



DATA SHEET

● DEVICE NUMBER : BL-HKB35A-TRB

SHEET DATE	1	2	3	4	5	6	7				CONTENTS
2004.12.03	2.0	2.0	2.0	2.0	2.0	2.0	2.0				Format of sheet
2006.05.17	-	-	-	-	2.1	2.1	-				Change Reflow Soldering temperature
2006.11.07	-	-	2.1	-	-	-	-				Change Package

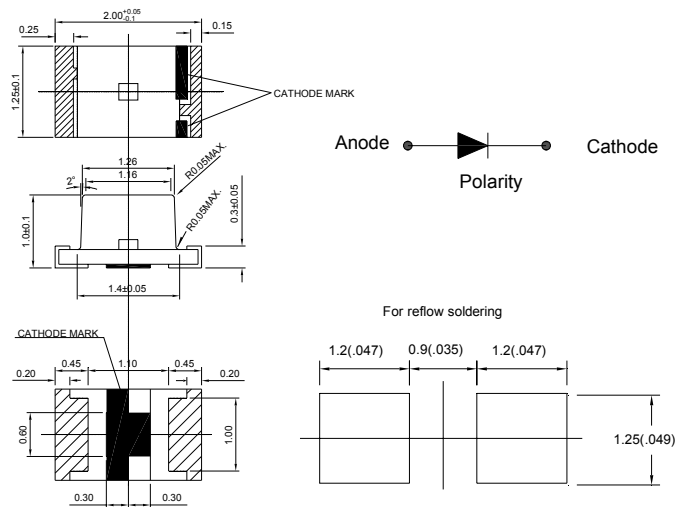
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APPROVED	DRAWER
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● Features:

1. Emitted Color : Super Yellow
2. Lens Appearance : Water Clear
3. Mono-color type.
4. 2.0x1.25x1.0mm(0805) standard package
5. Suitable for all SMT assembly methods.
6. Compatible with infrared and vapor phase reflow solder process.
7. Compatible with automatic placement equipment.
8. This product doesn't contain restriction Substance, comply ROHS standard.

● Package Dimensions:



NOTES:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.10\text{mm}$ (0.004") unless otherwise specified.
3. Specifications are subject to change without notice.

● Applications:

1. Automotive : Dashboards, stop lamps, turn signals.
2. Backlighting : LCDs, Key pads advertising.
3. Status indicators : Consumer & industrial electronics.
4. General use.

● Absolute Maximum Ratings(Ta=25°C)

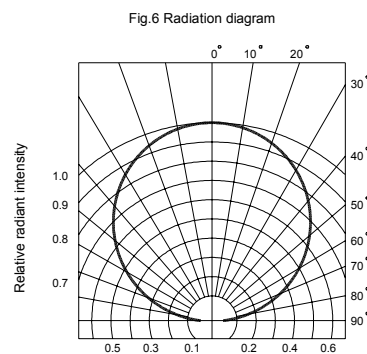
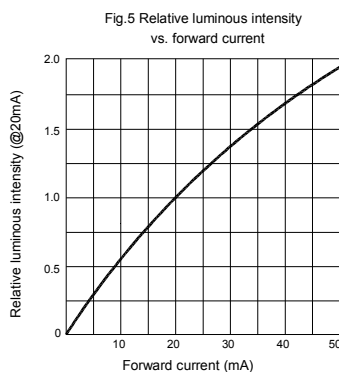
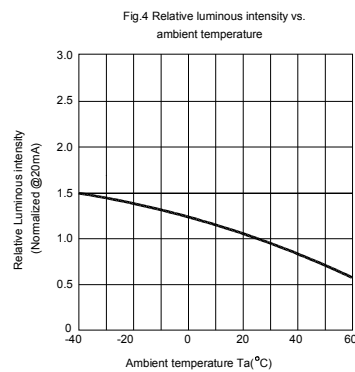
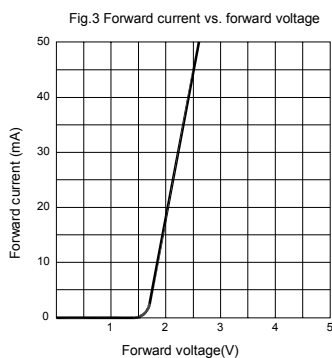
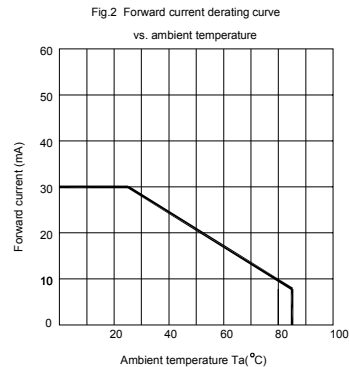
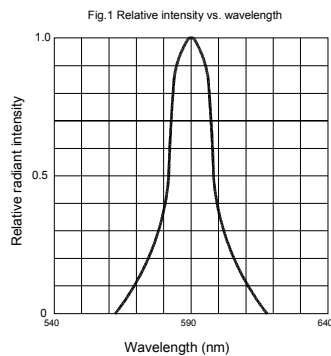
Parameter	Symbol	Rating	Unit
Power Dissipation	Pd	52	mW
Forward Current	I _F	20	mA
Peak Forward Current * 1	I _{FP}	100	mA
Reverse Voltage	V _R	5	V
Operating Temperature	Topr	-40°C~85°C	-
Storage Temperature	Tstg	-40°C~85°C	-
Soldering Temperature	Tsol	See Page 6	-

* 1 Condition for I_{FP} is pulse of 1/10 duty and 0.1msec width.

● Electrical and optical characteristics(Ta=25°C)

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V _f	I _F =20mA	-	2.2	2.6	V
Luminous Intensity	I _v	I _F =20mA	42	94	-	mcd
Reverse Current	I _R	V _R =5V	-	-	100	μA
Peak Wave Length	λ _p	I _F =20mA	-	590	-	nm
Dominant Wave Length	λ _d	I _F =20mA	582	-	594	nm
Spectral Line Half-width	Δλ	I _F =20mA	-	15	-	nm
Viewing Angle	2θ _{1/2}	I _F =20mA	-	120	-	deg

● Typical Electro-Optical Characteristics Curves



Technical drawing of the 3000 pcs PER REEL component, showing dimensions and orientation.

Orientation: CATHODE (left), ANODE (right). USER DIRECTION OF FEED (indicated by an arrow pointing left).

Top View Dimensions:

- Overall width: 5.3 ± 0.05
- Overall length: 8.0 ± 0.3
- Distance from left edge to first component: 1.42 ± 0.1
- Distance between components: 4.0 ± 0.1
- Distance from last component to right edge: 1.5 ± 0.1
- Distance from bottom edge to component center line: 3.5 ± 0.05
- Distance from bottom edge to component center line (bottom): 1.75 ± 0.1
- Distance from bottom edge to component center line (bottom): 2.0 ± 0.05
- Labels: START, END

Side View Dimensions:

- Overall height: 1.3 ± 0.1
- Distance from top edge to component center line: 2.26 ± 0.1
- Distance from bottom edge to component center line: 0.3

Detail View Dimensions:

- Overall diameter: 71.0 ± 1
- Distance from center to component center line: 13.0 ± 0.5
- Distance from center to component center line (bottom): 13.0 ± 0.5
- Distance from center to component center line (bottom): 179 ± 1
- Labels: TRAILER, LEADER, FIXING TAPE

NOTE: 3000 pcs PER REEL

Technical drawing illustrating the packaging structure and dimensions:

- Top Left:** A circular component with a central hole and three radial slots, labeled "3000 pcs/reel".
- Bottom Left:** A rectangular component labeled "Aluminum Foil Bag" with a "Bar Code Label". Dimensions: 220 (width) and 245 (height).
- Top Right:** A perspective view of a box containing multiple bags. Dimensions: 185 (width), 220 (depth), and 200 (height). Label: "12 bag/box".
- Bottom Right:** A perspective view of a larger box containing six smaller boxes. Dimensions: 470 (width), 210 (depth), and 645 (height). Label: "6 box/carton".

● Bin Limits

Intensity Bin Limits (At 20mA)

BIN CODE	Min. (mcd)	Max. (mcd)
N	42	63
P	63	94
Q	94	140
R	140	210

Tolerance for each Bin limit is $\pm 15\%$

● BIN : x

↑
Intensity BIN CODE

● Reliability Test

Classification	Test Item	Reference Standard	Test Conditions	Result
Endurance Test	Operation Life	MIL-STD-750D:1026 MIL-STD-883D:1005 JIS-C-7021 :B-1	Connect with a power $I_f=20\text{mA}$ T_a =Under room temperature Test time=1,000hrs	0/20
	High Temperature High Humidity Storage	MIL-STD-202F:103B JIS-C-7021 :B-11	$T_a=+85^{\circ}\text{C}\pm 5^{\circ}\text{C}$ RH=90%-95% Test time=240hrs	0/20
	High Temperature Storage	MIL-STD-883:1008 JIS-C-7021 :B-10	High $T_a=+100^{\circ}\text{C}\pm 5^{\circ}\text{C}$ Test time=1,000hrs	0/20
	Low Temperature Storage	JIS-C-7021 :B-11	Low $T_a=-40^{\circ}\text{C}\pm 5^{\circ}\text{C}$ Test time=1,000hrs	0/20
Environmental Test	Temperature Cycling	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1010 JIS-C-7021 :A-2	$-35^{\circ}\text{C}\pm 5^{\circ}\text{C} \sim +25^{\circ}\text{C} \sim +85^{\circ}\text{C}\pm 5^{\circ}\text{C} \sim +25^{\circ}\text{C}$ 30min 5min 30min 5min Test Time=10cycle	0/20
	Thermal Shock	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1011	$-40^{\circ}\text{C}\pm 5^{\circ}\text{C} \sim +85^{\circ}\text{C}\pm 5^{\circ}\text{C}$ 20min 20min Test Time=10cycle	0/20
	Solder Resistance	MIL-STD-202:201A MIL-STD-750:2031 JIS-C-7021 :A-1	Preheating : $140^{\circ}\text{C}-160^{\circ}\text{C}$, within 2 minutes. Operation heating : 260°C (Max.), within 10seconds. (Max.)	0/20

● Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgement criteria for failure
Forward voltage	V_F (V)	$I_F=20\text{mA}$	Initial Level*1.1
Reverse current	$I_R(\mu\text{A})$	$V_R=5\text{V}$	Over U*2
Luminous intensity	I_v (mcd)	$I_F=20\text{mA}$	Initial Level*0.7

Note: 1.U means the upper limit of specified characteristics.

2.Measurment shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.

● Soldering :

1. Manual Of Soldering

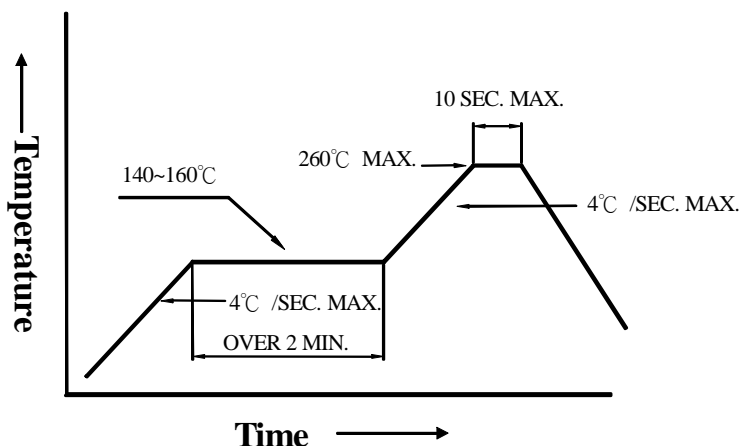
The temperature of the iron tip should not be higher than 300°C (572°F) and Soldering within 3 seconds per solder-land is to be observed.

2. Reflow Soldering

Preheating : 140°C ~ 160°C ± 5°C, within 2 minutes.

Operation heating : 260°C (Max.) within 10 seconds. (Max)

Gradual Cooling (Avoid quenching).

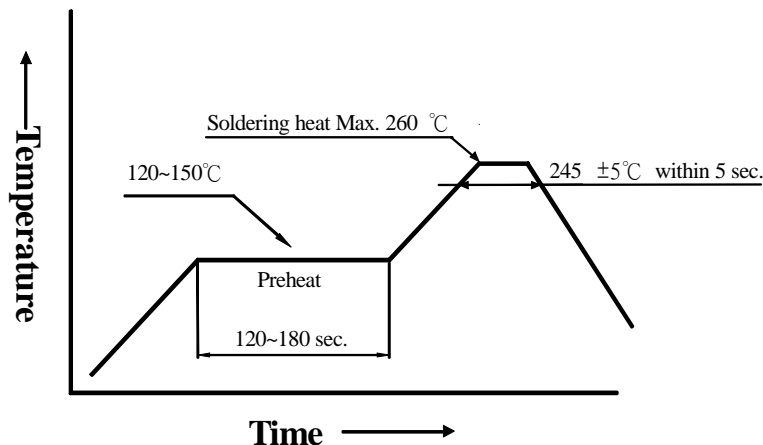


3. DIP soldering (Wave Soldering) :

Preheating : 120°C ~ 150°C, within 120~180 sec.

Operation heating : 245°C ± 5°C within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching).



● Handling :

Care must be taken not to cause to the epoxy resin portion of BRIGHT LEDs while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of BRIGHT LEDs with hard or sharp article such as the sand blast and the metal hook.

● Notes for designing:

Care must be taken to provide the current limiting resistor in the circuit so as to drive the BRIGHT LEDs within the rated figures. Also, caution should be taken not to overload BRIGHT LEDs with instantaneous voltage at the turning ON and OFF of the circuit.

When using the pulse drive care must be taken to keep the average current within the rated figures. Also, the circuit should be designed so as to be subjected to reverse voltage when turning off the BRIGHT LEDs.

● Storage:

In order to avoid the absorption of moisture, it is recommended to solder BRIGHT LEDs as soon as possible after unpacking the sealed envelope.

If the envelope is still packed, to store it in the environment as following:

- (1) Temperature : 5°C -30°C (41°F) Humidity : RH 60% Max.
- (2) After this bag is opened, devices that will be applied to infrared reflow, vapor-phase reflow, or equivalent soldering process must be:
 - a. Completed within 168 hours.
 - b. Stored at less than 30% RH.
- (3) Devices require baking before mounting, if:
 - (2) a or (2) b is not met.
- (4) If baking is required, devices must be baked under below conditions:
48 hours at 60°C±3°C.

● Package and Label of Products:

- (1) Package: Products are packed in one bag of 3000 pcs (one taping reel) and a label is attached on each bag.
- (2) Label:

