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Vishay Dale

# Power Metal Strip<sup>®</sup> Resistors, Low Value (Down to 0.0001 $\Omega$ ), Surface-Mount



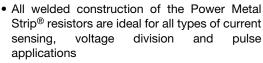
## **LINKS TO ADDITIONAL RESOURCES**







#### **FEATURES**





 Proprietary processing technique produces extremely low resistance values, down to 0.0001  $\Omega$ 



 Sulfur resistance by construction that is unaffected by high sulfur environments

- Solid metal iron-chrome or manganese-copper alloy resistive element with low TCR (< 20 ppm/°C)</li>
- Very low inductance 0.5 nH to 5 nH
- Low thermal EMF (< 3 μV/°C)</li>
- AEC-Q200 qualified (1)
- Material categorization: for definitions of compliance please see <a href="https://www.vishay.com/doc?99912"><u>www.vishay.com/doc?99912</u></a>

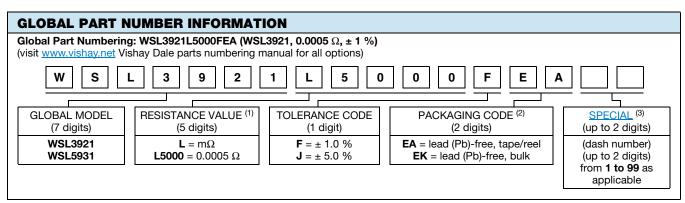
#### Notes

- Follow link to Overview of Automotive Grade Products for more details: <a href="www.vishay.com/doc?49924">www.vishay.com/doc?49924</a>
- (1) Flame retardance test may not be applicable to some resistor technologies

STANDARD ELECTRICAL SPECIFICATIONS						
GLOBAL MODEL	SIZE	POWER RATING  P <sub>70 °C</sub> W	TOLERANCE %	$\begin{array}{c} \textbf{RESISTANCE} \\ \textbf{VALUE RANGE} \\ \Omega \end{array}$	RESISTANCE VALUES CURRENTLY AVAILABLE (1) $\Omega$	WEIGHT (typical) g/1000 pieces
WSL3921	3921	3.0	1.0, 5.0	0.1m to 4m	0.1m, 0.2m, 0.3m, 0.5m, 0.7m, 1m, 1.5m, 2m, 2.5m, 3m, 4m	281
WSL5931 593	5931	5.0	1.0, 5.0	2m to 3m	2m, 3m	398
		5.0	1.0, 5.0	0.1m to 1m	0.1m, 0.2m, 0.3m, 0.5m, 1m	1253

#### Note

<sup>(1)</sup> Other values may be available, contact factory



#### Notes

Revision: 09-Apr-2020

- (1) WSL marking (<u>www.vishav.com/doc?30327</u>)
- (2) Packaging code: EB (lead (Pb)-free) is a non-standard packaging code that designates a 1000 piece reel size. The non-standard packaging code is identical to our standard EA (lead (Pb)-free) packaged code, except that it has a package quantity of 1000 pieces
- (3) Follow link for customization capabilities: <a href="https://www.vishay.com/doc?48163">www.vishay.com/doc?48163</a>

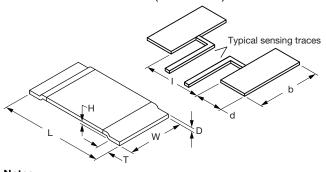


TECHNICAL SPECIFICATIONS					
PARAMETER	UNIT	RESISTOR CHARACTERISTICS			
PARAMETER	UNII	WSL3921	WSL5931		
		$\pm$ 350 for 0.1 m $\Omega$	$\pm$ 300 for 0.1 m $\Omega$		
Component temperature coefficient		$\pm$ 150 for 0.2 m $\Omega$	$\pm$ 225 for 0.2 m $\Omega$		
(including terminal) (1)	ppm/°C	$\pm$ 170 for 0.3 m $\Omega$	$\pm$ 175 for 0.3 m $\Omega$ and 0.5 m $\Omega$		
TCR measured from -55 °C to 150 °C		$\pm$ 150 for 0.5 m $\Omega$ to 1 m $\Omega$	$\pm$ 75 for 1 m $\Omega$ to 3 m $\Omega$		
		$\pm$ 50 for 1.5 m $\Omega$ to 4 m $\Omega$	-		
Element TCR (2)	ppm/°C	< 20			
Operating temperature range	°C	-65 to +170			
Maximum working voltage (3)	V	(P x R) <sup>1/2</sup>			

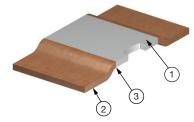
#### **Notes**

- (1) Component TCR total TCR that includes the TCR effects of the resistor element and the copper terminal
- (2) Element TCR only applies to the alloy used for the resistor element; refer to item 1 in the construction illustration on the following page
- (3) Maximum working voltage the WSL is not voltage sensitive, but is limited by power / energy dissipation and is also not ESD sensitive

# **DIMENSIONS** in inches (millimeters)



## **CONSTRUCTION OUTLINE**



- (1) Resistive element: refer to table below for element material
- (2) Terminal: solid copper
- (3) Terminal / element weld

#### Notes

- 3D models available: 3921 model <a href="https://www.vishay.com/doc?30315">www.vishay.com/doc?30317</a>; 5931 model <a href="https://www.vishay.com/doc?30315">www.vishay.com/doc?30315</a>; 5931 model
- Surface mount solder profile recommendations: <a href="www.vishay.com/doc?31052">www.vishay.com/doc?31052</a>

MODEL	DIMENSIONS in inches (millimeters)				SOLDER PAD DIMENSIONS in inches (millimeters)		
MODEL	L	W	Н	T	d	b	I
WSL3921	0.394 ± 0.010	0.205 ± 0.010	0.020 (0.5)	$0.080 \pm 0.010$ (2.00 ± 0.254)	0.106 ± 0.010	0.244 ± 0.010	0.220 ± 0.005
WSL3921 (0.1 mΩ only)	$(10.0 \pm 0.254)$	$(5.20 \pm 0.254)$	0.020 ± 0.005 (0.5 ± 0.127)	$0.130 \pm 0.010$ (3.30 ± 0.254)	$(2.70 \pm 0.254)$	$(6.20 \pm 0.254)$	$(5.60 \pm 0.13)$
WSL5931	0.591 ± 0.010 (15.0 ± 0.254)	0.305 ± 0.010 (7.75 ± 0.254)	0.020 (0.5)	0.157 ± 0.010 (4.00 ± 0.254)	0.205 ± 0.010 (5.20 ± 0.254)	0.344 ± 0.010 (8.75 ± 0.254)	0.220 ± 0.005 (5.60 ± 0.13)

GLOBAL MODEL	RESISTANCE VALUE (mΩ)	TYPICAL THERMAL RESISTANCE (°C/W) (1)	"D" THICKNESS (INCHES)	ELEMENT MATERIAL
WSL3921	0.1	0.9	0.0560	Mn-Cu-Sn
WSL3921	0.2	2.7	0.0560	Mn-Cu-Sn
WSL3921	0.3	3.8	0.0510	Mn-Cu
WSL3921	0.5	5.8	0.0300	Mn-Cu
WSL3921	0.7	6.3	0.0205	Mn-Cu
WSL3921	1.0	10.9	0.0150	Mn-Cu
WSL3921	1.5	8.3	0.0360	Fe-Cr
WSL3921	2.0	12.0	0.0270	Fe-Cr
WSL3921	3.0	20.7	0.0170	Fe-Cr
WSL3921	4.0	22.8	0.0130	Fe-Cr
WSL5931	0.1	1.6	0.0560	Mn-Cu-Sn
WSL5931	0.2	2.4	0.0485	Mn-Cu
WSL5931	0.3	3.5	0.0300	Mn-Cu
WSL5931	0.5	5.7	0.0180	Mn-Cu
WSL5931	1.0	7.2	0.0330	Fe-Cr
WSL5931	2.0	13.2	0.0155	Fe-Cr
WSL5931	3.0	19.3	0.0105	Fe-Cr

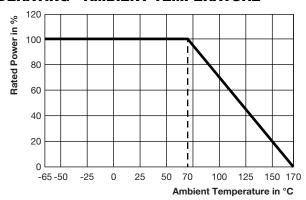
#### Note

<sup>(1)</sup> The full power rating of power metal strip resistors are dependent upon the ability of the circuit board to dissipate the heat energy created in the resistance element. It is recommended to follow common design practices for power semiconductors that ensure the junction temperature is maintained with in thermal limits by using large pad surfaces, thermal vias, heavier copper weights, internal layers as well as other thermal spreading features. The thermal resistance values provided function in the same manner as junction to terminal temperature

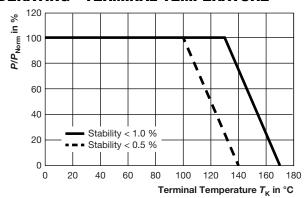
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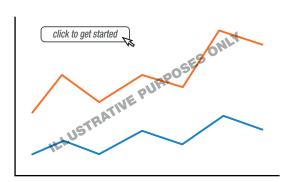
## **DERATING - AMBIENT TEMPERATURE**



## **DERATING - TERMINAL TEMPERATURE**



# **PULSE CAPABILITY**



www.vishay.com/resistors/power-metal-strip-calculator

PERFORMANCE					
TEST	CONDITIONS OF TEST	TEST LIMITS			
Thermal shock	-55 °C to +150 °C, 1000 cycles, 15 min at each extreme	± 1.0 %			
Short time overload	Refer to link for short time overload performance and pulse capability; www.vishay.com/resistors/power-metal-strip-calculator/	± 0.5 %			
Low temperature storage	-65 °C for 24 h	± 0.5 %			
High temperature exposure	1000 h at +170 °C	± 1.0 %			
Bias humidity	+85 °C, 85 % RH, 10 % bias, 1000 h	± 0.5 %			
Mechanical shock	100 g's for 6 ms, 5 pulses	± 0.5 %			
Vibration	Frequency varied 10 Hz to 2000 Hz in 1 min, 3 directions, 12 h	± 0.5 %			
Load life	1000 h at +70 °C, 1.5 h "ON", 0.5 h "OFF"	± 1.0 %			
Resistance to solder heat	3 x at 250 °C ± 5 °C for 30 s ± 5 s	± 0.5 %			
Moisture resistance	MIL-STD-202, method 106, 0 % power, 7a and 7b not required	± 0.5 %			

PACKAGING							
MODEL		REEL					
MODEL	TAPE WIDTH	DIAMETER	PIECES/REEL	CODE			
WSL3921	16 mm / embossed plastic	330 mm / 13"	3000	EA			
WSL5931	24 mm / embossed plastic	330 mm / 13"	1500	EA			

#### **Notes**

- Embossed carrier tape per EIA-481
- (1) Additional packaging details at www.vishav.com/doc?20051



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