Winstar Display Co., LTD 華凌光電股份有限公司



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SPECIFICATION

CUSTOMER :		
MODULE NO.:	WX12864	4T1-TFH#
APPROVED BY:		
(FOR CUSTOMER USE ONLY)	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

VERSION	DATE	REVISED PAGE NO.	SUMMARY
A	2008.10.22	1 3	Modify Backlight information



MODLE NO:

REC	ORDS OF REV		DOC. FIRST ISSUE
VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2008/8/22		First issue
A	2008.10.22	13	Modify Backlight
			information

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1. Module Classification Information

① Brand: WINSTAR DISPLAY CORPORATION

② Display Type: $H\rightarrow$ Character Type, $G\rightarrow$ Graphic Type, $X\rightarrow$ Tab Type

3 Display Font : Graphic 128*64 Dots

Model serials no.

 \bigcirc Backlight Type : N \rightarrow Without backlight T \rightarrow LED, White

 $B\rightarrow EL$, Blue green $A\rightarrow LED$, Amber

 $D\rightarrow EL$, Green $R\rightarrow LED$, Red

 $W\rightarrow EL$, White $O\rightarrow LED$, Orange

 $F \rightarrow CCFL$, White $G \rightarrow LED$, Green

Y→LED, Yellow Green

© LCD Mode : $B \rightarrow TN$ Positive, Gray $T \rightarrow FSTN$ Negative

N→TN Negative,

G→STN Positive, Gray

Y→STN Positive, Yellow Green

M→STN Negative, Blue

F→FSTN Positive

② LCD Polarizer Type/ A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00

Temperature range/ D→Reflective, N.T, 12:00 K→Transflective, W.T,12:00 View direction

G→Reflective, W. T, 6:00 C→Transmissive, N.T,6:00

J→Reflective, W. T, 12:00 F→Transmissive, N.T,12:00

B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00

E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

Special Code #: Fit in with the ROHS directives and regulations

2. Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

3. General Specification

Item	Dimension	Unit
Number of Characters	128 x 64	_
Module dimension	38.0 x67.18 x9.3(MAX)	mm
View area	29.58x 17.98	mm
Active area	25.58x 15.98	mm
Dot size	0.23x 0.18	mm
Dot pitch	0.25 x 0.2	mm
LCD type	FSTN Positive Transflective (In LCD production, It will occur slightly color can only guarantee the same color in the same by	
Duty	1/64	
View direction	6 o'clock	
Backlight Type	LED, White	

4. Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T_{OP}	-20	_	+70	$^{\circ}\!\mathbb{C}$
Storage Temperature	T_{ST}	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	$V_{\rm I}$	V_{SS}	_	$V_{ m DD}$	V
Supply Voltage For Logic	V_{DD} - V_{SS}	1.8	_	3.6	V
Supply Voltage For LCD	Vout-V _{SS}	6.0	_	14.2	V

5. Electrical Characteristics

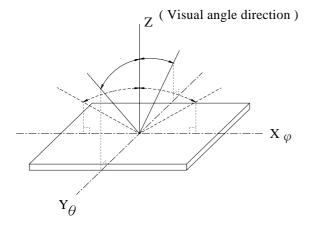
Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	V_{DD} - V_{SS}	_	3.0	3.3	3.6	V
		Ta=-20°C	_	_	_	V
Supply Voltage For LCD	$V_{ m DD}$ - $V_{ m 0UT}$	Ta=25°C	_	9.0	_	V
		Ta=70°C	_	_	_	V
Input High Volt.	V_{IH}		$0.8~\mathrm{V_{DD}}$		V_{DD}	V
Input Low Volt.	V_{IL}	_	Vss	_	0.2 V _{DD}	V
Output High Volt.	V _{OH}	_	0.8 V _{DD}	_	V_{DD}	V
Output Low Volt.	V_{OL}	_	Vss	_	0.2 V _{DD}	V
Supply Current	I_{DD}	V _{DD} =3.3V	0.18	0.18	0.18	mA

6. Optical Characteristics

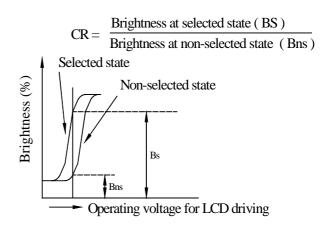
Item	Symbol	Condition	Min	Тур	Max	Unit
	(V) θ	CR≧2	30	_	60	deg
View Angle	(H) φ	CR≧2	-45	=	45	deg
Contrast Ratio	CR	_	_	5	_	_
	T rise	_	_	110	220	ms
Response Time	T fall	_	_	260	520	ms

6.1 Definitions

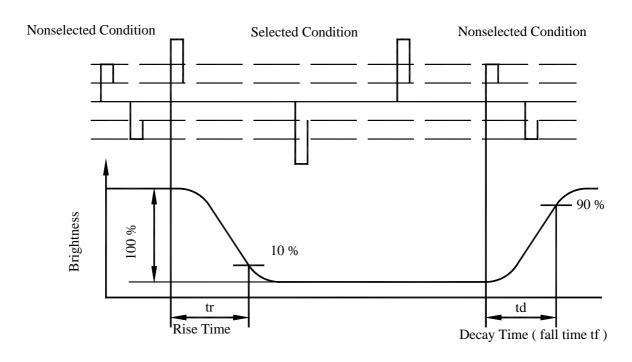
■View Angles



Contrast Ratio



Response Time

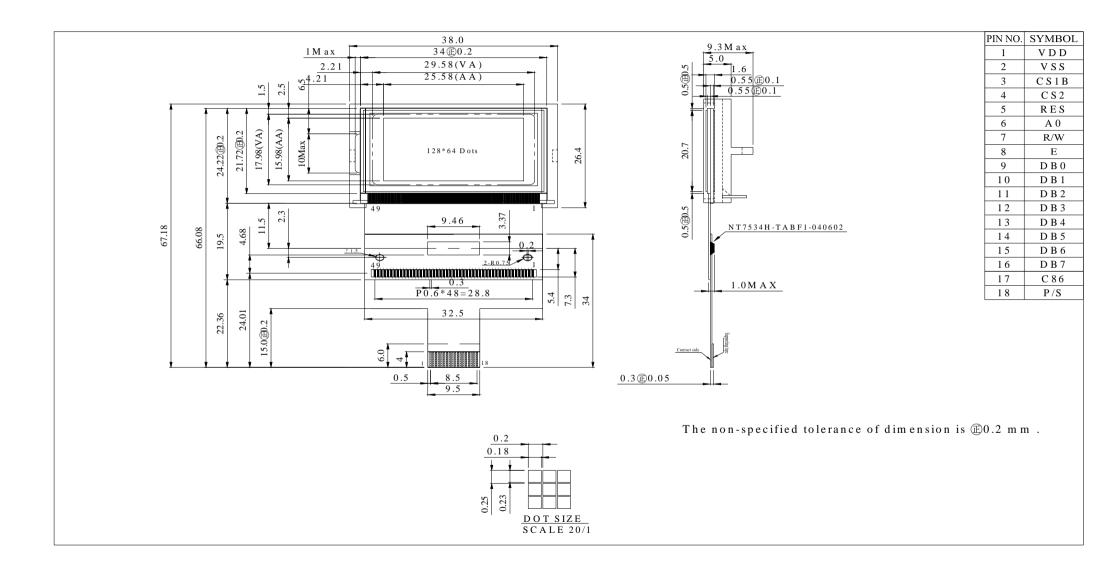


7.Interface Description

Pin No.	Symbol	I/O	Description
1	VDD	_	Power supply pin for logic.
2	VSS	_	Ground pin, connected to 0V
3	CS1B	I	Chip select input pins Data/instruction i/o is enabled only when CS1Bis"L"and CS2"H". When chip select is non-active,DB0 TO DB7 may be high impedance.
4	CS2	I	Chip select input pins Data/instruction i/o is enabled only when CS1Bis"L"and CS2"H". When chip select is non-active,DB0 TO DB7 may be high impedance.
5	RES	I	Reset input pin When RESETB is "L", initialization is executed.
6	A0	I	This is connected to the least significant bit of the normal MPU address bus, and it determines whether the data bits are data or a command. A0="H": Indicate that D0 to D7 are display data A0="L": Indicate that D0 to D7 are control data
7	R/W	I	When connected to 80-family MPU: Write enable clock input pin. The data ON DB0~DB7 are latched at the rising edge of the /WR signal. When connected to 68-family MPU: RW = "H": read RW = "L": write
8	E	I	When connected to 80-family MPU: Read enable clock input pin. When /RD is "L", DB0~DB7 are in an output status When connected to 68-family MPU: RW = "H": When E is "H", DB0~DB7 are in an output status RW = "L": The data on DB0~DB7 are latched at the falling edge of the E signal
9-16	DB0-DB7	I/O	8-bit bi-directional data bus that is connected to the standard 8-bit microprocessor data bus. When the serial interface selected(PS="L") DB0~DB5: high impedance DB6: serial input clock (SCLK) DB7: serial input data (SID) When chip select is not active, DB0~DB7 may be high impedance.
17	C86	I	This is the MPU interface switch terminal C86 = "H":6800 Series MPU interface C86 = "L":8080 Series MPU interface

			This is the parallel data input/serial data input switch terminal P/S = "H":Parallel data input P/S = "L":Serial data input The following applies depending on the P/S status:									
			P/S	Data/Command	Data	Read/Write	Serial Clock					
18	P/S	I	I	I	I	I	I	"H"	A0	D0 to D7	/RD, /WR	-
					"L"	A0	SI (D7)	Write only	SCL (D6)			
			When P/S = "L", fix D0~D5 pads to VDD or VSS level. /RD(E) and /WR (R/W) are fixed to either "H" or "L". With seral data input ,RAM display data reading is not supported.									

8. Contour Drawing & Block Diagram



9. Fuction Description

Reference to <u>IC NT7534</u>.pdf

10.RELIABILITY

Content of Reliability Test (wide temperature, -20°C~70°C)

Environmental Test								
Test Item	Content of Test	Test Condition	Note					
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2					
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°ℂ 200hrs	1,2					
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs						
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°ℂ 200hrs	1					
High Temperature/ Humidity Operation	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2					
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°C/70°C 10 cycles						
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 15mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3					
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k Ω CS=100pF 1 time						

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.

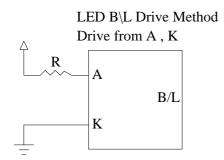
11. Backlight Information

Specification

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	28.8	32	50	mA	V= 3.5V
Supply Voltage	V	3.4	3.5	3.6	V	_
Reverse Voltage	VR			5	V	_
Luminous Intensity	IV	65	100		CD/M ²	ILED=32mA
LED Life Time (For Reference only)	_	_	10K		Hr.	ILED=32mA 25°C,50-60%RH, (Note 1)
Color	White	•	1	•	•	1.

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

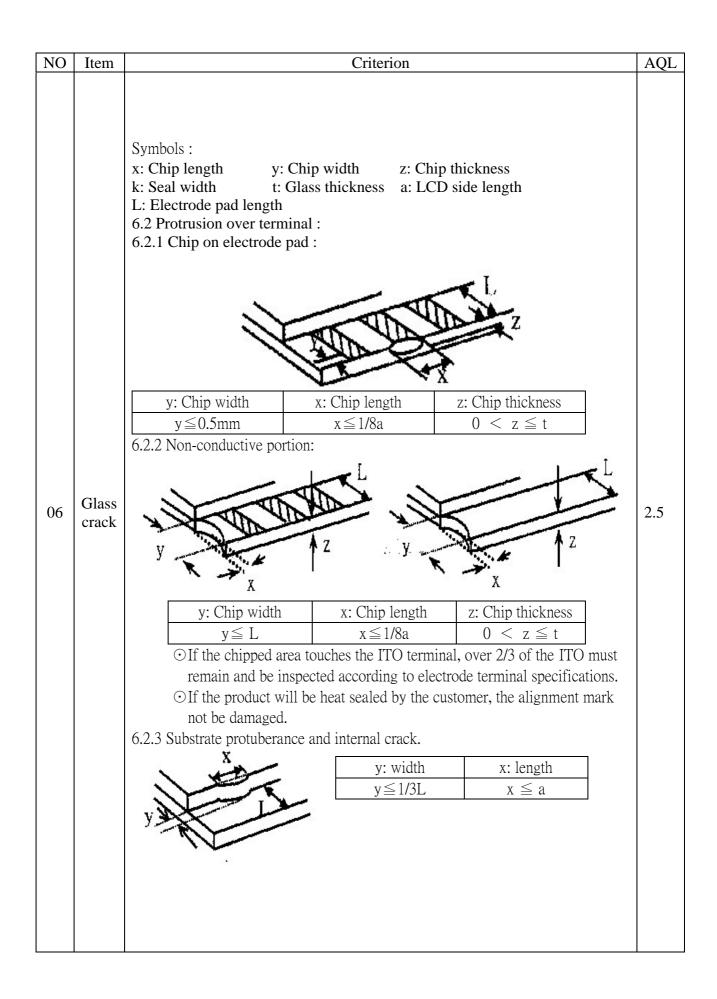
Note1:10K hours is only an estimate for reference.



12. Inspection specification

NO	Item	Criterion				AQL			
01	Electrical Testing	1.1 Missing vertical, horizontal segment, segment contrast defect.1.2 Missing character, dot or icon.1.3 Display malfunction.1.4 No function or no display.					0.65		
02	Black or white spots on LCD (display only)	 2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present. 2.2 Densely spaced: No more than two spots or lines within 3mm 					2.5		
03	LCD black spots, white spots, contamination (non-display)	3.1 Round type: $\Phi = (x + y) / X$ 3.2 Line type: (A	2 Y	SIZE $\Phi \le 0$ $0.10 < \Phi \le 0$ $0.20 < \Phi \le 0$ $0.25 < \Phi$	0.10 A 0.20	Acceptable Q TY Accept no dense 2 1 0	2.5		
		(non-display)	→ L ₩	Length L≦3.0 L≦2.5	$\begin{array}{c} \text{Width} \\ \text{W} \leq 0.02 \\ 0.02 < \text{W} \leq 0.02 \\ 0.03 < \text{W} \leq 0.02 \\ 0.005 < \text{W} \end{array}$	3 5	cceptable Q TY ccept no dense 2 As round type	2.5	
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, no easy to find, must check in specify direction.	0.50 1.00	Size Φ $Φ \le 0.20$ $0.20 < Φ \le 0.50$ $0.50 < Φ \le 1.00$ $1.00 < Φ$ Total Q TY		$Φ \le 0.20$ Accept no dense $0.20 < Φ \le 0.50$ 3 $0.50 < Φ \le 1.00$ 2 $1.00 < Φ$ 0		cept no dense 3 2 0	2.5

NO	Item	Criterion			AQL
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination			
05		Symbols Define: x: Chip length y k: Seal width t L: Electrode pad length 6.1 General glass chip	r: Chip width z: Chip : Glass thickness a: LCI n:	o thickness O side length	
06	Chipped glass	$1/2t < z \le 2t$	Not exceed 1/3k	x≤1/8a	2.5
		⊙ If there are 2 or more 6.1.2 Corner crack:	chips, x is total length of e	ach chip.	
		z: Chip thickness	y: Chip width	x: Chip length	
		Z≤1/2t	Not over viewing area	x≤1/8a	
		$1/2t < z \le 2t$	Not exceed 1/3k	x ≤ 1/8a	
		⊙ If there are 2 or more	chips, x is the total length	of each chip.	



NO	Item	Criterion	AQL	
07	Cracked glass	The LCD with extensive crack is not acceptable.		
08	Backlight elements	 8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards. 8.3 Backlight doesn't light or color wrong. 		
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.9.2 Bezel must comply with job specifications.	2.5 0.65	
10	PCB、COB	 10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB 	2.5 2.5 0.65 2.5 2.5 0.65 2.5 2.5 2.5	
11	Soldering	11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB.	2.5 2.5 2.5 0.65	

NO	Item	Criterion	AQL
12	General appearance	 12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP. 12.2 No cracks on interface pin (OLB) of TCP. 12.3 No contamination, solder residue or solder balls on product. 12.4 The IC on the TCP may not be damaged, circuits. 12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it cause the interface pin to sever. 12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color. 12.7 Sealant on top of the ITO circuit has not hardened. 12.8 Pin type must match type in specification sheet. 12.9 LCD pin loose or missing pins. 12.10 Product packaging must the same as specified on packaging specification sheet. 12.11 Product dimension and structure must conform to product specification sheet. 	2.5 0.65 2.5 2.5 2.5 2.5 0.65 0.65 0.65 0.65

13. Material List of Components for RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited Value	100 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm
Above limited value is set up according to RoHS.						

2. Process for RoHS requirement:

- (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
- (2) Heat-resistance temp.:

Reflow: 250° C, 30 seconds Max.;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

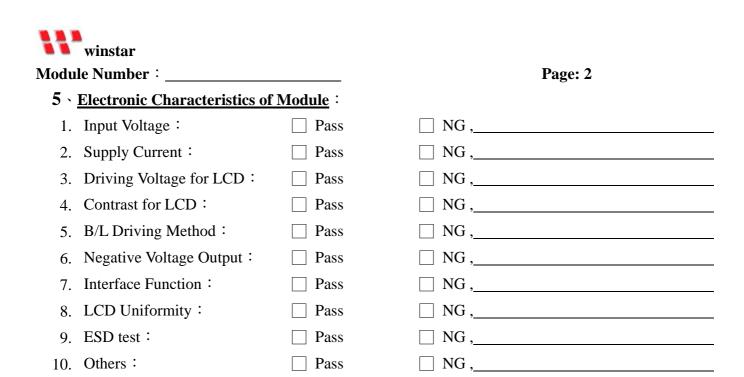
(3) Temp. curve of reflow, max. Temp. : $235\pm5^{\circ}$ C;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.



LCM Sample Estimate Feedback Sheet winstar **Module Number:** Page: 1 1 · Panel Specification: 1. Panel Type: Pass □ NG, View Direction: ☐ NG ,_____ ☐ Pass □ NG ,_____ Numbers of Dots: Pass View Area: 4. ☐ Pass \bigcap NG, 5. Active Area: ☐ NG ,_____ ☐ Pass 6. Operating Temperature: Pass Pass \bigcap NG, □ NG , 7. Storage Temperature: | | Pass 8. Others: 2 · Mechanical Specification: PCB Size: ☐ NG ,____ 1. Pass □ NG ,____ Frame Size: Pass 2. ☐ NG ,_____ Materal of Frame: ☐ Pass ☐ NG ,_____ Connector Position: Pass 5. Fix Hole Position: Pass \bigcap NG, 6. Backlight Position: Pass □ NG ,_____ ☐ NG ,_____ 7. Thickness of PCB: Pass 8. Height of Frame to PCB: Pass \bigcap NG, □ NG ,_____ 9. Height of Module: Pass 10. Others: ☐ Pass \bigcap NG, 3 · Relative Hole Size : 1. Pitch of Connector: Pass \bigcap NG, 2. Hole size of Connector: Pass NG ,_____ 3. Mounting Hole size: NG, | | Pass Pass 4. Mounting Hole Type: NG, NG,____ 5. Others: Pass 4 · Backlight Specification: 1. B/L Type: Pass NG, _____ NG ,_____ 2. B/L Color: Pass ☐ NG ,_____ 3. B/L Driving Voltage (Reference for LED Type): Pass 4. B/L Driving Current: Pass NG, 5. Brightness of B/L: Pass NG, 6. B/L Solder Method: Pass NG ,_____ □ NG, ____ 7. Others: ☐ Pass

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6 · Summary:

Sales signature: ______ Date: / /