NO.: RD20200418015	
APPROVAL SHEET No.: T-0	D621A
Series No.: MRS	_



APPROVAL SHEET

FOR AL. ELECTROLYTIC CAPACITORS

TO: Ozdisan

No.	(Customer No.)	(Koshin Part No.)	Description	ФОх Г
1		MRS-035V220ME054-T/R	35V22μF	6.3X5.4

APPROVED BY:

Specification No.:

PLEASE SIGN RETURN US ONE COPY OF THE APPROVAL SHEET

DESIGNED BY: JIANGYANFEI CHECKED BY: JIANGYUANYUAN APPROVED BY:HUANGXUEHUI

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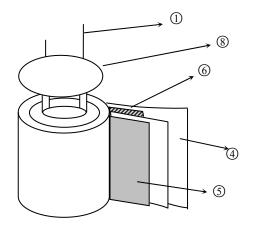
DATE: 2020-4-18

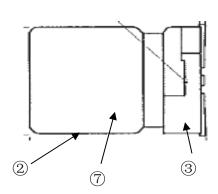


DJS-DS-0013



1. Inner conformation drawing and inner constitute parts (curtness drawing):

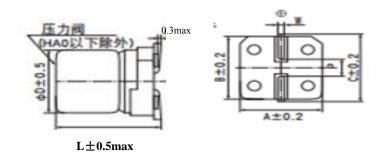




No.:	Composing Part	Material	
①	Lead Wire	Fe+Al+Cu+Sn	
2	Case	Aluminum	
3	Base Plate	PPA	
4	Paper	Cellulose	
(5)	Anode Foil	Aluminum Foil	
6	Cathode Foil	Aluminum Foil	
7	Chemical liquid	GBL	
8	Seal	Rubber	



Standard Size map:



Lead spacing and Diameter Unit: mm

	<i>G</i>					
ΦD	L	A	В	C	W	P±0.2
6.3	5.4	6.6	6.6	7.2	0.5-0.8	1.9

Coefficient of Frequency for Ripple Current

Coefficient of Frequency for happie Current							
Frequency (Hz) Capacitance(μ F)	120	1K	10K	100K			
1.0	1.00	1.50	1.75	1.80			
2.2 to 10	1.00	1.30	1.40	1.50			
22 to 1,500	1.00	1.05	1.08	1.08			

ELECTROLYTIC CAPACITORS

KOSHIN INTERNATIONAL LIMITED

Web Site: http://www.koshin.com.hk Email: szkoshin@koshin.com.hk

TEST REPORT OF ELECTROLYTIC CAPACITORS SAMPLE

DATE: 2020/4/18 Quantity 20 PCS

Customer'S part No.: Customer: Ozdisan

Part No.: Ratings: 35V 22 MRS-035V220ME054-T/R

Series: **MRS** Case Size: D6.3XL5.4(±0.5max)

Marking Color: Load Life: Blue 2000 hrs

Capacitance	Max.Tan δ	Max.Leakage	Max.Impedance	Max. Ripple	Working	Surge.
Tolerance at	at 120 Hz	Current(µ A)	(Ω)	Current(mArms)	Temp.	Volt.
120Hz/20℃	20℃	After 2 min.	At 100KHz/20°C	At 120Hz/85℃	(℃)	(V)
±20%	14%	7. 7	/	45	-40+85	43.8

NO.	Capacitance (µ F)	Tan δ	Impedance (Ω)	Leakage Current(µ A)	Remarks
1	20. 91	7.06		0.51	
2	20.88	6.64		0. 59	
3	20. 91	6. 73		0.51	
4	21. 18	6. 76		0.62	
5	20. 76	6.65		0.56	
6	20.84	6.82		0.49	
7	20. 95	6. 57		0.49	
8	20.83	6.74		0.53	
9	20. 67	6.50		0.32	
10	20.69	6.61		0.33	
AVE.	20.86	6.71	#DIV/0!	0.50	
MAX.	21. 18	7.06	0.00	0.62	
MIN.	20. 67	6. 50	0.00	0.32	

TESTED BY: JiangYun

CHECKED BY: Jiangyuanyuan APPROVED BY: Huangxuehui

版次: 1.0 修改次号: 00 生效日期: 2008.10.10

DJS-SD-0010



Series MRS Capacitor

1. Our part No.:

For example :

MRS	035V	<u>220</u>	$\underline{\mathbf{M}}$	E054
Series code	rated voltage	capacitance	tolerance	case size symbol
MRS	35v	22 µ F	±20%	Ф 6. 3Х5. 4

2 Marking:

Include company's brand series code, rated voltage, capacitance and polarity

- 3. Specifications:
- 3.1 Temperature range : -40 ~+85℃
- 3.2 Electrical characteristics
- 3.2.1 Capacitance tolerance : $\pm 20\%$

3.2.2 Tangent of loss angle (tan δ): (At 20°C, 120Hz)

Rated vo	4	6.3	10	16	25	35	50	63	100	160-250	400-450	
tan δ (max.)	B052-G100	0. 42	0. 26	0.30	0. 26	0. 16	0. 14	0. 12	0. 12	0. 12	_	1
	H135-K215	-	0. 38	0. 34	0. 30	0. 26	0. 22	0. 18	0. 14	0. 10	0. 20	0. 25

3.2.3 Leakage current (μ A):

Rated voltage (VDC)	4-100	160-450
	Less than 0.01CV or 3 µ A, whichever is large (at 20°C, 2 minutes)	
Leakage Current (µ A)	Less than 0.03CV or 4 µ A ,whichever is large (at 20℃, 1 minutes)	0.04CV +100 µ A (at 20℃, 1 minutes)



1. Scope:

This specification applies to aluminium electrolytic capacitor, used in electronic equipment.

2. Electrical characteristics:

	tricai characterisi	ucs:			
NO	ITEM		TEST ME	THOD	SPECIFICATION
2.1	Rated voltage Capacitance	2. Mea	suring frequency:120Hz±12 suring voltage:≤0.5Vrms+0.	Voltage range capacitance range specification of this series	
		3.Mea	suring circuit: ()	—_//\	
2.3	Dissipation factor				
2.4	Leakage current		r at 20°C	measured after $1{\sim}2$ minutes ng voltage through the $1000~\Omega$	
			S1 R V	Dissipation factor, leakage current, see specification of this series.	
		A: DC	0Ω 100Ω current meter voltage meter	S1:Switch S2:Switch for protect of current meter Cx: Testing capacitor	
2.5	Temperature characteristic s	STE P	TEMPERATURE	STORAGE TIME	Step2. Low temperature impedance stability
		1	20°C ±2°C	30minutes	Less than specified
		2	-40°C ±3°C	2hours	value.
		3	20°C±2°C	4hours	-
		4 Step1	$85^{\circ}\pm2^{\circ}$ Measure the impedance.	2hours	Step4.
		Step2.	Measure the impedance. ($ Z $, 20°C 120 Measure the impedance at the ($ Z $, -40°C 120Hz±2F Measure the leakage current a	Capacitance change: within ± 10% of the initial measured value.	
		-			Dissipation factor: Less than specified value.



NO	ITEM	TEST METHOD	SPECIFICATION
2.6	Surge test	Rated surge voltage shall be applied (switch on)for 30±5 second and then shall be applied (switch off) with discharge for 5.5min at room temperature. This cycle shall be repeated for 1000 cycles. Duration of one cycle is 6±0.5 minutes	Capacitance change: within±15% of the initial specified value.
			Dissipation factor: Less than specified value.
			Leakage current: Within initial specified value.

3 Mechanical characteristics

NO	ITEM	TEST METHOD	SPECIFICATION
3.1	Lead strength	(A)Tensile strength: wire lead terminal:	
		(B) Bending strength: wire lead terminal:	When the capacitance is measured, there shall be no intermittent contacts, or open-or short-circuiting. There shall be no such mechanical damage as terminal damage etc.



NO.	ITEM	TEST METHOD	SPECIFICATION
3.2	Vibration resistance	The frequency of the vibration shall vary uniformly within the range 10 to 55 Hz with the amplitude of 0.75 mm, completing the cycle in the internal of one minute. The capacitor shall be securely mounted by its leads with hold the body of capacitor. The capacitor shall be vibrated in three mutually perpendicular directions for a period of 2 hours in each direction.	Capacitance: no unsteady. Appearance: no abnormal. Capacitance change: within ± 5% of initial measured value.
3.3	Solder ability	The leads are dipped in the solder bath of Sn at 245 $^{\circ}$ C \pm 5 $^{\circ}$ C for 2 \pm 0.5 seconds. The dipping depth should be set at 1.5 $^{\circ}$ 2.0 mm.	The solder alloy shall cover the 95% or more of dipped lead's area.

4. Reliability

ITEM TEST METHOD SPECIFICATIO NO. The leads immerse in the solder bath of No visible damage or leakage 4.1 Soldering Sn at heat 260°C±5°C for 10±1seconds until a distance of 1.5~2.0 of electrolyte. resistance mm from the case. Capacitance change: Within \pm 5% of the initial measured value Tan δ : Less than specified value. Leakage current: Less than specified value Capacitance change: 4.2 Damp head Subject the capacitor to 40 $^{\circ}$ C \pm 2 $^{\circ}$ C and 90% to 95% Within \pm 20% of the initial steady relative humidity for 504 hours. measured value state) Tan δ : Less than 1.2 specified value. Leakage current: Less than specified value Impedance: Less than 1.2 specified value.



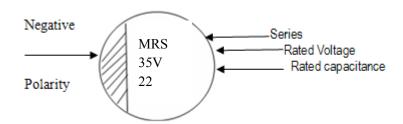
NO.	ITEM	TEST METHOD		SPECIFICATION		
4.3	Load life	The following specifications sha capacitors are restores to 20°C a applied for 2,000 hours at 85°C.	Capacitance change(4-6.3V): Within±30% of the initial specified value. Capacitance change(10-100V): Within±25% of the initial specified value. Capacitance change(160-450V): Within±20% of the initial specified			
4.4	Shelf life	The following specifications sha capacitors are restores to 20°C a 1,000 hours at 85°C without vol voltage shall be applied to minimum for 30 minutes, at 1 more than 48 hours before the m	value. Dissipation factor(4-100V): Less than 300% of the initial specified value. Dissipation factor(160-450V): Less than 200% of the initial specified value. Leakage current: The initial specified value or less.			
4.5	Storage at low temperatur e	The capacitor shall be stored at a 3°C for 16 hours, during which standard atmospheric conditions. After which measurements shall	Capacitance change: Within \pm 10% of the initial value. Tan δ :less than specified value Leakage current: Less than specified value. Appearance: no Abnormal.			
4.6	Pressure relief	AC test: Applied voltage: AC voltage not of the rated direct voltage or 250 lower. Frequency: 50Hz or 60Hz. Series resistor: refer to the table $Capacitance(C)$ $C<1uF$ $1uF 10uF 100uF 1000uF 1000uF 1000uF 1000uF 1000uF * Resistance is equivalent to be frequency.$	below $\frac{\text{Series resistor}}{1000 \Omega}$ $\frac{100 \Omega}{10 \Omega}$ $\frac{10 \Omega}{10 \Omega}$ $\frac{10 \Omega}{10 \Omega}$ $\frac{10 \Omega}{10 \Omega}$	AC test circuit S R R C X T SOHz or 60Hz C X C S : AC power S : Switch C : AC voltage meter A: AC current meter R : protection resistor CX: testing capacitor		



NO.	ITEM	TEST METHOD	SPECIFICATION			
4.6	Pressure relief	DC test: Send the following electricity while applying the inverse voltage. Where case size: D≤22.4mm:1 A d.c.max D > 22.4mm:10 A d.c.max Note: 1.This requirement applies to capacitors with a diameter of 8 mm or more. 2. When the pressure relief device does not open even 30 minutes after commencement of test, the test may be ended.	DC test circuit S: Switch Cx S: Switch Cx: testing capacitor The pressure relief device shall open in such a way as to avoid any damage of fire or explosion of capacitor elements (terminal and metal foil etc.) or cover.			
4.7	Temp cycle	LSL temperature(°C):-40 \pm 3 time(H): 0.5H/timeX5 times time(H): 0.5H/timeX5 times Judgement: CAP: \triangle C/C \leq \pm 1 No electrolyte leakage.				
4.8	Thermal shock	dry heat temperature (°C): 85 ± 2 time(H): 16 moist heat temperature(°C): 55 time(H): 24/cold temperature(°C): -40 ± 2 time(H): 2/ moist heat temperature(°C): 55 time(H): 24: Judgement: CAP, \triangle C/C $\le\pm10\%$, Tan δ :Less than 1.2 specified value, Leakage current: Less than specified value. Appearance no Abnormal. No electrolyte leakage.				

5. Marking For example:

5.1. Marking on capacitors includes:



- 1>. Series
- 2>. Rated voltage
- 3>. Rated capacitance (u F)
- 4>. Polarity
- 5.2. Marking color: Blue
- 5.3. Case color: Silver



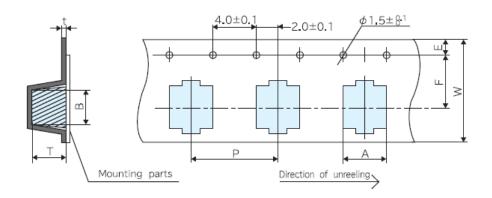
Detergent needing attention

Hydrogen carbide liquid and halogen liquid can cause Aluminium Electrolytic Capacitor to corrode. Some of Safe and Unsafe detergent are as follows

Safe	Unsafe
Dimethylbenzene	1,1,2-trichloroethane
Ethanol	
Butanol	1,2,2- trichloroethane
Methanol	Tetrachloroethylene
Propanol	Chloroform(colorless volatilizable liquid)
1	D: 11
Detergent	Dichloromethane
	Trichloroethylene



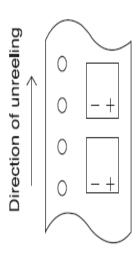
Carrier Pack Taping Specification:



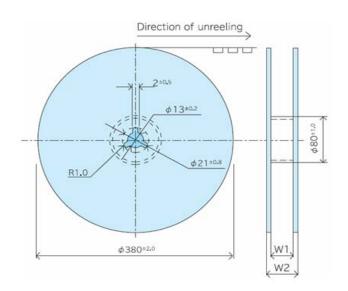
Product size table Unit: mm

Dimension Size Code	A	В	W	F	Е	P	t	T
Ф 6.3Х5.4	7.0 ± 0.2	7.0 ± 0.2	16	7.5	1.75±0.1	12	0.6max	5.7±0.2

Polarity:



Package for SMD Type:



Size Code	W1(mm)	W2(mm)	Q·ty(pcs/reel)	
Ф 6.3	18±0.5	22.5 ± 1.0	1000	



Surface Mount Aluminum Electrolytic Capacitor Specification								
Series	MRS 35 V 22 μF				Part No		MRS-035V220ME054-T/R	
Customer No.	/				Case siz	ze ФD 6.3X L5.4		
	Items				Standard			
	Operating temperature range			nge	- 40 ~ + 85 °C			
	Capa	citance to	olerance			±20%	(20℃ ,120Hz)	
Carriciantin	Dissipation factor (MAX)				(Les	ss than)	14% (20℃ ,120Hz)	
Specification	Leakage current (MAX)				(Less than) 7.7 μA (20°C 35 V 2 min)			
	E S R (MAX)				/			
	Ripple current (MAX)				45 mArms (120Hz ,85℃)			
	Load life				2000 hrs			
	Marking color				Blue			
	(Dimensions)							
Outline		压力阀 CHAO以下 S:01000	±0.5 max	0.3max	8±0.2	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Unit:mm	
	ФІ) L	A	В	С	W	P±0.2	
	6.	3 5.4	6. 6	6. 6	7. 2	0.5~0.8	1.9	
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(Issue No.): DJJ-2875