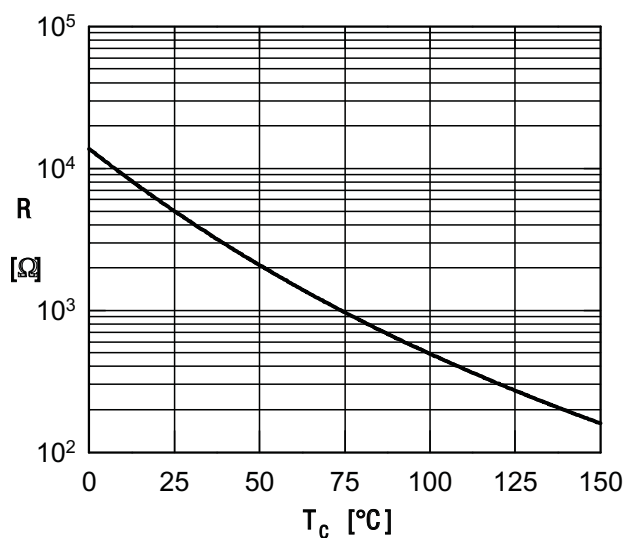
| Inverter IGBT T1 - T6 | | | | Ratings | | |
|-----------------------|--|--|---|----------|------|----------|
| Symbol | Definitions | Conditions | min. | typ. | max. | |
| V_{CES} | collector emitter voltage | $I_R = 500 \mu A$ | $T_{VJ} = 25^\circ C$ | 1200 | | V |
| V_{GES} | max. DC gate voltage | | | -20 | +20 | V |
| V_{GEM} | max. transient gate emitter voltage | | | -30 | +30 | V |
| I_{C25} | collector current | | $T_C = 25^\circ C$ | | 312 | A |
| I_{C80} | | | $T_C = 80^\circ C$ | | 233 | A |
| I_{C100} | | | $T_C = 100^\circ C$ | | 200 | A |
| P_{tot} | total power dissipation | | $T_C = 25^\circ C$ | | 938 | W |
| $V_{CE(sat)}$ | collector emitter saturation voltage on die level | $I_C = 200 A; V_{GE} = 15 V$ | $T_{VJ} = 25^\circ C$ $T_{VJ} = 150^\circ C$ | 1.7 2 | 2 | V V |
| $V_{GE(th)}$ | gate emitter threshold voltage | $I_C = 8 mA; V_{GE} = V_{GE}$ | $T_{VJ} = 25^\circ C$ | 6.0 | 7.5 | V |
| I_{CES} | collector emitter leakage current (includes diode reverse current) | $V_{CE} = V_{CES}; V_{GE} = 0 V$ | $T_{VJ} = 25^\circ C$ $T_{VJ} = 150^\circ C$ | 2.5 | 0.15 | mA mA |
| I_{GES} | gate emitter leakage current | $V_{GE} = \pm 20 V$ | | | 500 | nA |
| R_G | internal gate resistance | | | 6.5 | | Ω |
| C_{iss} | input capacitance | } $V_{CE} = 100 V; V_{GS} = 0 V; f = 1 MHz$ | | 10.6 | | nF |
| C_{oss} | output capacitance | | | | | pF |
| C_{rss} | reverse transfer (Miller) capacitance | | | | | pF |
| Q_g | total gate charge | } $V_{CE} = 600 V; V_{GE} = 0 / 15 V; I_C = 200 A$ | | 630 | | nC |
| Q_{gs} | gate source charge | | | | | nC |
| Q_{gd} | gate drain (Miller) charge | | | | | nC |
| $t_{d(on)}$ | turn-on delay time | } Inductive switching $V_{CE} = 680 V; I_C = 200 A$ $V_{GE} = \pm 15 V; R_G = 3.9 \Omega$ (external) | $T_{VJ} = 25^\circ C$ | | 170 | ns |
| t_r | current rise time | | | | 55 | ns |
| $t_{d(off)}$ | turn-off delay time | | | | 290 | ns |
| t_f | current fall time | | | | 120 | ns |
| E_{on} | turn-on energy per pulse | | | | 17.1 | mJ |
| E_{off} | turn-off energy per pulse | | | | 14.2 | mJ |
| $E_{rec(off)}$ | reverse recovery losses at turn-off | | | | 3.5 | mJ |
| $t_{d(on)}$ | turn-on delay time | } Inductive switching $V_{CE} = 680 V; I_C = 200 A$ $V_{GE} = \pm 15 V; R_G = 3.9 \Omega$ (external) | $T_{VJ} = 150^\circ C$ | | 180 | ns |
| t_r | current rise time | | | | 70 | ns |
| $t_{d(off)}$ | turn-off delay time | | | | 360 | ns |
| t_f | current fall time | | | | 215 | ns |
| E_{on} | turn-on energy per pulse | | | | 23.5 | mJ |
| E_{off} | turn-off energy per pulse | | | | 20.5 | mJ |
| $E_{rec(off)}$ | reverse recovery losses at turn-off | | | | 9.2 | mJ |
| RBSOA | reverse bias safe operating area | } $V_{GE} = \pm 15 V; R_G = 3.9 \Omega$ $V_{CEmax} = 1200 V$ | $T_{VJ} = 150^\circ C$ | | 400 | A |
| I_{CM} | | | | | | |
| SCSOA | short circuit safe operating area | } $V_{CEmax} = 1200 V$ $V_{CE} = 900 V; V_{GE} = \pm 15 V$ non-repetitive | $T_{VJ} = 150^\circ C$ | | 10 | μs |
| t_{SC} | short circuit duration | | | | 900 | A |
| I_{SC} | short circuit duration | | | | | |
| R_{thJC} | thermal resistance junction to case | with heatsink compound; IXYS test setup | | 0.24 | 0.16 | K/W |
| R_{thJH} | thermal resistance junction to heatsink | | | | | K/W |

| Inverter Diode D1 - D6 | | | | Ratings | | |
|------------------------|--|---|---|---------|-------------|---------------|
| Symbol | Definitions | Conditions | min. | typ. | max. | Unit |
| V_{RRM} | max. repetitive reverse voltage | $I_R = 500 \mu A$, see V_{CES} | $T_{VJ} = 25^\circ C$ | 1200 | | 1200 V |
| I_{F25} | forward current | | $T_C = 25^\circ C$ | | | 189 A |
| I_{F80} | | | $T_C = 80^\circ C$ | | | 136 A |
| I_{F100} | | | $T_C = 100^\circ C$ | | | 114 A |
| V_F | forward voltage on die level | $I_F = 150 A$ | $T_{VJ} = 25^\circ C$ $T_{VJ} = 150^\circ C$ | | 1.7 1.65 | 2.0 1.95 V |
| I_R | reverse current * not applicable, see I_{ces} at IGBT | $V_R = V_{RRM}$ | $T_{VJ} = 25^\circ C$ $T_{VJ} = 150^\circ C$ | | * | * mA mA |
| Q_{RM} | reverse recovery charge | $V_{CE} = 600 V$; $I_C = 150 A$ $V_{GE} = \pm 15 V$; $R_G = 3.9 \Omega$ (external) | $T_{VJ} = 25^\circ C$ | | 11.4 | μC |
| I_{RM} | max. reverse recovery current | | | | 150 | A |
| t_{rr} | reverse recovery time | | | | 230 | ns |
| E_{rec} | reverse recovery energy | | | | 3.5 | mJ |
| Q_{RM} | reverse recovery charge | $V_{CE} = 600 V$; $I_C = 150 A$ $V_{GE} = \pm 15 V$; $R_G = 3.9 \Omega$ (external) | $T_{VJ} = 150^\circ C$ | | 25.3 | μC |
| I_{RM} | max. reverse recovery current | | | | 170 | A |
| t_{rr} | reverse recovery time | | | | 420 | ns |
| E_{rec} | reverse recovery energy | | | | 9.2 | mJ |
| R_{thJC} | thermal resistance junction to case | with heatsink compound; IXYS test setup | | | 0.38 | K/W |
| R_{thJH} | thermal resistance junction to heatsink | | | | 0.48 | K/W |

| Shunt Resistor | | | | Ratings | | |
|----------------|--------------------------------------|---|--------------------|---------|------|------------|
| Symbol | Definitions | Conditions | min. | typ. | max. | Unit |
| R_{SHUNT} | resistance tolerance | | $T_C = 25^\circ C$ | | 0.5 | m Ω |
| R_{thSH} | thermal resistance shunt to heatsink | with heatsink compound; IXYS test setup * | | | 10 | K/W |

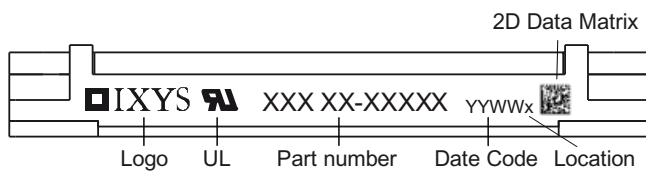
* Note: Continuous shunt temperature should not exceed 170°C

| Temperature Sensor NTC | | | | | | |
|------------------------|-------------------------|-----------------------|------|------|------|------------|
| Symbol | Definitions | Conditions | min. | typ. | max. | Unit |
| R_{25} | resistance | $T_{VJ} = 25^\circ C$ | 4.75 | 5.0 | 5.25 | k Ω |
| $B_{25/50}$ | temperature coefficient | | | 3375 | | K |



Typ. NTC resistance vs. temperature

| Package E3-Pack | | | | Ratings | | |
|-----------------|-------------------------------|---|--------------|---------------------------------------|------|--------|
| Symbol | Definitions | Conditions | min. | typ. | max. | Unit |
| I_{RMS} | RMS current | per terminal | | | 30 | A |
| T_{stg} | storage temperature | | -40 | | 125 | °C |
| T_{op} | operation temperature | | -40 | | 150 | °C |
| T_{VJ} | virtual junction temperature | | -40 | | 175 | °C |
| Weight | | | | | 320 | g |
| M_D | mounting torque | | 3 | | 6 | Nm |
| d_{Spp} | creepage distance on surface | terminal to terminal | 6 | | | mm |
| d_{Spb} | | terminal to backside | 12 | | | mm |
| d_{App} | striking distance through air | terminal to terminal | 6 | | | mm |
| d_{Apb} | | terminal to backside | 12 | | | mm |
| V_{ISOL} | isolation voltage | t = 1 second t = 1 minute | 4300 3600 | 50 / 60 Hz, RMS; $I_{ISOL} \leq 1$ mA | | V V |
| $R_{pin-chip}$ | resistance pin to chip | $V = V_{CEsat} + 2 \cdot R \cdot I_C$ resp. $V = V_F + 2 \cdot R \cdot I_F$ | | | | mΩ |
| C_P | coupling capacity per switch | between shorted pins of switch and back side metallization | | | | pF |


Part number

M = Module
 I = IGBT
 X = XPT IGBT
 G = Gen 2 / std
 240 = Current Rating [A]
 W = 6-pack
 1200 = Reverse Voltage [V]
 PZT = PressFit Pin + Shunt 0.5mΩ, Thermistor
 EH = E3-Pack

| Ordering | Part Name | Marking on Product | Delivering Mode | Base Qty | Ordering Code |
|----------------------------|-----------------------|--------------------|-----------------|----------|---------------|
| Standard | MIXG240W1200PZTEH | MIXG240W1200PZTEH | Blister | 24 | 522740 |
| with Phase Change Material | MIXG240W1200PZTEH -PC | MIXG240W1200PZTEH | Blister | 24 | 522733 |

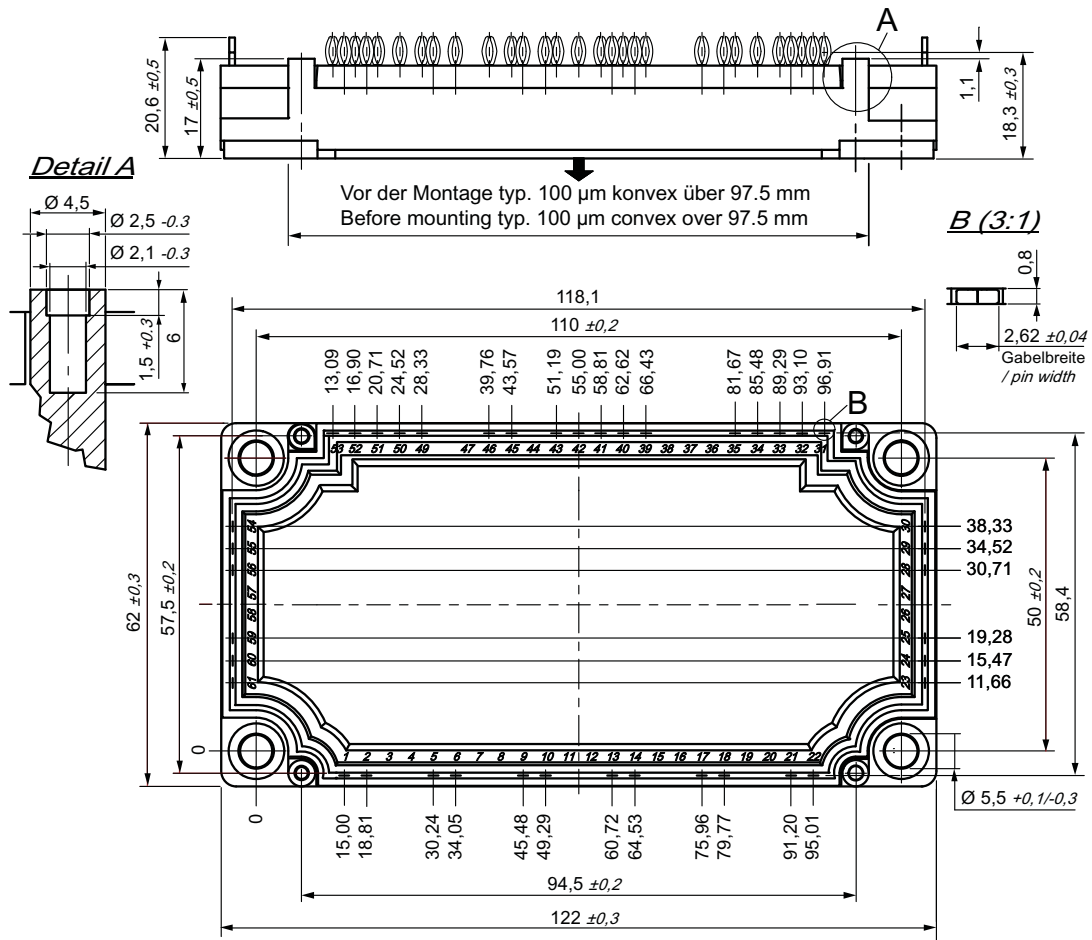
| Similar Part | Package | Voltage class |
|------------------|-------------------------|---------------|
| MIXG240W1200TEH | E3- Pack | 1200 |
| MIXG240W1200PTEH | E3- Pack, press fit pin | 1200 |

Option: phase change material; please contact IXYS sales office for availability

Equivalent Circuits for Simulation *on die level

| $V_{0\ max}$ | threshold voltage | $T_{VJ} = 125^\circ\text{C}$ | IGBT | Inverter Diode | V |
|--------------|--------------------|------------------------------|------|----------------|----|
| $R_{0\ max}$ | slope resistance * | | | | mΩ |
| $V_{0\ max}$ | threshold voltage | $T_{VJ} = 175^\circ\text{C}$ | 1.2 | 1.2 | V |
| $R_{0\ max}$ | slope resistance * | | 5.8 | 4.7 | mΩ |

Outlines E3-Pack

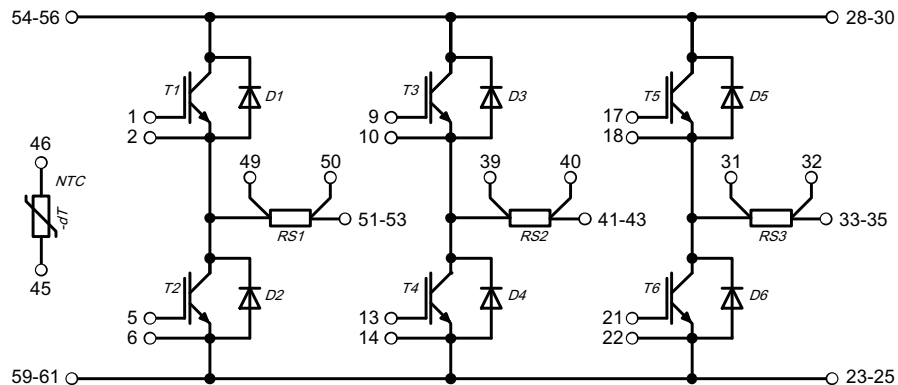


Bemerkung / Note:

- Nichttolerierete Maße nach / Measure without tolerances according DIN ISO 2768-T1-m
- PCB-Lochmuster / PCB hole pattern: **see pin position**
- Toleranz Pin-Position und PCB-Lochmuster / Tolerance of pin position and PCB hole pattern: $\oplus 0.1$
- Bohrlochdurchmesser / Diameter of drill: **Ø 2.35 mm**
- Endlochdurchmesser / Diameter of plated holes: **Ø 2.14 - 2.29 mm** (Cu thickness in via typ. 50 µm)
- Beschichtung / Plating: **chem. Sn max. 15 µm**
- Einpresskraft / Insert Force: per terminal with a typ. insert speed of 7 mm/s: **typ. 90 N**
- Weitere Angaben / Further information: www.ixys.com **Application note IXAN0077**
- Montageanleitung / Mounting instruction: www.ixys.com **Application note IXAN0024**

Detail A: PCB-Montage / Mounting on PCB

- Empfohlene, selbstschneidende Schraube / Recommended, self-tapping screw: **EJOT PT®** (Größe / size: **K25**)
- Max. Schraubenlänge / Max. screw length: **PCB-Dicke / thickness + 6 mm** (max. Lochtiefe / hole depth)
- Empfohlenes Drehmoment / Recommended mounting torque: **1.5 Nm**



IGBT T1 - T6

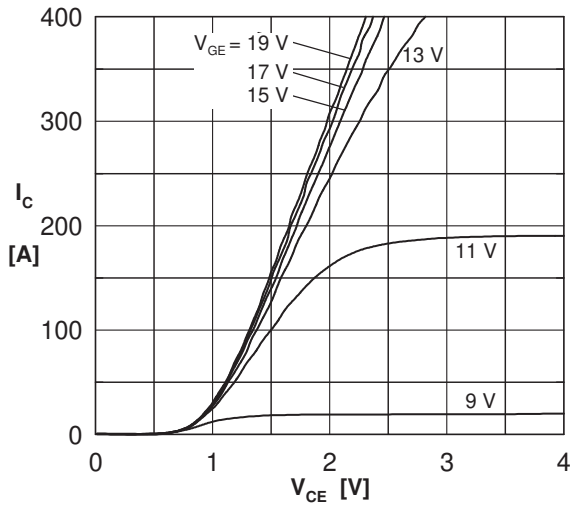


Fig. 1 Typ. output characteristics ($T_{VJ} = 25^{\circ}\text{C}$)

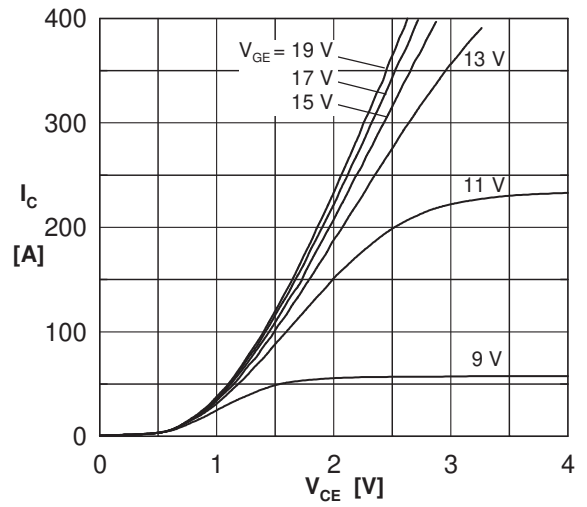


Fig. 2 Typ. output characteristics ($T_{VJ} = 150^{\circ}\text{C}$)

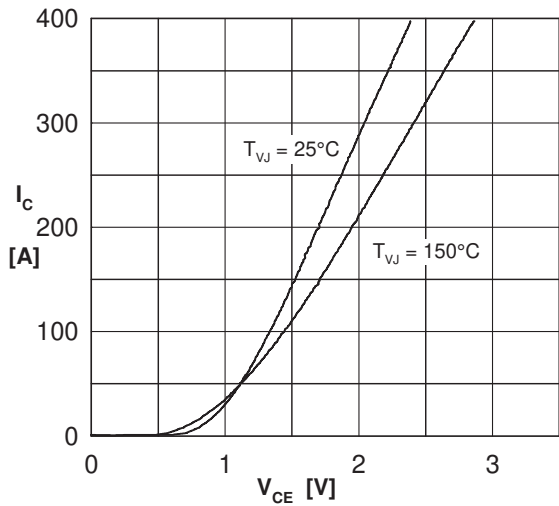


Fig. 3 Typ. output characteristics ($V_{GE} = 15\text{V}$)

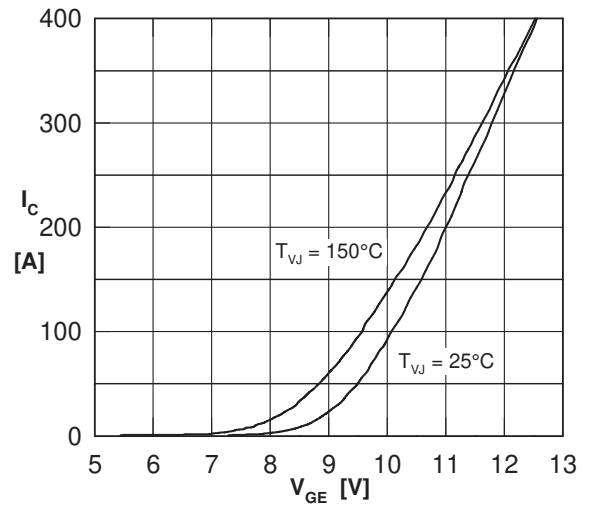


Fig. 4 Typ. transfer characteristics ($V_{CE} = 20\text{V}$)

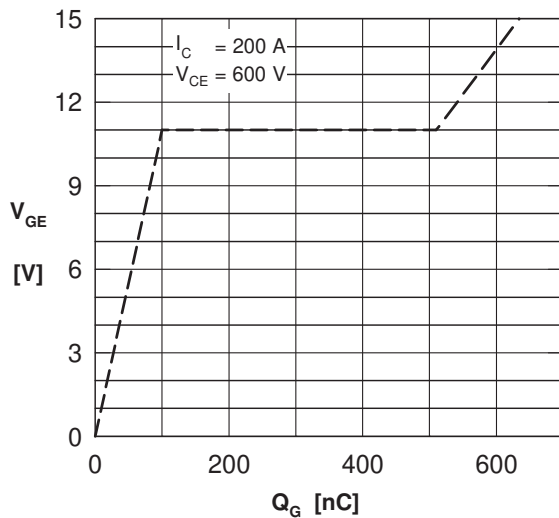


Fig. 5 Typ. turn-on gate charge 0/15V

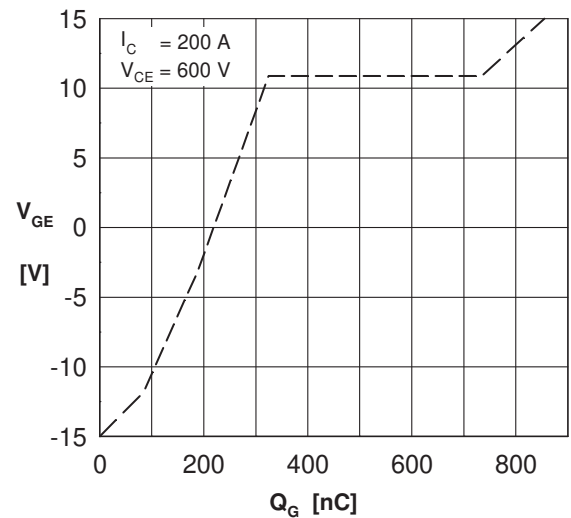


Fig. 6 Typ. turn-on gate charge -15/+15V

IGBT T1 - T6

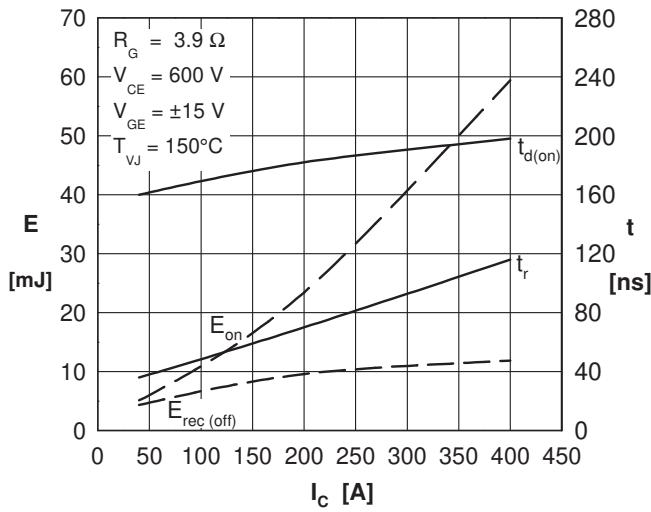


Fig. 7 Typ. switching energy versus collector current (turn on)

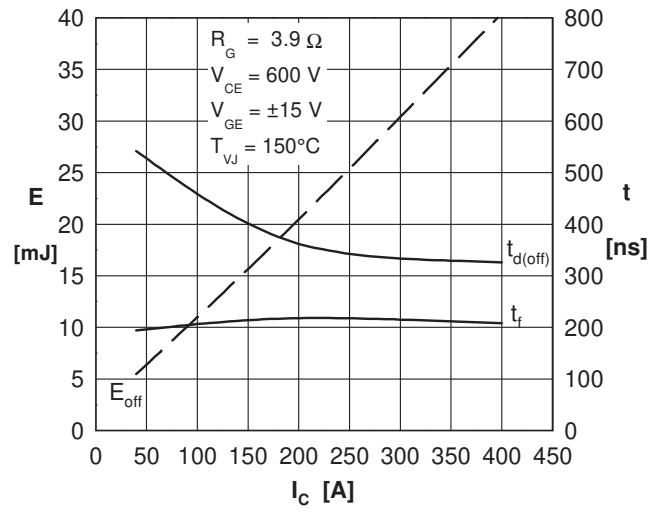


Fig. 8 Typ. switching energy versus collector current (turn off)

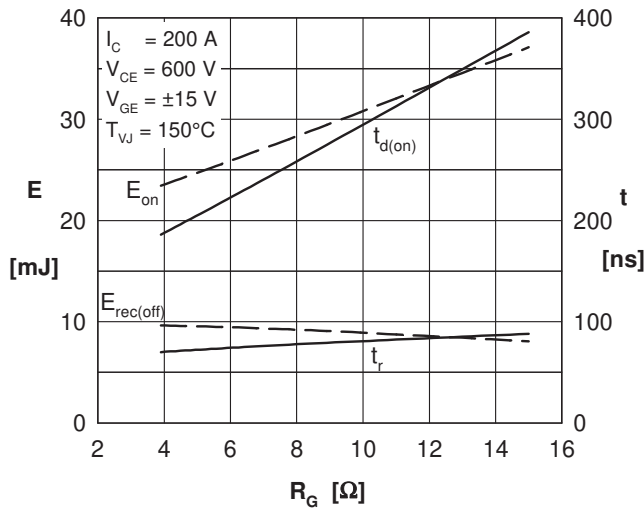


Fig. 9 Typ. switching energy versus gate resistor (turn on)

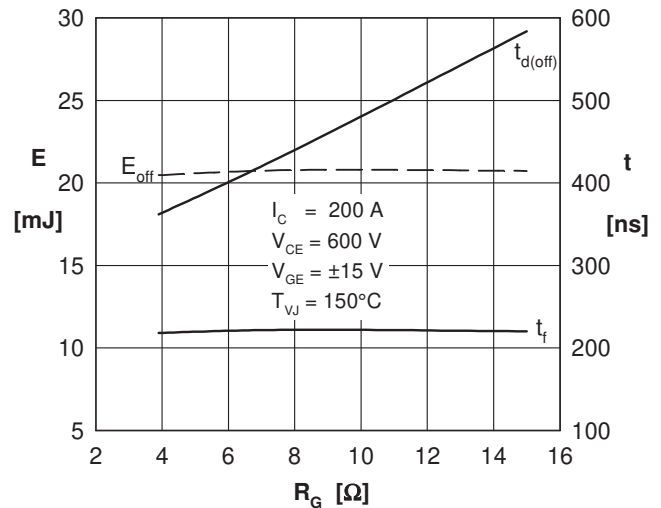


Fig. 10 Typ. switching energy versus gate resistor (turn off)

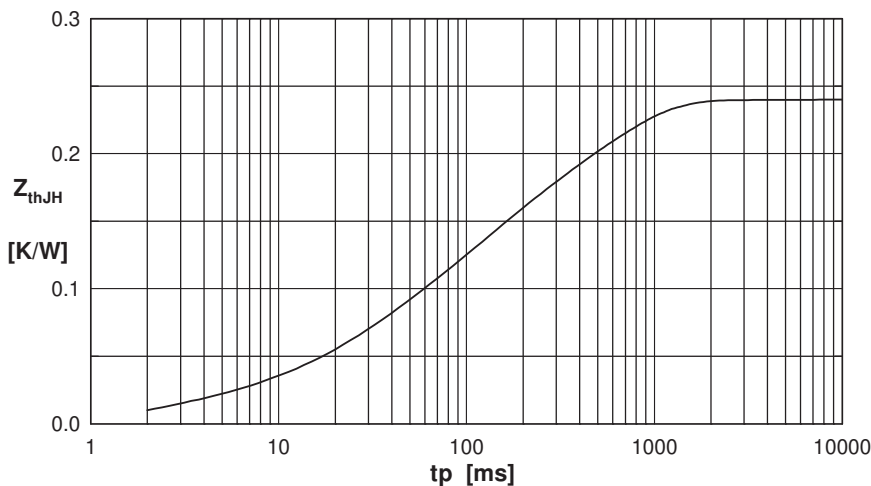


Fig. 11 IGBT: typ. transient thermal impedance to heat sink

DIODE D1 - D6

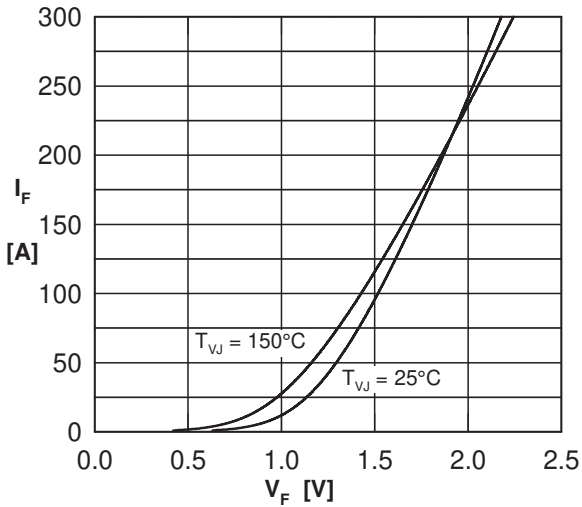


Fig. 12 Typ. forward characteristics FWD

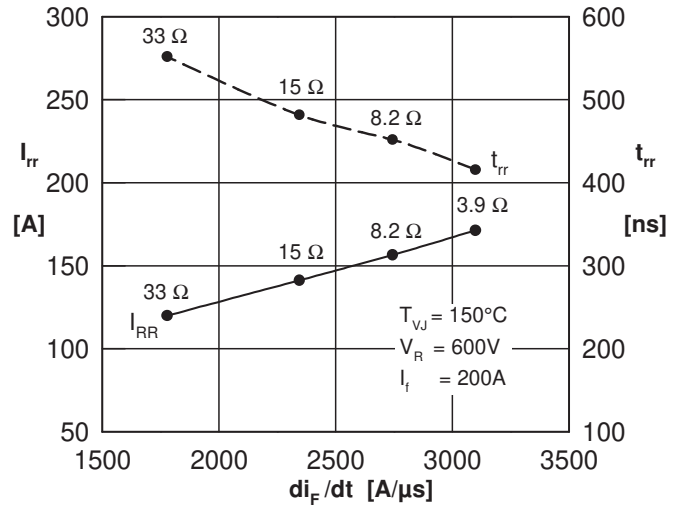


Fig. 13 Typ. recovery energy $E_{rec(off)}$ versus $-di/dt$

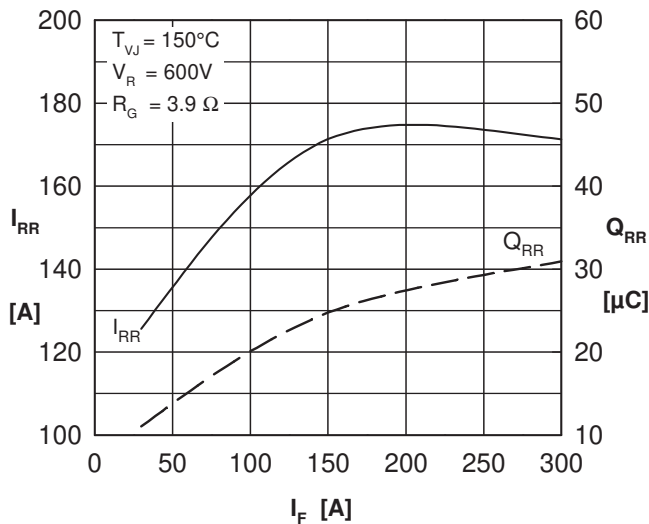


Fig. 14 typ. reverse recovery characteristics

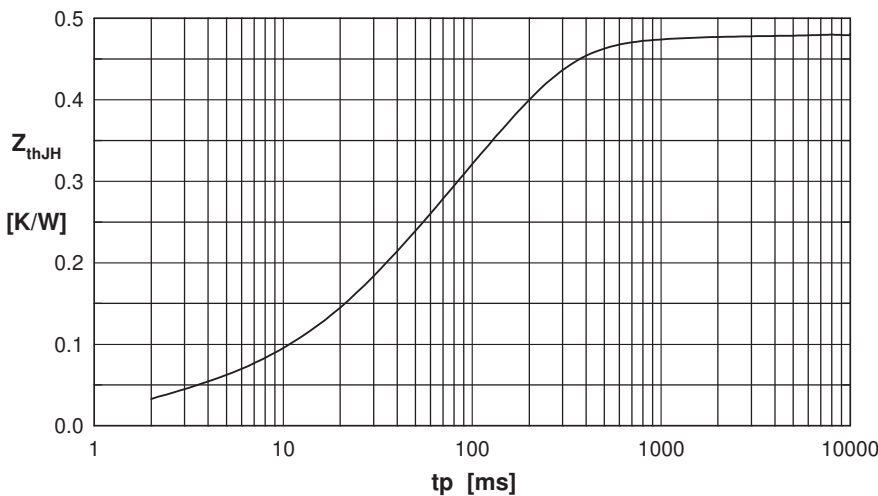


Fig. 15 Diode: typ. transient thermal impedance junction to heat sink