

NO.: JSB181214031

TO: Ozdisan

APPROVAL SHEET No. : T-0629A

Series No.: MRF

Specification No.:

RoHS

APPROVAL SHEET

FOR AL. ELECTROLYTIC CAPACITORS

No.	(Customer No.)	(Koshin Part No.)	Description	Φ D x L
1		MRF-025V330ME077-T/R	25V33UF	6.3X7.7

APPROVED BY:

PLEASE SIGN RETURN US ONE COPY OF THE APPROVAL SHEET.

APPROVED BY: SHENZHIHONG

CHECKEDBY: DINGCHANGHUA

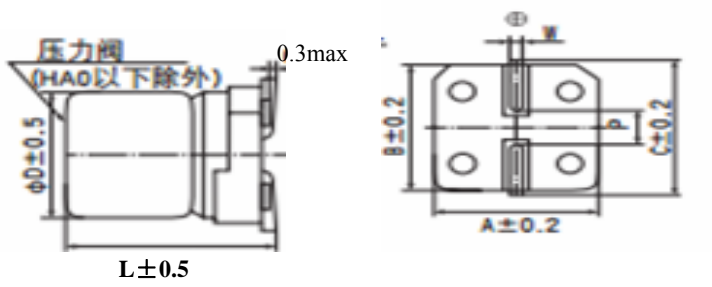
DESIGNED BY: LUOLI

DATE: 2018-12-14

KOSHIN

DJS-DS-0013

Standard Size map:



Lead spacing and Diameter

Unit: mm

ϕD	L	A	B	C	W	P ± 0.2
6.3	7.7	6.6	6.6	7.2	0.5~0.8	1.9

Coefficient of Frequency for Ripple Current

Capacitance(μF) \ Frequency (Hz)	120	1K	10K	100K
	10 to 150	0.40	0.75	0.90
220 to 470	0.50	0.85	0.94	1.00



KOSHIN INTERNATIONAL LIMITED

ELECTROLYTIC CAPACITORS

ADDR. : SHANGXUE TECHNOLOGY INDUSTRIAL CITY, BANTIAN, SHENZHEN

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FAX: 86-755-89500378

Web Site: <http://www.koshin.com.hk>

Email: szkoshin@koshin.com.hk

TEST REPORT OF ELECTROLYTIC CAPACITORS SAMPLE

DATE :	2018-12-14	Quantity :	10	PCS
Customer:	Ozdisan	Customer'S part No.:		
Ratings :	25V33	Part No.:	MRF-025V330ME077-T/R	
Series :	MRF	Case Size:	D6.3XL7.7(±0.5max) mm	
Marking Color:	Blue	Load Life:	7000	hrs

Capacitance Tolerance at 120Hz/20°C	Max.Tan δ at 120 Hz 20°C	Max.Leakage Current(μ A) After 2 min.	Max.ESR (Ω) At 100KHz/25°C	Max. Ripple Current(mArms) At100KHz/105°C	Working Temp. (°C)	Surge. Volt. (V)
±20%	0.16	8.25	1.1	140	-40+105	29

NO.	Capacitance (μ F)	Tan δ	Leakage Current (μ A)	ESR (Ω)	Remarks
1	31.9	0.068	1.86	0.69	
2	32.2	0.071	2.01	0.71	
3	31.7	0.067	1.94	0.73	
4	31.3	0.069	1.68	0.68	
5	31.6	0.071	1.72	0.72	
6	31.8	0.067	2.01	0.71	
7	32.2	0.069	1.86	0.73	
8	31.9	0.071	1.94	0.69	
9	31.7	0.068	1.72	0.71	
10	32.1	0.070	2.03	0.69	
AVE.	31.84	0.0691	1.877	0.706	
MAX.	32.2	0.071	2.03	0.73	
MIN.	31.3	0.067	1.68	0.68	

APPROVED BY: SHENZHIHOHG CHECKED BY: LUOLI

TESTED BY: Liuchunyan

版次: 1.0 修改次号: 00 生效日期: 2008.10.10

DJS-SD-0010



Series MRF Capacitor

1. Our part No. :

For example :

<u>MRF</u>	<u>025 V</u>	<u>330</u>	<u>M</u>	<u>E077</u>
Series code	rated voltage	capacitance	tolerance	case size symbol
MRF	25 v	33 μ F	$\pm 20\%$	$\Phi 6.3 \times 7.7$

2 Marking:

Include company's brand series code, rated voltage, capacitance and polarity

3. Specifications:

3.1 Temperature range : -40 ~+105°C

3.2 Electrical characteristics

3.2.1 Capacitance tolerance : $\pm 20\%$

3.2.2 Tangent of loss angle ($\tan \delta$) : (at 20°C, 120Hz)

Rated voltage (V)	6.3	10	16	25	35	50
Tan δ (max)	0.30	0.26	0.22	0.16	0.14	0.14

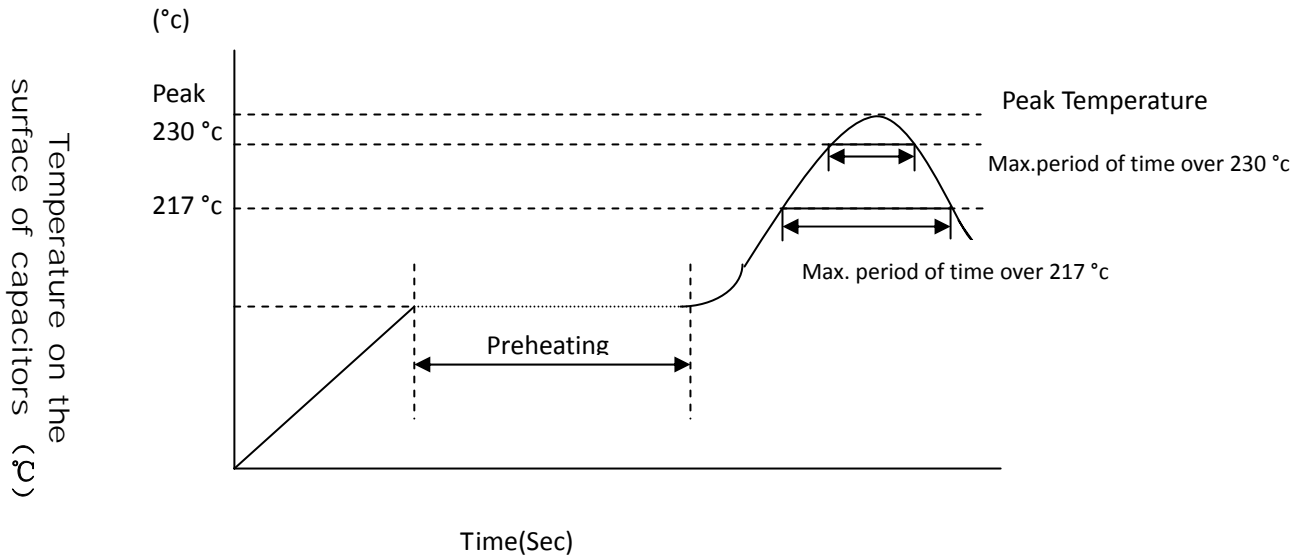
3.2.3 Leakage current (μ A) :

Rated voltage (VDC)	6.3-50
Leakage Current (μ A)	Less than 0.01CV or 3 μ A, whichever is large (at 20°C, 2 minutes)

Note: I : Leakage current (μ A) , C : Capacitance (μ F) , V : Rated DC working voltage (V)

RECOMMEDED SOLDERING CONDITIONS FOR ALUMINIUM

SURFACE MOUNT TYPE -Air or Infrared reflow soldering



SMDshape	size	voltage	preheating	Time maintained over 217 °c	Time maintained over 230 °c	Peak temperature	Reflow number
	B52~E87	4~63V	150-180C ≤120Sec.	≤90 Sec	≤60 Sec	≤260 °c	≤2 times
		63V,80V		≤60 Sec	≤40 Sec	≤250 °c	≤2 times
	F63~G100	4~50V		≤60 Sec	≤30 Sec	≤245 °c	≤2 times
		63V~100, 400V		≤30 Sec	≤20 Sec	≤240 °c	≤2 times
	H135~K215	6.3~50V		≤30 Sec	≤20 Sec	≤240 °c	≤2 times
		63~450V		≤20 Sec	-	≤230 °c	≤2 times

Remark: Reflow number cannot over 2 times. After first time reflow , must be ensure that the temperature of capacitors became cold to room temperature(5~35°C) ,then continue second flow.

NO	ITEM	TEST METHOD	SPECIFICATION
2.6	Surge test	<p>Rated surge voltage shall be applied (switch on)for 30±5 second and then shall be applied (switch off) with discharge for 5.5min at room temperature. This cycle shall be repeated for 1000 cycles. Duration of one cycle is 6±0.5 minutes</p> <p>Applying surge rated voltage:</p> <p>1.15 times below 315V (including),</p> <p>1.10 times more than 315V</p>	<p>Capacitance change: within±15% of the initial specified value.</p> <p>Dissipation factor: Less than specified value.</p> <p>Leakage current: Within initial specified value.</p>

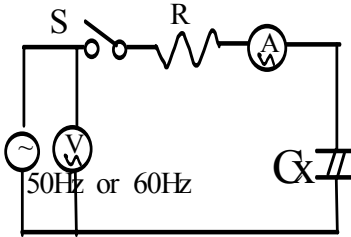
3.Mechanical characteristics

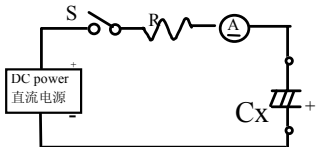
NO.	ITEM	TEST METHOD	SPECIFICATION																
3.1	Lead strength	<p>(A)Tensile strength: wire lead terminal:</p> <table border="1"> <tr> <td>d(mm)</td> <td>≤0.45</td> <td>0.5~0.8</td> <td>0.8<d≤1.25</td> </tr> <tr> <td>load(kg)</td> <td>0.5</td> <td>1.0</td> <td>2.0</td> </tr> </table> <p>The capacitor shall withstand the constant tensile force specified between the body and each lead for 10 seconds without damage either mechanical or electrical.</p> <p>(B) Bending strength: wire lead terminal:</p> <table border="1"> <tr> <td>d(mm)</td> <td>≤0.45</td> <td>0.5~0.8</td> <td>0.8<d≤1.25</td> </tr> <tr> <td>load(kg)</td> <td>0.5</td> <td>0.5</td> <td>1.0</td> </tr> </table> <p>with the capacitor in a vertical position apply the load specified axially to each lead. The capacitor shall be rotated slowly from the vertical to the horizontal position, back to the vertical position. The 90° in the opposite direction and back the original position. Performance of capacitor shall not have change and leads shall be undamaged.</p>	d(mm)	≤0.45	0.5~0.8	0.8<d≤1.25	load(kg)	0.5	1.0	2.0	d(mm)	≤0.45	0.5~0.8	0.8<d≤1.25	load(kg)	0.5	0.5	1.0	<p>When the capacitance is measured, there shall be no intermittent contacts, or open-or short-circuiting.</p> <p>There shall be no such mechanical damage as terminal damage etc.</p>
d(mm)	≤0.45	0.5~0.8	0.8<d≤1.25																
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NO.	ITEM	TEST METHOD	SPECIFICATION
3.2	Vibration resistance	The frequency of the vibration shall vary uniformly within the range 10 to 55 Hz with the amplitude of 0.75 mm, completing the cycle in the interval of one minute. The capacitor shall be securely mounted by its leads with hold the body of capacitor. The capacitor shall be vibrated in three mutually perpendicular directions for a period of 2 hours in each direction.	Capacitance : no unsteady. Appearance : no abnormal. Capacitance change: within $\pm 5\%$ of initial measured value.
3.3	Solder ability	The leads are dipped in the solder bath of Sn at $235^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 2 ± 0.5 seconds. The dipping depth should be set at 1.5~2.0 mm.	The solder alloy shall cover the 95% or more of dipped lead's area.

4. Reliability

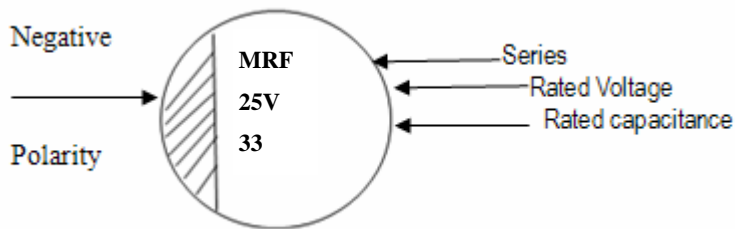
NO.	ITEM	TEST METHOD	SPECIFICATION
4.1	Soldering heat resistance	The leads immerse in the solder bath of Sn at $250^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 30 ± 1 seconds until a distance of 1.5~2.0 mm from the case. After the capacitors are removed from the hot plate and then restored to standard atmospheric conditions for 1 to 2 hours, the capacitors shall meet the right requirements.	No visible damage or leakage of electrolyte. Capacitance change: Within $\pm 10\%$ of the initial measured value Tan δ : Less than specified value. Leakage current: Less than specified value
4.2	Damp head (steady state)	Subject the capacitor to $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and 90% to 95% relative humidity for 240 ± 8 hours.	Capacitance change: Within $\pm 15\%$ of the initial measured value Tan δ : Less than 1.2 specified value. Leakage current: Less than specified value Impedance: Less than 1.2 specified value.

NO.	ITEM	TEST METHOD	SPECIFICATION														
4.3	Load life	The following specifications shall be satisfied when the capacitors are restores to 20°C after the rated voltage is applied for 7,000 hours at 105°C.	<p>Capacitance change: Within±30% of the initial specified value.</p> <p>Dissipation factor: Less than 300% of the initial specified value.</p> <p>Leakage current: The initial specified value or less.</p>														
4.4	Shelf life	The following specifications shall be satisfied when the capacitors are restores to 20°C after exposing them for 1000 hours at 105°C without voltage applied. The rated voltage shall be applied to the capacitors for a minimum for 30 minutes, at least 24 hours and not more than 48 hours before the measurements	<p>Capacitance change: Within ±10% of the initial value.</p> <p>Tan δ :less than specified value</p> <p>Leakage current: Less than specified value.</p> <p>Appearance: no Abnormal.</p>														
4.5	Storage at low temperature	The capacitor shall be stored at temperature of -40°C ±3°C for 16 hours, during which time be subjected to standard atmospheric conditions for 16 hours or more. After which measurements shall be made.	<p>Capacitance change: Within ±10% of the initial value.</p> <p>Tan δ :less than specified value</p> <p>Leakage current: Less than specified value.</p> <p>Appearance: no Abnormal.</p>														
4.6	Pressure relief	<p>AC test: Applied voltage: AC voltage not exceeding 0.7 times of the rated direct voltage or 250V AC whichever is the lower.</p> <p>Frequency: 50Hz or 60Hz. Series resistor :refer to the table below</p> <table border="1" data-bbox="363 1594 1050 1955"> <thead> <tr> <th>Capacitance(C)</th> <th>Series resistor</th> </tr> </thead> <tbody> <tr> <td>$C < 1\mu\text{F}$</td> <td>1000 Ω</td> </tr> <tr> <td>$1\mu\text{F} < C \leq 10\mu\text{F}$</td> <td>100 Ω</td> </tr> <tr> <td>$10\mu\text{F} < C \leq 100\mu\text{F}$</td> <td>10 Ω</td> </tr> <tr> <td>$100\mu\text{F} < C \leq 1000\mu\text{F}$</td> <td>1 Ω</td> </tr> <tr> <td>$1000\mu\text{F} < C \leq 10000\mu\text{F}$</td> <td>0.1 Ω</td> </tr> <tr> <td>$10000\mu\text{F} < C$</td> <td>*</td> </tr> </tbody> </table> <p>* Resistance is equivalent to half impedance by test frequency.</p>	Capacitance(C)	Series resistor	$C < 1\mu\text{F}$	1000 Ω	$1\mu\text{F} < C \leq 10\mu\text{F}$	100 Ω	$10\mu\text{F} < C \leq 100\mu\text{F}$	10 Ω	$100\mu\text{F} < C \leq 1000\mu\text{F}$	1 Ω	$1000\mu\text{F} < C \leq 10000\mu\text{F}$	0.1 Ω	$10000\mu\text{F} < C$	*	<p>AC test circuit</p>  <p>⊖ : AC power S : Switch Ⓧ : AC voltage meter ⓐ : AC current meter R : protection resistor CX : testing capacitor</p>
Capacitance(C)	Series resistor																
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NO.	ITEM	TEST METHOD	SPECIFICATION
4.6	Pressure relief	<p>DC test: Send the following electricity while applying the inverse voltage.</p> <p>Where case size: $D \leq 22.4\text{mm}$: 1 A d.c.max $D > 22.4\text{mm}$: 10 A d.c.max</p> <p>Note: 1.This requirement applies to capacitors with a diameter of 8 mm or more. 2. When the pressure relief device does not open even 30 minutes after commencement of test, the test may be ended.</p>	<p>DC test circuit</p>  <p>S : Switch Ⓐ : DC current meter Cx: testing capacitor</p> <p>The pressure relief device shall open in such a way as to avoid any damage of fire or explosion of capacitor elements (terminal and metal foil etc.) or cover.</p>
4.7	Temp cycle	<p>LSL temperature($^{\circ}\text{C}$): -40 ± 3 time(H): 0.5H/timeX5 times USL temperature($^{\circ}\text{C}$): 105 ± 2 time(H): 0.5H/timeX5 times Judgement: CAP: $\Delta C/C \leq \pm 10\%$, Appearance no Abnormal. No electrolyte leakage.</p>	
4.8	Thermal shock	<p>dry heat temperature ($^{\circ}\text{C}$): 105 ± 2 time(H): 16 moist heat temperature($^{\circ}\text{C}$): 55 time(H): 24/ cold temperature($^{\circ}\text{C}$): -40 ± 2 time(H): 2/ moist heat temperature($^{\circ}\text{C}$): 55 time(H): 24 : Judgement: CAP, $\Delta C/C \leq \pm 10\%$, Tan δ :Less than 1.2 specified value, Leakage current: Less than specified value. Appearance no Abnormal. No electrolyte leakage.</p>	

5. Marking For example:

5.1. Marking on capacitors includes:



- 1>. Series
- 2>. Rated voltage
- 3>. Rated capacitance (u F)
- 4>. Polarity

5.2. Marking color: Blue

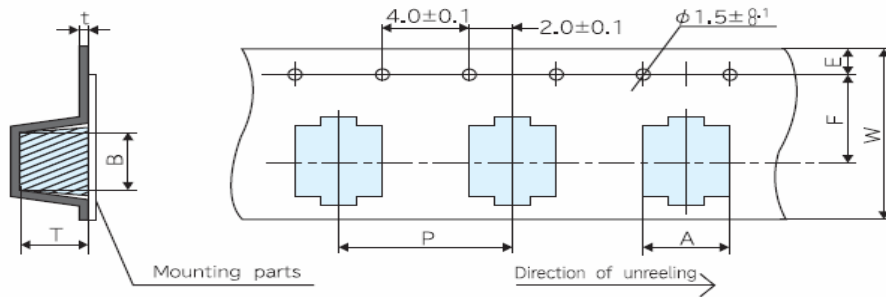


Detergent needing attention

Hydrogen carbide liquid and halogen liquid can cause Aluminium Electrolytic Capacitor to corrode. Some of Safe and Unsafe detergent are as follows

Safe	Unsafe
Dimethylbenzene	1,1,2-trichloroethane
Ethanol	1,2,2- trichloroethane
Butanol	Tetrachloroethylene
Methanol	Chloroform(colorless volatilizable liquid)
Propanol	Dichloromethane
Detergent	Trichloroethylene

Carrier Pack Taping Specification:



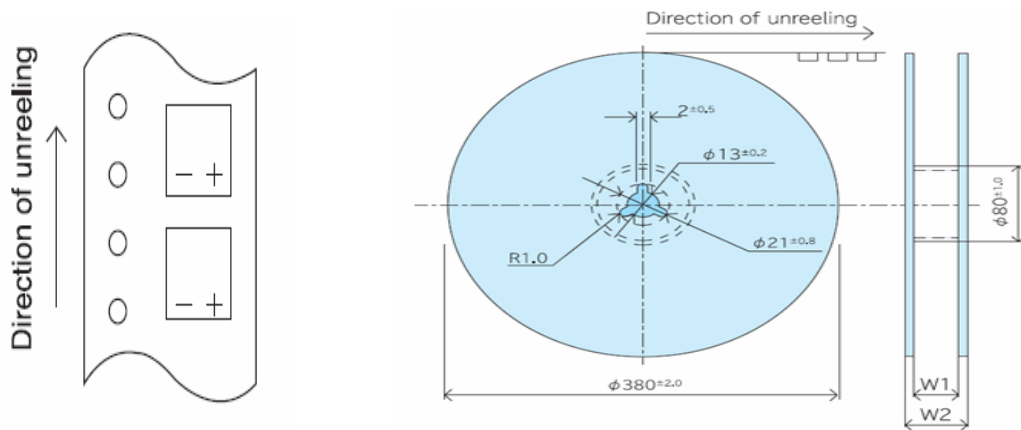
Product size table

Unit: mm

Dimension Size Code	A	B	W	F	E	P	t	T
$\phi 6.3 \times 7.7$	7.0 ± 0.2	7.0 ± 0.2	16	7.5	1.75 ± 0.1	12	0.6max	8.2 ± 0.2

Polarity:

Package for SMD Type:



Size Code	W1(mm)	W2(mm)	Qty(pcs/reel)
$\phi 6.3$	18 ± 0.5	22.5 ± 1.0	1000

Surface Mount Aluminum Electrolytic Capacitor Specification

Series	MRF	25 V 33 μ F	Part No.	MRF-025V330ME077-T/R													
Customer No.	/		Case size	Φ D6.3 X L 7.7													
Specification	Items		Standard														
	Operating temperature range		- 40 ~ + 105 $^{\circ}$ C														
	Capacitance tolerance		\pm 20% (20 $^{\circ}$ C , 120Hz)														
	Dissipation factor (MAX)		(Less than) 0.16 (20 $^{\circ}$ C , 120Hz)														
	Leakage current (MAX)		(Less than) 8.25 μ A (20 $^{\circ}$ C 25 V 2 min)														
	ESR (MAX)		1.1 Ω (100KHz , 25 $^{\circ}$ C)														
	Ripple current (MAX)		140 mArms (100KHz , 105 $^{\circ}$ C)														
	Load life		7000 hrs														
Outline	Marking color		Blue														
	(Dimensions)																
	<p style="text-align: center;">Unit:mm</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>ΦD</th> <th>L</th> <th>A</th> <th>B</th> <th>C</th> <th>W</th> <th>P\pm0.2</th> </tr> </thead> <tbody> <tr> <td>6.3</td> <td>7.7</td> <td>6.6</td> <td>6.6</td> <td>7.2</td> <td>0.5~0.8</td> <td>1.9</td> </tr> </tbody> </table>				Φ D	L	A	B	C	W	P \pm 0.2	6.3	7.7	6.6	6.6	7.2	0.5~0.8
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Recorder	(The first edition) :2018-12-14																
Wrote by: Luoli		Checked by: Dingchanghua		Approved by: Shenzhihong													