# LCD / LCM SPECIFICATION



WINSTAR Display Co.,Ltd. 華凌光電股份有限公司



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### **SPECIFICATION**

CUSTOMER :					
MODULE NO.:	WG320240C0-TML-TZ#				
APPROVED BY:					
( FOR CUSTOMER USE ONLY )	PCB VERSION:	DATA:			

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

VERSION	DATE	REVISED PAGE NO.	SUMMARY
D	2014/12/10		Remove IC information Modify Response Time & B/L information



#### DOC. FIRST ISSUE **RECORDS OF REVISION REVISED** VERSION **DATE SUMMARY** PAGE NO. 2007/01/31 First issue 0 2008/12/11 Modify backlight information. Remove the VOP adjust 2011/11/16 В circuit of outer. $\mathbf{C}$ 2012/02/24 Modify backlight information 2014/12/10 Remove IC information D Modify Response Time & B/L information

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## 1. Module Classification Information

W	<u>G</u>	320240	<u>C0</u>	_	<u>T</u>	<u>M</u>	<u>L</u>	_	<u>TZ#</u>
①	2	3	4		(5)	6	7		8

- ① Brand: WINSTAR DISPLAY CORPORATION
- ② Display Type: H→Character Type, G→Graphic Type, X→TAB Type, O→COG Type
- ③ Display Font: 320 \* 240 dot
- Model serials no.

 $\bigcirc$  Backlight Type: N $\rightarrow$ Without backlight T $\rightarrow$ LED, White S $\rightarrow$ LED, High light White

B $\rightarrow$ EL, Blue green A $\rightarrow$ LED, Amber L $\rightarrow$ LED, Full color D $\rightarrow$ EL, Green R $\rightarrow$ LED, Red J $\rightarrow$ DIP LED,Blue W $\rightarrow$ EL, White O $\rightarrow$ LED, Orange K $\rightarrow$ DIP LED,White

 $M\rightarrow EL$ , Yellow Green  $G\rightarrow LED$ , Green  $E\rightarrow DIP$  LED, Yellow Green

F $\rightarrow$ CCFL, White P $\rightarrow$ LED, Blue H $\rightarrow$ DIP LED, Amber Y $\rightarrow$ LED, Yellow Green X $\rightarrow$ LED, Dual color I $\rightarrow$ DIP LED, Red

 $G \rightarrow LED$ , Green  $C \rightarrow LED$ , Full color

© LCD Mode : B→TN Positive, Gray V→FSTN Negative, Blue

N→TN Negative, T→FSTN Negative, Black

L→VA Negative D→FSTN Negative (Double film)

 $H \rightarrow HTN$  Positive, Gray  $F \rightarrow FSTN$  Positive  $I \rightarrow HTN$  Negative, Black  $K \rightarrow FSC$  Negative  $U \rightarrow HTN$  Negative, Blue  $S \rightarrow FSC$  Positive

M→STN Negative, Blue E→ISTN Negative, Black
G→STN Positive, Gray C→CSTN Negative, Black
Y→STN Positive, Yellow Green A→ASTN Negative, Black

② LCD Polarize A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00

B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00 E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

Special Code
T : Build in Negative Voltage & Temperature Compensation

Z:IC NT7086

#:Fit in with the ROHS Directions and regulations

### 2.Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Winstar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)

# 3.General Specification

Item	Dimension	Unit
Number of dots	320 x 240	_
Module dimension	148.02 x 120.24 x 15.6 (MAX)	mm
View area	120.14 x 92.14	mm
Active area	115.18 x 86.38	mm
Dot size	0.34 x 0.34	mm
Dot pitch	0.36 x 0.36	mm
LCD type	STN Negative, Blue Transmissive  (In LCD production, It will occur slightly color can only guarantee the same color in the same be	
Duty	1/240	
View direction	12 o'clock	
Backlight Type	LED, White	
IC	RA8835	

# 4. Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	$T_{OP}$	-20	_	+70	$^{\circ}\!\mathbb{C}$
Storage Temperature	$T_{ST}$	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	$ m V_{IN}$	-0.3	_	V <sub>DD+0.3</sub>	V
Supply Voltage For Logic	$V_{DD}$ - $V_{SS}$	-0.3	_	7.0	V
Supply Voltage For LCD	$ m V_{DD}$ - $ m V_{0}$	0	_	32	V

# 5.Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Supply Voltage For Logic	$V_{DD}$ - $V_{SS}$	_	4.5	5.0	5.5	V
Supply Voltage For		Ta=-20°C	_	_	_	V
LCD	$V_{DD}$ - $V_{O}$	Ta=25°C	_	_	_	V
* Note		Ta=70°C		_	_	V
Input High Volt.	$ m V_{IH}$	_	$0.5V_{DD}$	_	$V_{ m DD}$	V
Input Low Volt.	$V_{\mathrm{IL}}$	_	$V_{SS}$	_	$0.2V_{\mathrm{DD}}$	V
Output High Volt.	$ m V_{OH}$	_	V <sub>DD</sub> -0.4	_	_	V
Output Low Volt.	$V_{OL}$	_	_	_	V <sub>SS</sub> +0.4	V
Supply Current	$I_{DD}$	V <sub>DD</sub> =5.0V	90.0	100.0	105.0	mA

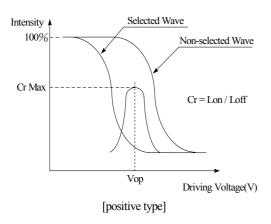
<sup>\*</sup> Note: The VOP of best contrast adjust via VR resistor

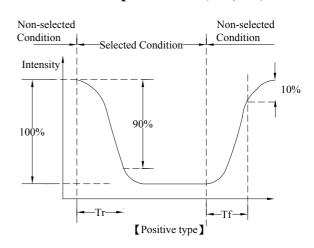
### 6.Optical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
	$\theta$	CR≧2	0	_	40	$\phi = 180^{\circ}$
V: A 1 -	θ	CR≥2	0	_	20	$\phi = 0^{\circ}$
View Angle	$\theta$	CR≧2	0	_	30	$\phi = 90^{\circ}$
	$\theta$	CR≧2	0	_	30	$\phi = 270^{\circ}$
Contrast Ratio	CR	_	_	3	—	_
Response Time	T rise	_	_	200	300	ms
	T fall	_	_	250	350	ms

#### **Definition of Operation Voltage (Vop)**

#### **Definition of Response Time (Tr, Tf)**





#### **Conditions:**

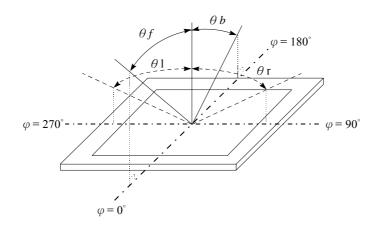
Operating Voltage : Vop

Viewing Angle( $\theta$ ,  $\varphi$ ):  $0^{\circ}$ ,  $0^{\circ}$ 

Frame Frequency: 64 HZ Driv

Driving Waveform: 1/N duty, 1/a bias

#### Definition of viewing angle( $CR \ge 2$ )

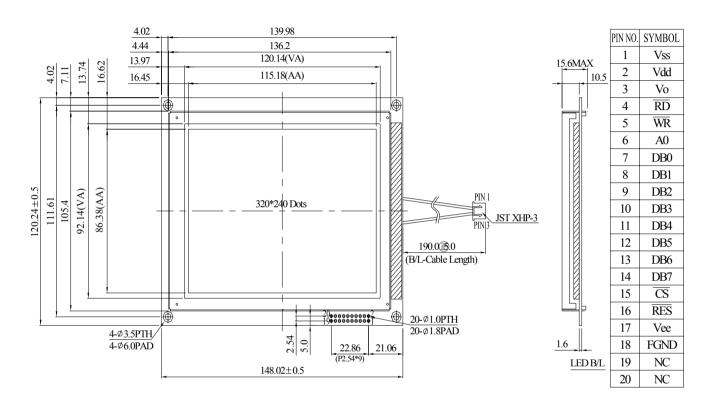


## 7.Interface Pin Function

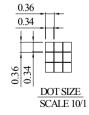
### For 68 Family

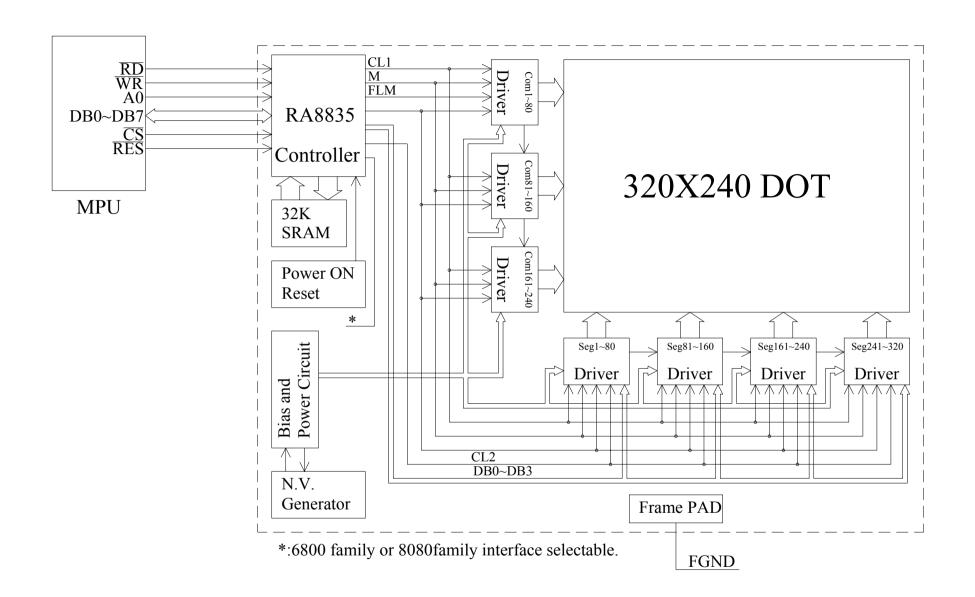
Pin No.	Symbol	Level	Description
1	$V_{SS}$	0V	GND
2	$V_{ m DD}$	5.0V	Power supply for Logic
3	$V_{O}$		No connection
4	/RD	H/L	8080 family: Read signal,6800 family: Enable Clock
5	/WR	H/L	8080 family: Write signal,6800 family: R/W signal
			RD =L,WR=H A0=L: Data Read A0=H: Status read
			RD =H,WR=L A0=L: Data Write A0=H: Command write
	4.0		For80 Family
6	6 A0		RD =L,WR=H A0=L: Command write A0=H: Data read
			RD =H,WR=L A0=L: Status read A0=H: Data write
			For68 Family
7~14	DB0~DB7	H/L	Data bus line
15	/CS	H/L	Chip select ,Active L
16	/RES	H/L	Controller reset signal, Active L
17	Vee		Negative voltage output
18	FGND		Frame Ground
19	NC		No connection
20	NC		No connection

## 8.Contour Drawing & Block Diagram



The non-specified tolerance of dimension is  $\pm 0.3$ mm.





## 9.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

	Environmental Test		
Test Item	Content of Test	<b>Test Condition</b>	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation  -20°C 25°C 70°C  30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k $\Omega$ CS=100pF 1 time	

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

## 10.Backlight Information

#### **Specification**

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	_	128	160	mA	V=3.5V
Supply Voltage	v	3.4	3.5	3.6	V	_
Reverse Voltage	VR	_	_	5	V	_
Luminance (Without LCD)	IV	380	420	_	CD/M <sup>2</sup>	ILED=128mA
LED Life Time (For Reference only)	_	_	50K	_	Hr.	ILED=128mA 25°C,50-60%RH, (Note 1)
Color	White		•		•	

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:50K hours is only an estimate for reference.

B/L

LED B\L Drive Method

1.Drive from A, K

R
A

K

# 11.Inspection specification

NO	Item	Criterion				AQL		
01	Electrical Testing	Missing vertical, horizontal segment, segment contrast defect.  Missing character, dot or icon.  Display malfunction.  No function or no display.  Current consumption exceeds product specifications.  LCD viewing angle defect.  Mixed product types.  Contrast defect.						
02	Black or white spots on LCD (display only)	three white or b	<ul> <li>2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present.</li> <li>2.2 Densely spaced: No more than two spots or lines within 3mm</li> </ul>					
03	LCD black spots, white spots, contamination (non-display)	3.1 Round type $\Phi=(x+y)/2$ X  3.2 Line type: (	<b>↓ ↑ ↑</b>	SIZE $\Phi \le 0.10$ $0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$ $0.25 < \Phi$	Acceptable Q TY Accept no dense  2 1 0  Acceptable Q TY Acceptable Q TY Accept no dense  2 As round type	2.5		
04	Polarizer bubbles	If bubbles are v judge using black specifications, r to find, must ch specify direction	ck spot not easy eck in	Size Φ $\Phi \le 0.20$ $0.20 < \Phi \le 0.50$ $0.50 < \Phi \le 1.00$ $1.00 < \Phi$ $Total Q TY$	Acceptable Q TY Accept no dense 3 2 0 3	2.5		

NO	Item	Criterion			AQL	
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination				
		Symbols Define:				
		x: Chip length y	: Chip width z: Ch	nip thickness		
		k: Seal width t:	Glass thickness a: LC	CD side length		
		L: Electrode pad length	1:			
		6.1 General glass chip				
		6.1.1 Chip on panel sur	face and crack between	panels:		
	Chipped glass					
		z: Chip thickness	y: Chip width	x: Chip length		
		Z≦1/2t	Not over viewing	x ≤ 1/8a		
06			area		2.5	
			Not exceed 1/3k	x ≤ 1/8a		
		6.1.2 Corner crack:	e chips, x is total length	of each chip.		
		z: Chip thickness	y: Chip width	x: Chip length		
		Z≦1/2t	Not over viewing area	x ≤ 1/8a		
		$1/2t < z \le 2t$	Not exceed 1/3k	x ≤ 1/8a		
		⊙ If there are 2 or more chips, x is the total length of each chip.				

NO	Item	Criterion			AQL	
	Glass	Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad:				
06		y: Chip width x: Chip length z: Chip thickness $y \le 0.5 \text{mm}$ $x \le 1/8a$ $0 < z \le t$ 6.2.2 Non-conductive portion:				
		y: Chip width $y \le L$ ① If the chipped area touch remain and be inspected ac  ① If the product will be here be damaged.  6.2.3 Substrate protuberance.	cording to electrode te at sealed by the custon			

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards.	0.65
09	Bezel	<ul> <li>8.3 Backlight doesn't light or color wrong.</li> <li>9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.</li> <li>9.2 Bezel must comply with job specifications.</li> </ul>	0.65 2.5 0.65
10	PCB · COB	10.1 COB seal may not have pinholes larger than 0.2mm or contamination.  10.2 COB seal surface may not have pinholes through to the IC.  10.3 The height of the COB should not exceed the height indicated in the assembly diagram.  10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places.  10.5 No oxidation or contamination PCB terminals.  10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts.  10.7 The jumper on the PCB should conform to the product characteristic chart.  10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down.  10.9 The Scraping testing standard for Copper Coating of PCB	2.5 2.5 0.65 2.5 0.65 0.65 2.5 2.5
11	Soldering	11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB.	2.5 2.5 2.5 0.65

NO	Item	Criterion	AQL
	General appearance	12.1 No oxidation, contamination, curves or, bends on interface	2.5
		Pin (OLB) of TCP.	
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface	2.5
		pin must be present or look as if it cause the interface pin to sever.	
		12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12		component) is not burned into brown or black color.	
		12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	
		12.12 Visual defect outside of VA is not considered to be rejection.	0.65

### 12.Material List of Components for

### RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited Value	100 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm
Above limited value is set up according to RoHS.						

#### 2. Process for RoHS requirement:

- (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
- (2) Heat-resistance temp.:

Reflow:  $250^{\circ}$ C, 30 seconds Max.;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. :  $235\pm5^{\circ}$ C;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

## 13.Recommendable Storage

- 1. Place the panel or module in the temperature 25°C±5°C and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

		Feedback Sheet	Dogg, 1
odule Number :			Page: 1
1 Panel Tyme:	☐ Pass		
<ol> <li>Panel Type :</li> <li>View Direction :</li> </ol>	_		
	☐ Pass		
	☐ Pass☐ Pass		
	Pass		
	Pass		
<ul><li>6. Operating Temperature :</li><li>7. Storage Temperature :</li></ul>	Pass		
8. Others:			
2 · Mechanical Specification :			-
1. PCB Size:	☐ Pass	☐ NG ,	
2. Frame Size:	Pass		
3. Materal of Frame:	Pass		
4. Connector Position:	Pass	□ NG ,	
5. Fix Hole Position:	Pass		
6. Backlight Position:	Pass	☐ NG ,	
7. Thickness of PCB:	Pass	☐ NG ,	
8. Height of Frame to PCB:	Pass	☐ NG ,	
9. Height of Module:	Pass	☐ NG ,	
10. Others:	Pass	☐ NG ,	
3 · <u>Relative Hole Size</u> :			
1. Pitch of Connector:	Pass	☐ NG ,	
2. Hole size of Connector:	Pass	☐ NG ,	
3. Mounting Hole size:	Pass	☐ NG ,	
4. Mounting Hole Type:	Pass	□ NG ,	
5. Others:	Pass	□ NG ,	
4 · <u>Backlight Specification</u> :			
1. B/L Type:	Pass	☐ NG ,	
2. B/L Color:	Pass	☐ NG ,	
3. B/L Driving Voltage (Refere	ence for LED	Type):   Pass	□ NG ,
4. B/L Driving Current:	Pass	☐ NG ,	
5. Brightness of B/L:	Pass	☐ NG ,	
6. B/L Solder Method:	Pass	☐ NG ,	
7. Others:	Pass	□ NG ,	



	winstar		
	le Number:		Page: 2
5、	<b>Electronic Characteristics of</b>	Module:	
1.	Input Voltage:	Pass	□ NG ,
2.	Supply Current:	Pass	□ NG ,
3.	Driving Voltage for LCD:	Pass	□ NG ,
4.	Contrast for LCD:	Pass	☐ NG ,
5.	B/L Driving Method:	Pass	□ NG ,
6.	Negative Voltage Output:	Pass	□ NG ,
7.	Interface Function:	Pass	☐ NG ,
8.	LCD Uniformity:	Pass	□ NG ,
9.	ESD test:	Pass	□ NG ,
10.	Others:	Pass	□ NG ,
6、	Summary:		
	Calandania		
	Sales signature:		Data: / /
	Customer Signature:		Date: / /