TECHNICAL DATASHEET

	产品	品名称(P	. N.)	: SM	D 1206	LED	(Cool W	/hite)	
型	号	(Part N	O.):	AI	AL-S1206CWY-LPI5-TFM				
客户	料号	(C.Part	NO).):					
版	本	(Revisi	on):		1				
发出日期 (Issue Date):2020-1-3									
认定	日期	(Appro	val [Date):					
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PART NO.: AL-S1206CWY-LPI5-TFM P. N.: SMD 1206 LED (WHITE)

■ Typical Applications

• Automotive: Dashboards, stop lamps, turn signals.

• Backlighting: LCDs, Key pads advertising.

• Status indicators: Consumer & industrial electronics.

• General use.

Features:

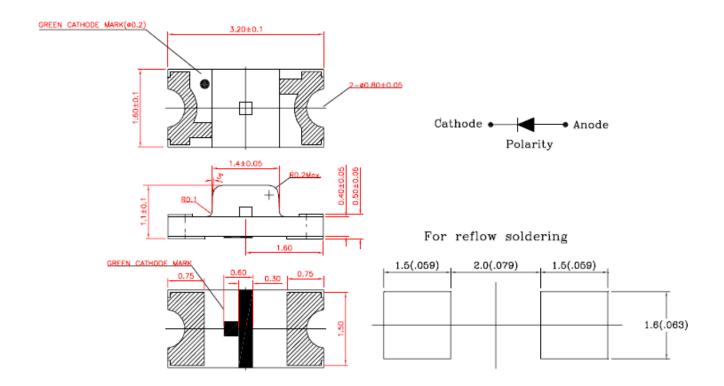
Chip Material: InGaN

• Lens Color: Yellow Diffused

• Emitted Color: White

- 3.2×1.6×1.1mm (1206) standard package.
- Suitable for all SMT assembly methods.
- Compatible with infrared and vapor phase reflow solder process.
- Compatible with automatic placement equipment.

■ Package Dimensions:



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.10mm (0.004') unless otherwise specified.

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■ Absolute Maximum Ratings at Ta=25°C:

Parameter	Symbol	Maximum	Unit	
Power Dissipation	Pd	72	mW	
Peak Forward Current (Duty 1/10 @1KHz)	I FP	100	mA	
Forward Current	lF	20	mA	
Electrostatic Discharge(HBM)	ESD	2000	V	
Reverse Voltage	VR	5	V	
Operating Temperature Range	Topr	-25°C to + 80°C		
Storage Temperature Range	Tstg	-30°C to + 85°C		
Lead Soldering Temperature [2.0mm from body]	Tsol	Preheating: 140°C~160°C±5°C, within 2 minutes. Operation heating:260°C(Max) within 10 seconds.(Max) Gradual Cooling (Avoid quenching).		

■ Electrical/Optical Characteristics at Ta=25°C:

Parameter	Symbol	Test Condition	Min.	Тур.	Max.	Unit
Luminous Intensity	I _v	I _F =5mA	63	120	_	mcd
Chromaticity	Х	I _F =5mA	_	0.26	_	
Coordinates	Υ	15-01111	_	0.25		
Forward Voltage	V _F	I _F =5mA	_	2.6	3.2	V
Viewing Angle	201/2	I _F =5mA	_	120	_	deg
Reverse Current	I _R	V _R =5V	_	_	10	uA

Notes:

- 1. Tolerance of Luminous Intensity ±15%
- 2. Tolerance of Forward Voltage ±0.1V



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■ Precautions in Use:

Storage

Recommend storage environment

Temperature: $5^{\circ}\text{C} \sim 30^{\circ}\text{C} (41^{\circ}\text{F} \sim 86^{\circ}\text{F})$

Humidity: 60% RH Max.

Use within 7 days after opening of sealed vapor/ESD barrier bags.

If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: 60±5°C for 24 hours.

Fold the opened bag firmly and keep in dry environment.

Soldering

Reflow Soldering

Recommend use of upper and lower heater type reflow furnace.

260°C Max for up to 10 seconds, one time only.

Pre-heat is 150°C Max for up to 2 minutes Max.

In case of screen-printing, keep metal mask thickness between 0.2mm and 0.3mm.

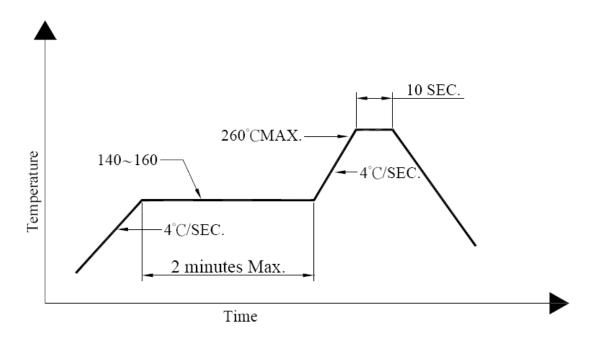
Cleaning

Surface condition of this device may change when organic solvents such as trichloroethylene or acetone were applied.

Avoid using organic solvent.

Recommend ultrasonic method 300W Max.

Reflow Soldering Temp/Time:

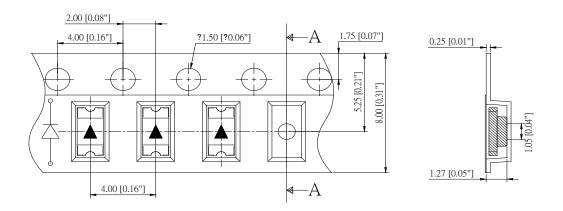




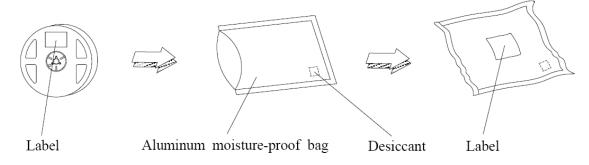
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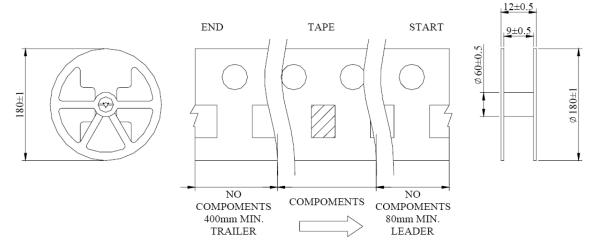
■ Carrier Tape Dimensions: Loaded quantity 3000 PCS per reel



■ Moisture Resistant Packaging



■Reel Dimensions



Notes:

- 1. All dimensions are in mm, tolerance is±2.0mm unless otherwise noted.
- 2. Specifications are subject to change without notice.