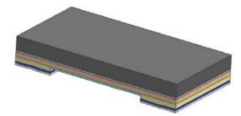


Features:

- High power metal alloy current sense resistor
- High temperature performance up to 225 °C (for operation up to 275 °C, contact factory)
- Low thermal EMF (< 1 μ V/C)
- Proprietary processing technique produces extremely low resistance values
- Qualified to AEC-Q200
- RoHS compliant, lead free and halogen free



Electrical Specifications - CSS

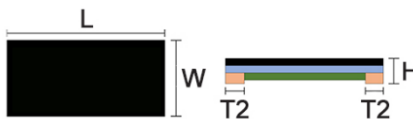
Type / Code	Maximum Power Rating (W)	Maximum Rating Current (A)	Maximum Overload Current (A)	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance		
					0.5%	1%	5%
CSS0201	0.2	4.47	7.07	± 200	-	0.01, 0.02	-
CSS0402	0.33	11.48	18.16	± 150	-	0.0025	-
		8.12	12.84	± 100	-	0.005, 0.006, 0.008, 0.01, 0.015, 0.02	-
CSS0603	0.33	12.84	20.31	± 150	-	0.002	-
		11.49	18.16	± 100	-	0.0025, 0.003, 0.004, 0.005	-
		7.41	11.72	± 75	-	0.01, 0.015, 0.02	-
CSS0508	1	31.63	50	± 150	-	0.001, 0.0015	-
				± 100	-	0.002, 0.0025, 0.003, 0.004, 0.005	-
CSS0805	0.5	22.36	35.35	± 150	-	0.001	-
		18.25	28.86	± 100	-	0.0015	-
		15.81	25	± 75	-	0.002, 0.003, 0.004, 0.005	-
		9.12	14.43	± 50	-	0.006, 0.007, 0.01, 0.015, 0.02	-
CSS1206	1	31.62	63.25	± 50	-	0.001 - 0.004	-
				± 25	0.007 - 0.015	0.005 - 0.015	-
				± 15	0.016 - 0.05	0.016 - 0.05	-
CSS2010	1	31.62	63.25	± 50	-	0.001 - 0.003	-
				± 25	-	0.004 - 0.006	-
				± 15	0.007 - 0.1	0.007 - 0.1	-
CSS2512	2	63.25	141.42	± 50	-	0.0005 - 0.003	-
				± 25	-	0.004 - 0.006	-
				± 15	0.007 - 0.075	0.007 - 0.075	-
CSS2725	4	126.49	316.23	± 100	-	0.0002	-
				± 50	-	0.00025 - 0.003	-
CSS2728	3	27.39	61.24	± 25	0.004 - 0.007	0.004 - 0.007	-
				± 15	0.008 - 0.19	0.008 - 0.1	-
CSS4527	5	100	173	± 50	0.007 - 0.12	0.0005 - 0.12	-

Electrical Specifications – CSSH (High Power)

Type / Code	Maximum Power Rating (W)	Maximum Rating Current (A)	Maximum Overload Current (A)	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance	
					0.5%	1%, 2%, 5%
CSSH0805	1	31.62	63.24	± 100	-	0.001 - 0.015
CSSH2512	3	100	223.61	± 150	-	0.0003
				± 50	-	0.0005 - 0.0025
				± 25	0.007 - 0.01	0.003 - 0.01
				± 50	0.0101 - 0.05	0.0101 - 0.08
CSSH2728	4	31.62	70.71	± 25	0.004 - 0.007	0.004 - 0.007
				± 15	0.008 - 0.019	0.008 - 0.05

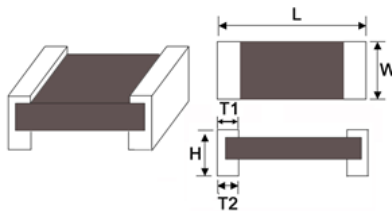
Please refer to the High-Power Resistor Application Note (page 8) for more information on designing and implementing high power resistor types.

Mechanical Specifications (0201 – 0805)



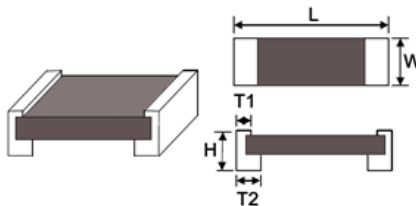
Type / Code	Maximum Power Rating (W)	Resistance Range (Ω)	L	W	H	T2 Bottom	Unit
CSS0201	0.2	0.01, 0.02	0.024 ± 0.006	0.012 ± 0.006	0.010 ± 0.004	0.006 ± 0.004	inches
			0.60 ± 0.15	0.30 ± 0.15	0.25 ± 0.10	0.15 ± 0.10	mm
CSS0402	0.33	0.0025	0.039 ± 0.006	0.022 ± 0.006	0.012 ± 0.004	0.012 ± 0.004	inches
			1.00 ± 0.15	0.55 ± 0.15	0.30 ± 0.10	0.30 ± 0.10	mm
		0.005 - 0.02	0.039 ± 0.006	0.022 ± 0.006	0.012 ± 0.004	0.009 ± 0.004	inches
			1.00 ± 0.15	0.55 ± 0.15	0.30 ± 0.10	0.23 ± 0.10	mm
CSS0603	0.33	0.002	0.063 ± 0.010	0.031 ± 0.010	0.016 ± 0.010	0.018 ± 0.008	inches
			1.60 ± 0.25	0.80 ± 0.25	0.40 ± 0.25	0.45 ± 0.20	mm
		0.0025, 0.003	0.063 ± 0.010	0.031 ± 0.010	0.016 ± 0.010	0.014 ± 0.008	inches
			1.60 ± 0.25	0.80 ± 0.25	0.40 ± 0.25	0.35 ± 0.20	mm
		0.004 - 0.02	0.063 ± 0.010	0.031 ± 0.010	0.016 ± 0.010	0.012 ± 0.008	inches
			1.60 ± 0.25	0.80 ± 0.25	0.40 ± 0.25	0.30 ± 0.20	mm
CSS0508	1	0.001	0.049 ± 0.010	0.079 ± 0.010	0.017 ± 0.006	0.015 ± 0.010	inches
			1.25 ± 0.25	2.00 ± 0.25	0.42 ± 0.15	0.38 ± 0.25	mm
		0.0015	0.049 ± 0.010	0.079 ± 0.010	0.017 ± 0.006	0.015 ± 0.010	inches
			1.25 ± 0.25	2.00 ± 0.25	0.42 ± 0.15	0.37 ± 0.25	mm
		0.002	0.049 ± 0.010	0.079 ± 0.010	0.017 ± 0.006	0.014 ± 0.010	inches
			1.25 ± 0.25	2.00 ± 0.25	0.42 ± 0.15	0.36 ± 0.25	mm
		0.003 - 0.005	0.049 ± 0.010	0.079 ± 0.010	0.017 ± 0.006	0.013 ± 0.010	inches
			1.25 ± 0.25	2.00 ± 0.25	0.42 ± 0.15	0.32 ± 0.25	mm
CSS0805	0.5	0.001, 0.0015	0.079 ± 0.010	0.049 ± 0.010	0.016 ± 0.010	0.028 ± 0.008	inches
			2.00 ± 0.25	1.25 ± 0.25	0.40 ± 0.25	0.70 ± 0.20	mm
		0.002	0.079 ± 0.010	0.049 ± 0.010	0.016 ± 0.010	0.024 ± 0.008	inches
			2.00 ± 0.25	1.25 ± 0.25	0.40 ± 0.25	0.60 ± 0.20	mm
		0.003 - 0.02	0.079 ± 0.010	0.049 ± 0.010	0.016 ± 0.010	0.016 ± 0.008	inches
			2.00 ± 0.25	1.25 ± 0.25	0.40 ± 0.25	0.40 ± 0.20	mm
CSSH0805	1	0.001	0.083 ± 0.008	0.059 ± 0.008	0.020 ± 0.008	0.016 ± 0.008	inches
			2.10 ± 0.20	1.50 ± 0.20	0.50 ± 0.20	0.40 ± 0.20	mm
		0.0015	0.083 ± 0.008	0.059 ± 0.008	0.014 ± 0.008	0.016 ± 0.008	inches
			2.10 ± 0.20	1.50 ± 0.20	0.35 ± 0.20	0.40 ± 0.20	mm
		0.002	0.083 ± 0.008	0.059 ± 0.008	0.014 ± 0.008	0.016 ± 0.008	inches
			2.10 ± 0.20	1.50 ± 0.20	0.35 ± 0.20	0.40 ± 0.20	mm
		0.00025 - 0.003	0.083 ± 0.008	0.059 ± 0.008	0.014 ± 0.008	0.016 ± 0.008	inches
			2.10 ± 0.20	1.50 ± 0.20	0.35 ± 0.20	0.40 ± 0.20	mm
		0.004 - 0.008	0.083 ± 0.008	0.059 ± 0.008	0.014 ± 0.008	0.016 ± 0.008	inches
			2.10 ± 0.20	1.50 ± 0.20	0.35 ± 0.20	0.40 ± 0.20	mm
		0.009 - 0.015	0.083 ± 0.008	0.059 ± 0.008	0.014 ± 0.008	0.016 ± 0.008	inches
			2.10 ± 0.20	1.50 ± 0.20	0.35 ± 0.20	0.40 ± 0.20	mm

Mechanical Specifications (1206 – 2728)



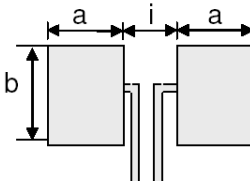
Type / Code	Maximum Power Rating (W)	Resistance Range (Ω)	L	W	H	T1 Top Termination	T2 Bottom	Unit
CSS1206	1	0.001	0.126 ± 0.010 3.20 ± 0.25	0.063 ± 0.010 1.60 ± 0.25	0.025 ± 0.010 0.65 ± 0.25	0.020 ± 0.010 0.51 ± 0.25	0.020 ± 0.010 0.51 ± 0.25	inches mm
		0.002 - 0.004	0.126 ± 0.010 3.20 ± 0.25	0.063 ± 0.010 1.60 ± 0.25	0.022 ± 0.010 0.55 ± 0.25	0.020 ± 0.010 0.51 ± 0.25	0.020 ± 0.010 0.51 ± 0.25	inches mm
		0.005	0.126 ± 0.010 3.20 ± 0.25	0.063 ± 0.010 1.60 ± 0.25	0.022 ± 0.010 0.55 ± 0.25	0.024 ± 0.010 0.60 ± 0.25	0.024 ± 0.010 0.60 ± 0.25	inches mm
CSS1206	1	0.006 - 0.05	0.126 ± 0.010 3.20 ± 0.25	0.063 ± 0.010 1.60 ± 0.25	0.022 ± 0.010 0.55 ± 0.25	0.020 ± 0.010 0.51 ± 0.25	0.020 ± 0.010 0.51 ± 0.25	inches mm
CSS2010	1	0.001 - 0.003	0.200 ± 0.010 5.08 ± 0.25	0.100 ± 0.010 2.54 ± 0.25	0.031 ± 0.010 0.79 ± 0.25	0.051 ± 0.010 1.30 ± 0.25	0.051 ± 0.010 1.30 ± 0.25	inches mm
		0.0031 - 0.1	0.200 ± 0.010 5.08 ± 0.25	0.100 ± 0.010 2.54 ± 0.25	0.025 ± 0.010 0.65 ± 0.25	0.031 ± 0.010 0.79 ± 0.25	0.031 ± 0.010 0.79 ± 0.25	inches mm
CSS2512	2	0.0005 - 0.004	0.246 ± 0.010 6.25 ± 0.25	0.126 ± 0.010 3.20 ± 0.25	0.031 ± 0.010 0.79 ± 0.25	0.074 ± 0.010 1.88 ± 0.25	0.074 ± 0.010 1.88 ± 0.25	inches mm
		0.0041 - 0.075	0.246 ± 0.010 6.25 ± 0.25	0.126 ± 0.010 3.20 ± 0.25	0.025 ± 0.010 0.65 ± 0.25	0.044 ± 0.010 1.12 ± 0.25	0.044 ± 0.010 1.12 ± 0.25	inches mm
CSSH2512	3	0.0005	0.246 ± 0.010 6.25 ± 0.25	0.126 ± 0.010 3.20 ± 0.25	0.031 ± 0.010 0.79 ± 0.25	0.074 ± 0.010 1.88 ± 0.25	0.074 ± 0.010 1.88 ± 0.25	inches mm
		0.0006 - 0.0029	0.246 ± 0.010 6.25 ± 0.25	0.126 ± 0.010 3.20 ± 0.25	0.031 ± 0.010 0.79 ± 0.25	0.044 ± 0.010 1.12 ± 0.25	0.044 ± 0.010 1.12 ± 0.25	inches mm
		0.003	0.246 ± 0.010 6.25 ± 0.25	0.126 ± 0.010 3.20 ± 0.25	0.031 ± 0.010 0.79 ± 0.25	0.074 ± 0.010 1.88 ± 0.25	0.074 ± 0.010 1.88 ± 0.25	inches mm
		0.0031 - 0.004	0.246 ± 0.010 6.25 ± 0.25	0.126 ± 0.010 3.20 ± 0.25	0.031 ± 0.010 0.79 ± 0.25	0.066 ± 0.010 1.68 ± 0.25	0.066 ± 0.010 1.68 ± 0.25	inches mm
		0.0041 - 0.01	0.246 ± 0.010 6.25 ± 0.25	0.126 ± 0.010 3.20 ± 0.25	0.026 ± 0.010 0.65 ± 0.25	0.044 ± 0.010 1.12 ± 0.25	0.044 ± 0.010 1.12 ± 0.25	inches mm
CSS2725	4	0.0002, 0.00025, 0.0005	0.268 ± 0.010 6.81 ± 0.25	0.254 ± 0.010 6.45 ± 0.25	0.039 ± 0.010 0.99 ± 0.25	0.085 ± 0.010 2.16 ± 0.25	0.085 ± 0.010 2.16 ± 0.25	inches mm
		0.001	0.268 ± 0.010 6.81 ± 0.25	0.254 ± 0.010 6.45 ± 0.25	0.043 ± 0.010 1.09 ± 0.25	0.085 ± 0.010 2.16 ± 0.25	0.085 ± 0.010 2.16 ± 0.25	inches mm
		0.0015	0.268 ± 0.010 6.81 ± 0.25	0.254 ± 0.010 6.45 ± 0.25	0.039 ± 0.010 0.99 ± 0.25	0.085 ± 0.010 2.16 ± 0.25	0.085 ± 0.010 2.16 ± 0.25	inches mm
		0.002	0.268 ± 0.010 6.81 ± 0.25	0.254 ± 0.010 6.45 ± 0.25	0.035 ± 0.010 0.89 ± 0.25	0.071 ± 0.010 1.80 ± 0.25	0.071 ± 0.010 1.80 ± 0.25	inches mm
		0.0025	0.268 ± 0.010 6.81 ± 0.25	0.254 ± 0.010 6.45 ± 0.25	0.035 ± 0.010 0.89 ± 0.25	0.065 ± 0.010 1.65 ± 0.25	0.065 ± 0.010 1.65 ± 0.25	inches mm
		0.003	0.268 ± 0.010 6.81 ± 0.25	0.254 ± 0.010 6.45 ± 0.25	0.035 ± 0.010 0.89 ± 0.25	0.051 ± 0.010 1.30 ± 0.25	0.051 ± 0.010 1.30 ± 0.25	inches mm
CSS2728	3	0.004 - 0.1	0.264 ± 0.010 6.71 ± 0.25	0.283 ± 0.010 7.19 ± 0.25	0.039 ± 0.010 0.99 ± 0.25	0.045 ± 0.010 1.14 ± 0.25	0.045 ± 0.010 1.14 ± 0.25	inches mm
CSSH2728	4	0.004 - 0.1	0.264 ± 0.010 6.71 ± 0.25	0.283 ± 0.010 7.19 ± 0.25	0.039 ± 0.010 0.99 ± 0.25	0.045 ± 0.010 1.14 ± 0.25	0.045 ± 0.010 1.14 ± 0.25	inches mm

Mechanical Specifications (4527)



Type / Code	Maximum Power Rating (W)	Resistance Range (Ω)	L	W	H	T1 Top Termination	T2 Bottom	Unit
CSS4527	5	0.0005 - 0.005	0.450 \pm 0.010 11.43 \pm 0.25	0.270 \pm 0.010 6.85 \pm 0.25	0.059 \pm 0.010 1.50 \pm 0.25	0.038 \pm 0.010 0.97 \pm 0.25	0.127 \pm 0.010 3.22 \pm 0.25	inches mm
		0.0051 - 0.1	0.450 \pm 0.010 11.43 \pm 0.25	0.270 \pm 0.010 6.85 \pm 0.25	0.059 \pm 0.010 1.50 \pm 0.25	0.038 \pm 0.010 0.97 \pm 0.25	0.071 \pm 0.010 1.82 \pm 0.25	inches mm

Recommended Pad Layouts

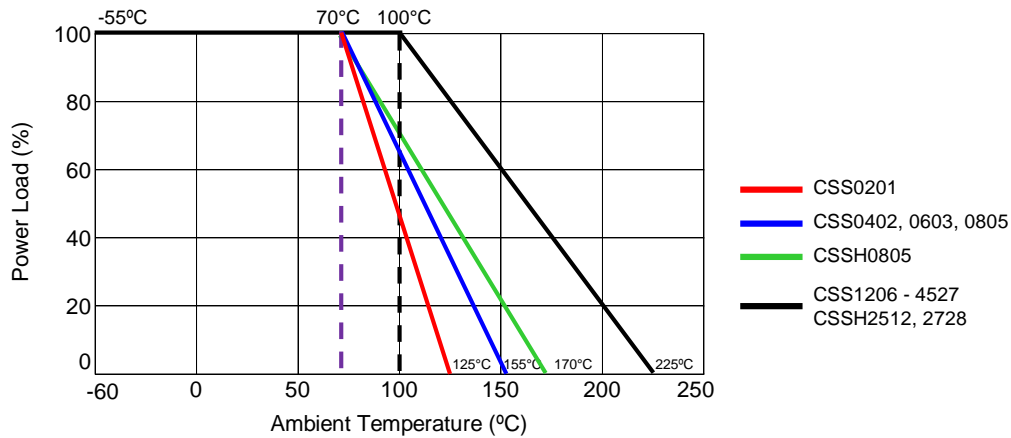


Type / Code	Maximum Power Rating (W)	Resistance Range (Ω)	a	b	i	Unit
CSS0201	0.2	0.01, 0.02	0.008 0.20	0.013 0.33	0.010 0.25	inches mm
CSS0402	0.33	0.0025	0.024 0.60	0.024 0.60	0.014 0.35	inches mm
		0.005 - 0.02	0.024 0.60	0.024 0.60	0.016 0.40	inches mm
CSS0603	0.33	0.002	0.056 1.41	0.036 0.92	0.015 0.38	inches mm
		0.0025, 0.003	0.053 1.35	0.036 0.92	0.020 0.50	inches mm
		0.004 - 0.02	0.051 1.30	0.036 0.92	0.024 0.60	inches mm
CSS0508	1	0.001	0.035 0.90	0.091 2.30	0.016 0.40	inches mm
		0.0015	0.035 0.90	0.091 2.30	0.016 0.40	inches mm
		0.002	0.035 0.90	0.091 2.30	0.016 0.40	inches mm
		0.003 - 0.005	0.033 0.85	0.091 2.30	0.020 0.50	inches mm
CSS0805	0.5	0.001	0.063 1.60	0.057 1.44	0.016 0.40	inches mm
		0.0015, 0.002	0.061 1.55	0.057 1.44	0.020 0.50	inches mm
		0.003 - 0.02	0.055 1.40	0.057 1.44	0.031 0.80	inches mm
CSSH0805	1	0.001 - 0.015	0.039 1.00	0.071 1.80	0.039 1.00	inches mm
CSS1206	1	0.001 - 0.05	0.063 1.60	0.086 2.18	0.039 1.00	inches mm

Recommended Pad Layouts (cont.)

Type / Code	Maximum Power Rating (W)	Resistance Range (Ω)	a	b	i	Unit
CSS2010	1	0.001 - 0.003	0.114 2.89	0.115 2.92	0.048 1.22	inches mm
		0.0031 - 0.1	0.090 2.29	0.115 2.92	0.095 2.41	inches mm
CSS2512	2	0.0005 - 0.004	0.120 3.05	0.145 3.68	0.050 1.27	inches mm
		0.0041 - 0.075	0.083 2.11	0.145 3.68	0.125 3.18	inches mm
CSSH2512	3	0.0005	0.120 3.05	0.145 3.68	0.050 1.27	inches mm
		0.0006 - 0.0029	0.086	0.145	0.118	inches
		0.0041 - 0.01	2.19	3.68	3.00	mm
CSSH2512	3	0.003 - 0.004	0.110 2.79	0.145 3.68	0.071 1.80	inches mm
		0.0002 - 0.003	0.125 3.18	0.270 6.86	0.052 1.32	inches mm
CSS2725	4	0.0002 - 0.003	0.125 3.18	0.270 6.86	0.052 1.32	inches mm
CSS2728	3	0.004 - 0.1	0.108 2.75	0.308 7.82	0.138 3.51	inches mm
CSSH2728	4	0.004 - 0.1	0.108 2.75	0.308 7.82	0.138 3.51	inches mm
CSS4527	5	0.0005 - 0.005	0.189 4.80	0.344 8.74	0.217 5.51	inches mm
		0.0051 - 0.12	0.134 3.40	0.344 8.74	0.327 8.31	inches mm

Power Derating Curve:



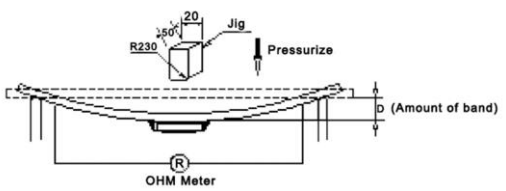
Performance Characteristics																																																																																													
Test	Test Method	Test Specification	Test Condition																																																																																										
Temperature Coefficient of Resistance (TCR)	JIS-C-5201-1 4.8	Per specification (refer to Electrical Specification table)	$TCR (ppm/^{\circ}C) = \frac{R2 - R1}{R1 (T2 - T1)} \times 10^6$ R1: resistance of room temperature (T1) R2: resistance of 125 °C (T2)																																																																																										
Short Time Overload	JIS C 5201-1 4.13	<table border="1"> <thead> <tr> <th>Size</th> <th>Power (W)</th> <th>Max. R Change</th> </tr> </thead> <tbody> <tr><td>CSS0201</td><td>0.2</td><td>≤ ± 0.5</td></tr> <tr><td>CSS0402</td><td>0.33</td><td>± 1% + 0.5 mΩ</td></tr> <tr><td>CSS0603</td><td>0.33</td><td>± 1% + 0.5 mΩ</td></tr> <tr><td>CSS0508</td><td>1</td><td>± 1% + 0.5 mΩ</td></tr> <tr><td>CSS0805</td><td>0.5</td><td>± 1% + 0.5 mΩ</td></tr> <tr><td>CSSH0805</td><td>1</td><td>≤ ± 1%</td></tr> <tr><td>CSS1206</td><td>1</td><td>≤ ± 0.5</td></tr> <tr><td>CSS2010</td><td>1</td><td>≤ ± 0.5</td></tr> <tr><td>CSS2512</td><td>2</td><td>≤ ± 0.5</td></tr> <tr><td>CSSH2512</td><td>3</td><td>≤ ± 0.5</td></tr> <tr><td>CSS2725</td><td>4</td><td>≤ ± 0.5</td></tr> <tr><td>CSS2728</td><td>3</td><td>≤ ± 0.5</td></tr> <tr><td>CSSH2728</td><td>4</td><td>≤ ± 0.5</td></tr> <tr><td>CSS4527</td><td>5</td><td>≤ ± 2%</td></tr> </tbody> </table>	Size	Power (W)	Max. R Change	CSS0201	0.2	≤ ± 0.5	CSS0402	0.33	± 1% + 0.5 mΩ	CSS0603	0.33	± 1% + 0.5 mΩ	CSS0508	1	± 1% + 0.5 mΩ	CSS0805	0.5	± 1% + 0.5 mΩ	CSSH0805	1	≤ ± 1%	CSS1206	1	≤ ± 0.5	CSS2010	1	≤ ± 0.5	CSS2512	2	≤ ± 0.5	CSSH2512	3	≤ ± 0.5	CSS2725	4	≤ ± 0.5	CSS2728	3	≤ ± 0.5	CSSH2728	4	≤ ± 0.5	CSS4527	5	≤ ± 2%	The number of rated power are as follows: <table border="1"> <thead> <tr> <th>Size</th> <th>Power (W)</th> <th>Rated Power</th> </tr> </thead> <tbody> <tr><td>CSS0201</td><td>0.2</td><td>2.5 times</td></tr> <tr><td>CSS0402</td><td>0.33</td><td>2.5 times</td></tr> <tr><td>CSS0603</td><td>0.33</td><td>2.5 times</td></tr> <tr><td>CSS0508</td><td>1</td><td>2.5 times</td></tr> <tr><td>CSS0805</td><td>0.5</td><td>2.5 times</td></tr> <tr><td>CSSH0805</td><td>1</td><td>4 times</td></tr> <tr><td>CSS1206</td><td>1</td><td>5 times</td></tr> <tr><td>CSS2010</td><td>1</td><td>5 times</td></tr> <tr><td>CSS2512</td><td>2</td><td>5 times</td></tr> <tr><td>CSSH2512</td><td>3</td><td>5 times</td></tr> <tr><td>CSS2725</td><td>4</td><td>5 times</td></tr> <tr><td>CSS2728</td><td>3</td><td>5 times</td></tr> <tr><td>CSSH2728</td><td>4</td><td>5 times</td></tr> <tr><td>CSS4527</td><td>5</td><td>5 times</td></tr> </tbody> </table>	Size	Power (W)	Rated Power	CSS0201	0.2	2.5 times	CSS0402	0.33	2.5 times	CSS0603	0.33	2.5 times	CSS0508	1	2.5 times	CSS0805	0.5	2.5 times	CSSH0805	1	4 times	CSS1206	1	5 times	CSS2010	1	5 times	CSS2512	2	5 times	CSSH2512	3	5 times	CSS2725	4	5 times	CSS2728	3	5 times	CSSH2728	4	5 times	CSS4527	5	5 times
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Insulation Resistance	JIS-C-5201-1 4.6	≥ 10 ⁹ Ω	Put the resistor in the fixture, add 100 VDC in terminal for 60 seconds then measure the insulation resistance between electrodes and insulating enclosure or between electrodes and base material																																																																																										
Dielectric Withstanding Voltage	JIS-C-5201-1 4.7	No short or burned in the appearance.	Applied 500 VAC for 1 minute and limit surge current 50 mA (max)																																																																																										

Operating Temperature Range for size CSS0201 is -55 °C to +125°C.

Operating Temperature Range for sizes CSS0402, CSS0603 and CSS0805 is -55 °C to +155 °C.

Operating Temperature Range for size CSSH0805 is -55 °C to +170 °C.

Operating Temperature Range for sizes CSS1206 - CSS4527, CSSH 2512 and CSSH 2728 is -55 °C to +225 °C.

Mechanical Performance			
Test Item	Test Method	Test Specifications	Test Condition
Resistance to Solder Heat	JIS C 5201-1 4.18	0201 - 0805 = ± 1% + 0.5 mΩ CSSH0805 and ≥ 1206 = ± 0.5% Jumper = < Rmax	260 ± 5 °C for 10 ± 1 seconds
Solderability	JIS C 5201-1 4.17	> 95 % coverage	245 ± 5 °C for 3 ± 0.5 seconds
Substrate Bending	JIS C 5201-1 4.33	± 1% + 0.5 mΩ	Span between fulcrums: 90 mm Bend width: 2 mm 

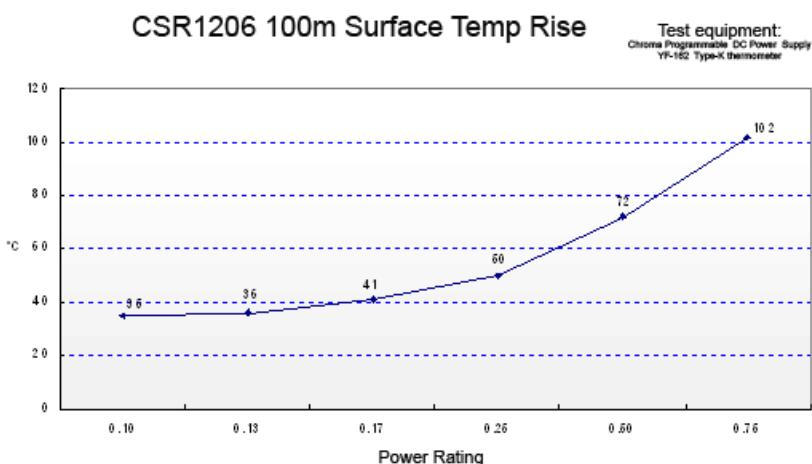
Mechanical Performance (cont.)			
Test Item	Test Method	Test Specifications	Test Condition
Resistance to Solvent	JIS C 5201-1 4.29	$\leq \pm 0.5\%$	The tested resistor is immersed into isopropyl alcohol of 20 ~ 25 °C for 60 seconds, then the resistor is left in the room for 48 hours.
		No evidence of mechanical damage	
Vibration	JIS C 5201-1 4.22	$\leq \pm 0.5\%$	The resistor shall be mounted by its terminal leads to the supporting terminals on the solid table. The entire frequency range from 10 Hz to 55 Hz and return to 10 Hz, shall be transferred in 1 minute. Amplitude: 1.5 mm This motion shall be applied for a period of 4 hours in each 3 mutually perpendicular directions (a total of 12 hours)
		No evidence of mechanical damage	
Mechanical Shock	JIS C 5202 6.7	$\pm 1\% + 0.5 \text{ m}\Omega$	a = 50 G, t = 11 ms, 5 times shock

Environmental Performance													
Test Item	Test Method	Test Specifications	Test Condition										
Low Temperature Exposure (Storage)	JIS C 5201-1 4.23.4	0201 - 0805 = $\pm 1\% + 0.5 \text{ m}\Omega$ $\geq 1206 = \pm 0.5\%$	1000 hours at -55 °C ± 2 °C										
High Temperature Exposure (Storage)	JIS C 5201-1 4.23.2	0201 - 0805 = $\pm 1\% + 0.5 \text{ m}\Omega$	1000 hours at + 155 °C ± 2 °C										
		CSSH0805 = $\pm 1\%$ $\geq 1206 = \pm 1\%$	1000 hours at +170 °C ± 5 °C										
		0201 Jumper: < Rmax	1000 hours at + 125 °C ± 2 °C										
Temperature Cycling	JIS C 5201-1 4.19	0201 - 0805 = $\pm 1\% + 0.5 \text{ m}\Omega$	0201 = -55 °C to +125 °C, 100 cycles 0402 - 0805 = -55 °C +155 °C, 100 cycles										
		CSSH0805 = $\pm 0.5\%$	-55 °C to +150 °C, 100 cycles										
		$\geq 1206 = \pm 0.5\%$	Lowest temperature: -55 +0/-10 °C Highest temperature: 150 + 10/-0 °C										
Bias Humidity	JIS C 5201-1 4.24	0201 - 0805 = $\pm 2\% + 0.5 \text{ m}\Omega$ 0201 Jumper = < R max	T = 40 ± 2 °C , RH = 90-95%, Load with Rated Current 1.5 hours "ON", 0.5 hours "OFF", 1000 hours										
		CSSH0805 = $\pm 0.5\%$ $\geq 1206 = \pm 0.5\%$	1000 hours at +85 °C / 85% R.H., 10% Bias, 1.5 hours "ON" and 0.5 hours "OFF"										
Whisker Test	JESD Standard No.22A121 class 2	Max 50 μm	Test item (Thermal Shock Test): <table border="1"> <thead> <tr> <th colspan="2">Testing Condition</th> </tr> </thead> <tbody> <tr> <td>Minimum Storage Temperature</td> <td>-55 +0 / -10 °C</td> </tr> <tr> <td>Maximum Storage Temperature</td> <td>85 + 10 / -0 °C</td> </tr> <tr> <td>Temperature-Retaining Time</td> <td>10 minutes</td> </tr> <tr> <td>Number of Temperature Cycles</td> <td>1500</td> </tr> </tbody> </table> <p>Inspection: Inspect for whisker formation on specimens that underwent the acceleration test, with a magnifier (stereo microscope) of about 40 or higher magnification. If judgement is difficult with this method, use a scanning electron microscope (SEM) of about 1000 or higher magnification.</p>	Testing Condition		Minimum Storage Temperature	-55 +0 / -10 °C	Maximum Storage Temperature	85 + 10 / -0 °C	Temperature-Retaining Time	10 minutes	Number of Temperature Cycles	1500
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Minimum Storage Temperature	-55 +0 / -10 °C												
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Load Life	JIS C 5201-1 4.25	0201 - 0805 = $\pm 2\% + 0.5 \text{ m}\Omega$	T = 70 ± 2 °C, load with Rated Current 1.5 hours "ON", 0.5 hours "OFF", 1000 hours										
		0201 Jumper = R max											
		CSSH0805 = $\pm 1\%$											
		1206 - 2728 = $\pm 1\%$											
		4527 = $\pm 2\%$											

High Power Chip Resistors and Thermal Management

Stackpole has developed several surface mount resistor series in addition to our current sense resistors, which have had higher power ratings than standard resistor chips. This has caused some uncertainty and even confusion by users as to how to reliably use these resistors at the higher power ratings in their designs.

The data sheets for the RHC, RMCP, RNCP, CSR, CSRN, CSRF, CSS, and CSSH state that the rated power assumes an ambient temperature of no more than 100 °C for the CSS / CSSH series and 70 °C for all other high power resistor series. In addition, IPC and UL best practices dictate that the combined temperature on any resistor due to power dissipated and ambient air shall be no more than 105 °C. At first glance this wouldn't seem too difficult, however the graph below shows typical heat rise for the CSR ½ 100 milliohm at full rated power. The heat rise for the RMCP and RNCP would be similar. The RHC with its unique materials, design, and processes would have less heat rise and therefore would be easier to implement for any given customer.



The 102 °C heat rise shown here would indicate there will be additional thermal reduction techniques needed to keep this part under 105 °C total hot spot temperature if this part is to be used at 0.75 watts of power. However, this same part at the usual power rating for this size would have a heat rise of around 72 °C. This additional heat rise may be dealt with using wider conductor traces, larger solder pads and land patterns under the solder mask, heavier copper in the conductors, via through PCB, air movement, and heat sinks, among many other techniques. Because of the variety of methods customers can use to lower the effective heat rise of the circuit, resistor manufacturers simply specify power ratings with the limitations on ambient air temperature and total hot spot temperatures and leave the details of how to best accomplish this to the design engineers. Design guidelines for products in various market segments can vary widely so it would be unnecessarily constraining for a resistor manufacturer to recommend the use of any of these methods over another.

Note: The final resistance value can be affected by the board layout and assembly process, especially the size of the mounting pads and the amount of solder used. This is especially notable for resistance values $\leq 50 \text{ m } \Omega$. This should be taken into account when designing.

RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status						
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)
CSS	Ultra Precision Current Sensing Chip Resistor	SMD	YES	100% Matte Sn over Ni	Always	Always
CSSH	Ultra Precision Current Sensing Chip Resistor (High Power)	SMD	YES	100% Matte Sn over Ni	Always	Always

“Conflict Metals” Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the “conflict region” of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to “REACH”

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, “The Registration, Evaluation, Authorization and Restriction of Chemicals”, otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

How to Order

1	2	3	4	5	6	7	8	9	10	11	12	13
C	S	S	2	7	2	5	F	T	3	L	0	0

Product Series		Size		Tolerance		Packaging				Resistance Value
Code	Description	Size	W	Code	Tol	Code	Description	Size	Quantity	Four characters with the multiplier used as the decimal holder. "L" used as multiplier of 10 ⁻³ for any value under 0.1 ohm. 0.00025 ohm = L250 0.004 ohm = 4L00 0.05 ohm = 50L0 0.12 ohm = R120
CSS	Metal Alloy	0201	0.2	D	0.5%	T	7" Reel - Plastic Tape	0201, 0402	10000	
CSSH	High Power	0402	0.33	F	1%			0603, 0508	5000	
		0603	0.33	G	2%			0805, (H)0805		
		0508	1	J	5%			1206	4000	
		0805	0.5					2010, 2512	2000	
		(H)0805	1					(H)2512		
		1206	1					2725, 2728	1000	
		2010	1					(H)2728		
		2512	2					4527	500	
		(H)2512	3							
		2725	4							
		2728	3							
		(H)2728	4							
		4527	5							