



DUCATI energia

POWER ELECTRONIC CAPACITORS

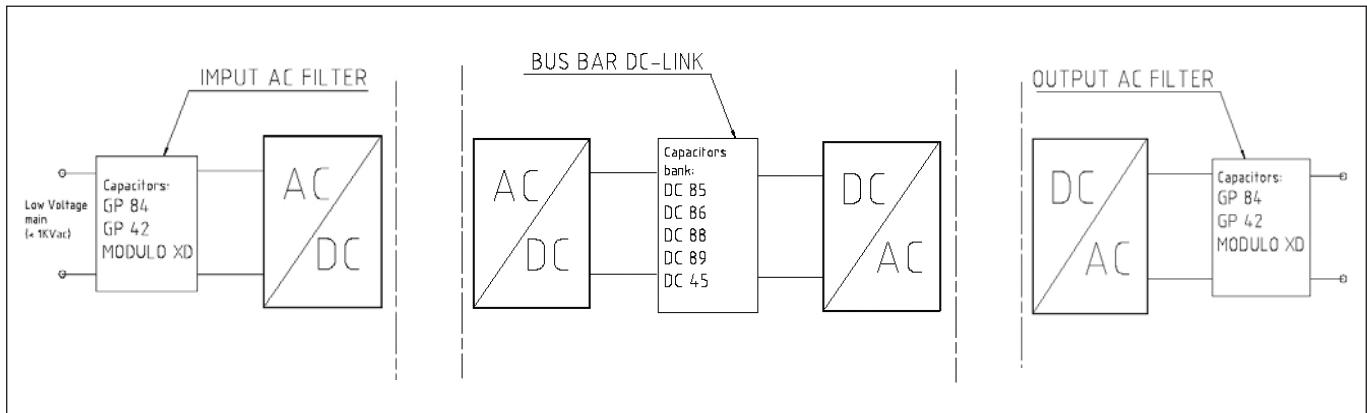




POWER ELECTRONICS CAPACITORS

MAIN TYPES OF CAPACITORS:

CAPACITOR TYPE	SERIES	APPLICATIONS
3-PHASE AC FILTERING	Modulo XD - 416.46	3-phase filter/PFC for wind generator / AC filters
GENERAL PURPOSE	GP 42 - 416.42	switching, high performance lighting, UPS filter, AC-link, resonant circuit, PFC with high harmonics, DC-link, filter
	GP 84 - 416.84	
DEDICATED DC APPLICATIONS	DC 85 - 416.85	DC-link, filtering and storage
	DC 86 P - 416.86	
	DC 86 PS - 416.86	
	DC 89 HC - 416.89	
	DC 88 M - 416.88	
	DC 45 - 415.45	



POWER ELECTRONICS CAPACITORS

CROSS REFERENCE TABLE

Rated DC / AC voltage (V) versus Capacitance (μF)

	DC rated voltage Un [V]	400 - 800	800 - 1400	1400 - 2000	2000 - 2500	2500 - 3000	3000 - 4000	4000 - 6000				
CAPACITANCE Cn [μF]	AC rated voltage Urms [V]	250 - 550	690 - 1000	-	-	-	-	-				
	0 - 50	GP42 GP84	DC89 HC	DC89 HC	DC85 B	DC85 B	DC85 B	DC85 B				
			GP42 GP84									
	50 - 100	DC89 HC	DC89 HC	DC85 C	DC85 B	DC85 B	DC85 B	DC86 P				
		GP42 GP84	GP84									
	100 - 150	DC89 HC	DC89 HC DC85 C	DC85 C	DC85 B	DC85 B	DC86 P	DC86 P				
		GP84	GP84									
	150 - 200	DC89 HC	DC89 HC DC85 C	DC85 C	DC85 B	DC85 B	DC86 P	DC86 P				
		GP84	GP84									
	200 - 250	DC89 HC	GP84	DC85 C	DC85 B	DC86 P	DC86 P	DC86 P				
		GP84										
	250 - 300	GP84	DC85 C	DC85 C	DC85 B	DC86 P	DC86 P	DC86 P				
	300 - 400	DC85 C	GP84	DC85 C								
		GP84										
	400 - 500	DC85 C	GP84	DC85 C	DC85 C	DC86 P	DC86 P	DC86 P				
		GP84										
	500 - 600	DC85 C	GP84	DC85 C	DC85 C	DC86 P	DC86 P	DC45				
		GP84										
	600 - 1000	DC85 C	DC85 C DC85 B	DC85 C DC86 P	DC86 P	DC86 P	DC45	DC45				
	1000 - 2000	DC85 C DC85 B	DC85 C DC85 B DC86 P	DC86 P	DC86 P	DC88 M DC45						
	2000 - 3000	DC85 C DC85 B	DC85 C DC85 B DC86 P	DC86 P	DC88 M DC45	DC45	DC45	DC45				
	3000 - 6000	DC85 C DC85 B DC86 P	DC85 C DC86 P	DC88 M DC45								
	6000 - 10000	DC86 P	DC86 P DC88 M DC45	DC88 M DC45	DC45	DC45	DC45	DC45				
	10000 - 20000	DC86 P DC88 M DC45	DC88 M DC45									

DC series: - DC Application: expressly designed for operation with DC voltage

GP series: - General purpose application: designed for operation both AC and DC voltage

POWER ELECTRONICS CAPACITORS

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POWER ELECTRONICS CAPACITORS

CAPACITOR EXCELLENCE SINCE 1926

In 1926 Ducati has been among the first to start industrial production of capacitors, and has been a market leader ever since.

Since its foundation, Ducati Energia has always been in the forefront of technical and industrial development, leading the research shaping today's technology and cooperating to the upgrades and improvements leading to the current IEC and EN Standards for Capacitors.

Ducati Energia firstly introduced the Metallised Polypropylene Film technology and it's innovative PPM and PPMh film set the reference for this technology, outclassing the obsolete paper/oil and gas technology in terms of superior performance and reduced dimensions.

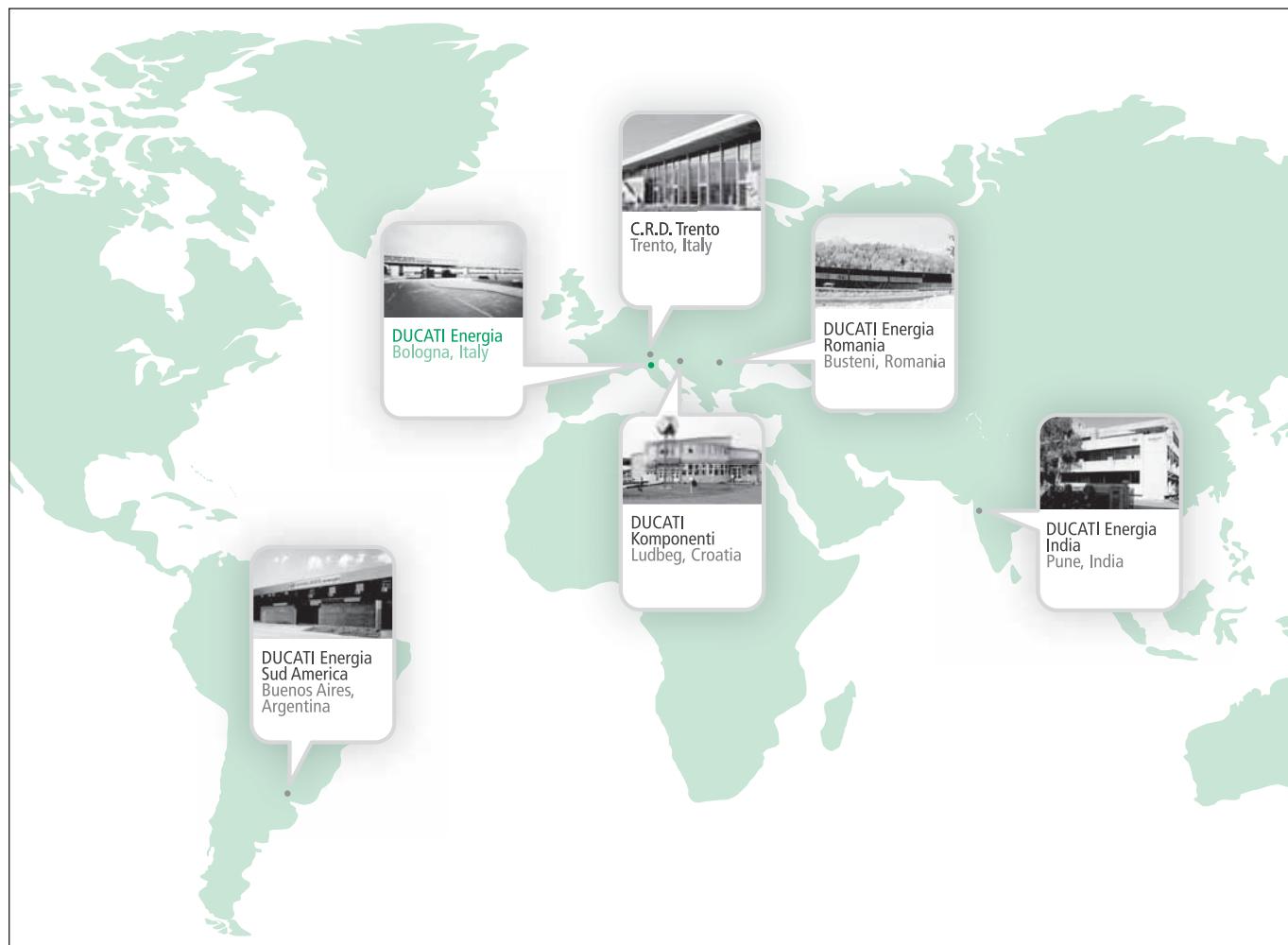
Constantly driven to quality, environmental engagement and safety, Ducati Energia is fully certified following ISO 9001:2008, ISO 14001 and OHSAS 18001.

Today the Ducati Energia Group counts approx. 800 employees working in 6 plants:

- Ducati Energia (Bologna - Italy)
- Ducati Energia Romania (Busteni - Romania)
- Ducati Komponenti (Ludbreg - Croatia)
- Ducati Energia India (Pune - India)
- C.R.D. Centro Ricerche Ducati (Trento - Italy)
- Ducati Energia Sud America (Buenos Aires - Argentina)

Ducati Energia Group main fields of activities are:

- Motor Lighting Capacitors
- Power Electronics Capacitors
- Power Factor Correction Capacitors and Systems (LV and MV)
- Alternators and Ignition Systems
- Wind Power Generators
- Electrical Vehicles and Charging Stations for Electrical Vehicles
- Energy Analysers
- Control Systems for energy grids
- Railways Signalling systems
- Ticketing and Transport Automation systems



POWER ELECTRONICS CAPACITORS

The great attention to the product Quality and to the customer service are constants in DUCATI's history and these are main factors which contribute to its success all over the world.

Ducati ha always been one of the first companies, in its field, in Italy and in Europe to adopt the most modern standards and procedures in order to assure the highest level of the quality and reliability of products.

Constantly driven to quality, environmental engagement and safety, Ducati Energia is fully certified following ISO 9001:2008, ISO 14001 and OHSAS 18001.

High quality standards are provided thanks to Ducati's innovative technologies. Its new equipment and machinaries, its production control over processes based on accurate specifications and operative management skills assure the best performances.



Certification of Quality Management System ISO 9001:2008



Certification of Environmental Management System ISO 14001:2004



Certification of Occupational Health and Safety Management System BS OHSAS 18001:2007

POWER ELECTRONICS CAPACITORS

INTRODUCTION:

Ducati was founded in 1926 and was the first company in Italy, and among the first in the world, to introduce capacitors for the radiobroadcasting equipment produced by Guglielmo Marconi.

Building upon this tradition, which has always seen Ducati in the forefront of capacitor technology, the company has developed the **innovative PPMh (AC applications) and PPMD films (DC applications)**.

Superior performance and reduced dimensions compared to the now obsolete paper and oil and gas solutions make these capacitors the new standard of reference for industrial power electronics systems.

However, the present range also includes traditional PPM versions for applications where the capacitor is not subjected to severe working conditions.

All the capacitors manufactured by Ducati Energia feature a protection device conforming to standards IEC 61071-1/2. This protection has been achieved by means of a special engineering technology: if a fault occurs the connections will be broken due to overpressure, leaving the insulation of the case intact and preventing the capacitor from exploding or burning.

The device has been designed and dimensioned to ensure more efficient, prompt operation with both low and high short circuit currents (up to 10,000 A).

TECHNOLOGIES

PPM / MKP TECHNOLOGY

Metallized polypropylene technology (PPM – MKP) utilizes a vacuum evaporation technique to deposit an extremely thin layer of metal on one side of the polypropylene film.

The capacitor elements built using this technology are obtained by winding two polypropylene films. The capacitor plates consist in the metallized surface of the two films and the dielectric is the propylene film itself.

The main advantage of capacitors with metallized plates is their self-healing capacity. This means that they are capable of restoring their electrical properties following the occurrence of a short circuit between the plates.

Due to the reduced thickness of the plates, the short circuit current generated in the area of a fault is capable of vaporizing the metal coating; the short circuit is thereby automatically extinguished without an appreciable reduction in capacitance or expenditure of energy.

- STANDARD LIFE (SL) SERIES - PPM capacitors

In these capacitors the impregnating agent is a special type of resin. Ducati Energia has developed an ecofriendly resin composition displaying high dielectric stability, which completely eliminates every possible risk of air and water molecules being present inside the capacitor. This category includes the capacitors belonging to the families.

- SEGMENTATION

Self-healing DC capacitors without tear-off fuses can be manufactured with a segmented metallized polypropylene film. Various segmental designs are available which are applied in accordance with the mode of application and the specification. All segmented metallizations being applied are produced in accordance with the Vishay specification.

TECHNOLOGY PPMh/MKPh and PPMD/MKPD

The continuous research conducted in Ducati Energia laboratories has lead to the development of a polypropylene film with a special metallization, whose purpose is to increase gradient of voltage without decreasing lifetime.

Thanks to this innovative metallization treatment, the capacitor has a significantly dimension reduction and maintains its dielectric properties and performance in terms of both current and voltage:

- PPMh is film designed for AC voltage, can support also DC applications, agree with technical data;
- PPMD is designed for DC voltage, with high superimposed ripple.

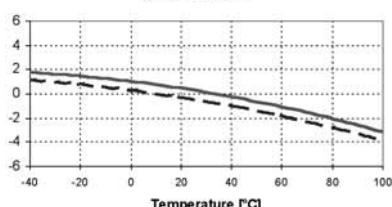
TERMS AND DEFINITIONS

According to IEC 61071

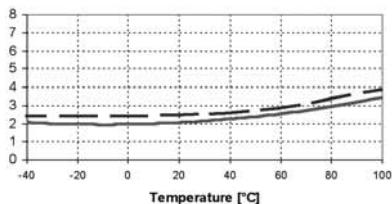
Rated capacitance (C_r)

Capacitance value rated at ambient temperature ($20 \pm 5^\circ\text{C}$) and at the rated voltage. For capacitors made with metallized polypropylene dielectric film, the capacitance and dissipation factor change versus temperature. Typical graphs of these deviations are shown in the below diagrams.

Capacitance change with temperature
(general guide)



Dissipation factor change with temperature
(general guide)



Tolerance on capacitance

The maximum admitted deviation from the rated value of capacitance, measured at ambient temperature ($20 \pm 5^\circ\text{C}$) and at the rated voltage.

Rated AC Voltage ($U_{n\text{ AC}}$)

The maximum operating peak recurrent voltage of either polarity of a reversing type wave form, for which the capacitor has been designed.

Rated DC Voltage ($U_{n\text{ DC}}$)

The maximum operating peak voltage of either polarity but of a non-reversing type wave form, for which the capacitor has been designed.

Rated Rms voltage (U_{rms})

Root mean square of the maximum permissible value of A.C. voltage, in continuous operation. In case of sinusoidal wave form voltage, the following relationship could be considered:

$$U_N = U_{rms} \cdot \sqrt{2}$$

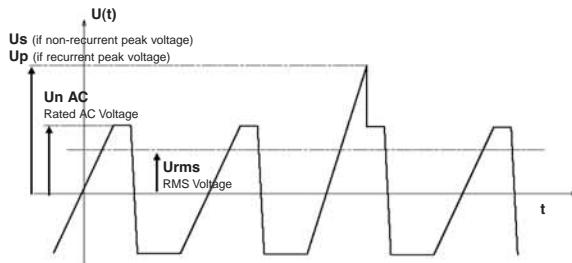
Non-recurrent surge voltage (U_s)

A peak voltage induced by switching or any other faults or disturbance of the system, which is allowed for a maximum of 500 times and for a durations shorter than 100 msec.

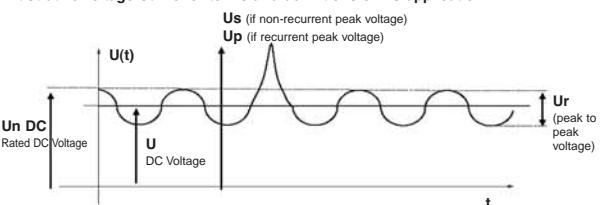
Ripple voltage (U_r)

The peak-to-peak alternating component of the unidirectional voltage.

Illustrative Voltage Curve for terms and definitions of AC application.



Illustrative Voltage Curve for terms and definitions of DC application.



POWER ELECTRONICS CAPACITORS

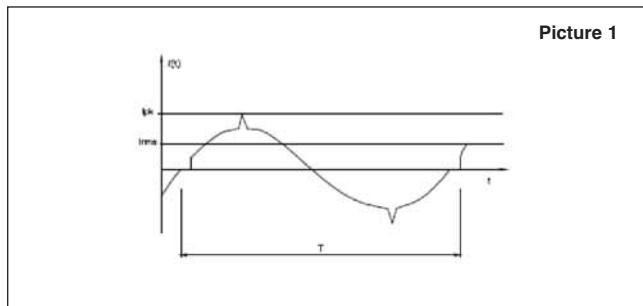
Maximum current (Imax)

The maximum rms value of permissible current in continuous operation. This value is related to the maximum power dissipation at the highest permitted temperature of the case (θ_{max}) at which the capacitor may be operated. Operating at the maximum r.m.s current (Imax), the capacitor produces a case temperature rise of about 10 – 15 °C over the ambient, according to the capacitor type (please see R_{THC} for each models) and the application. To avoid thermal instability on the capacitor the case temperature of the capacitor must not exceed the maximum operating temperature (θ_{max}), so it could be necessary to reduce the ambient temperature with a cooling air system or to reduce the Imax current.

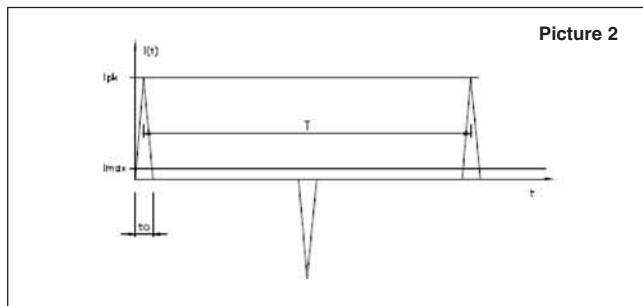
Maximum peak current (Ipk)

The maximum current amplitude which occurs instantaneously during continuous operation. For some capacitors series and according to the typical application (high or low distortion), it's possible to describe two different maximum peak current:

Ipk Cw (continuous waveform): for linear or low distortion current waveform - picture 1



Ipk Iw (impulsive waveform): for high distortion current waveform, typical when the $t_0/T < 0,1\%$ - picture 2



Rate of voltage rise (du/dt)

Maximum permitted repetitive rate of voltage rise of the operational voltage

Peak surge current (Is)

The admissible peak current induced by switching or any other faults or disturbance of the system, which is allowed for a maximum of 500 times and for a durations shorter than 100 msec.

Equivalent series resistance (Resr)

An effective resistance which, if connected in series with an ideal capacitor with the same value capacitance, would have a power loss equal to the active power dissipated in the capacitor under specified operating conditions. Normally, for frequency lower than the resonant one, the following relationship could be considered:

$$R_{ESR} = R_s + \left(\frac{\tan \delta_0}{2\pi f C} \right)$$

Series resistance (Rs)

It is the resistance produced by the current heat losses ($I_{RMS}^2 \cdot R_s$) in the capacitor.

Equivalent series inductance (Lesr)

The value of equivalent inductance that the capacitors has due to the internal connections, terminals, winding characteristics and physical dimensions.

Thermal resistance (R_{THC})

It is the thermal resistance (°C/W) between the hottest point on the case of the capacitor in thermal equilibrium and the natural cooling environment, with the temperature measured approximately at 0,1 meter away from the capacitor container and at two-third of the height from its base. The following relationship could be considered:

$$P_{max} = \frac{1}{R_{THC}} \cdot (\theta_c - \theta_{max})$$

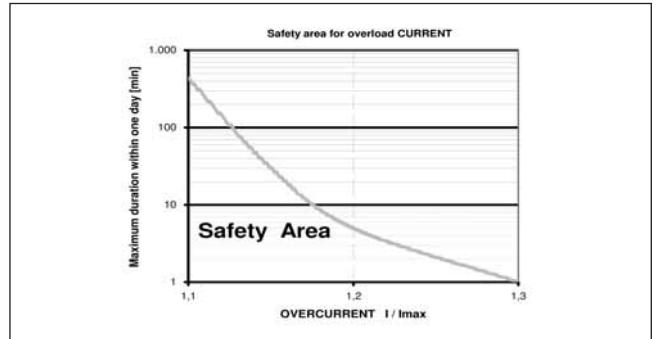
Maximum dissipation factor ($\tan \delta$ max)

Maximum tangent of the loss angle, expressed as the ratio between the equivalent series resistance and the capacitive reactance of the capacitor at 50Hz sinusoidal frequency. The nominal value ($\tan \delta$) is calculated as follows:

$$\tan \delta = 2\pi f C R_{ESR} = \tan \delta_0 + 2\pi f C R_s$$

Safety area

The following charts show the maximum permissible voltage or current in case of an overload operation. The amplitude of overvoltages or overcurrents may be tolerated without significant reduction in the life time of capacitor, if the case temperature of the capacitor is within the operating temperature.



Voltage test between terminals (Utt)

Routine test of all capacitors conducted at room temperature, prior to delivery. The capacitor shall be subjected for 10 s to a test voltage applied between the terminals. During the test, neither puncture nor flashover shall occur, self-healing breakdowns are permitted. For more details regarding the value of test voltage, please see the data sheet for each single capacitor model.

Voltage test between terminals and case (Utc)

Routine test of all capacitors conducted at room temperature, prior to delivery. The capacitor having all terminals insulated from the container shall be subjected for 10 s to a AC test voltage applied between terminals (joined together) and the container. During the test, neither puncture nor flashover shall occur. For more details regarding the value of test voltage, please see the data sheet for each single capacitor model.

Lowest operating temperature (θ_{min})

Lowest permissible case temperature, in thermal equilibrium, at which the capacitor may be used.

Maximum operating temperature (θ_{max})

Highest permissible case temperature, in thermal equilibrium, at which the capacitor may be used.

Climatic categories

F class:

- maximum relative humidity 75% - annual means,
- permitted maximum 95% for 30 days/year,
- condensation not permitted

POWER ELECTRONICS CAPACITORS

SAFETY

Capacitor Protection:

- Against accidental contact

In accordance with IEC 61071, all capacitors are checked by 100% routine test (voltage test between terminations and case). Accessible capacitors must be earthed at the bottom stud or with an additional earthing clamp.

- Overload and failure at the end of service life

All described capacitors are "self-healing": in the event of a voltage breakdown the metal layers around the breakdown channel are evaporated by the temperature of the electric arc between the electrodes, and create small overpressure. An insulation area is formed which is reliably resistive and voltage proof for all operating requirements of the capacitor. The capacitor remains fully functional during and after the breakdown.

In the event of overvoltage or at the end of capacitor service life, an increasing number of selfhealing breakdowns may cause rising pressure inside the capacitor and brake the can. To prevent it, the capacitor is fitted with an obligatory "overpressure mechanism".

This safety mechanism is based on an attenuated spot at one of the connecting wires inside the capacitor.

When the rising pressure, the casing begins to expand, and disconnects the attenuated spot wire and the current path is interrupted irreversibly. It has to be noted that this safety system can act properly only within the permitted limits of loads and overloads.

The capacitors in rectangular case are provided with an overpressure switch that would signalize a rising pressure inside the case. A corresponding external safety circuit which disconnects the capacitor immediately in such event has to be provided by the user.

- Overvoltages and Short Circuits

As shown above, the capacitors are self-healing and regenerate themselves after breakdowns of the dielectric. For voltages within the permitted testing and operating maximum the capacitors are overvoltage-proof.

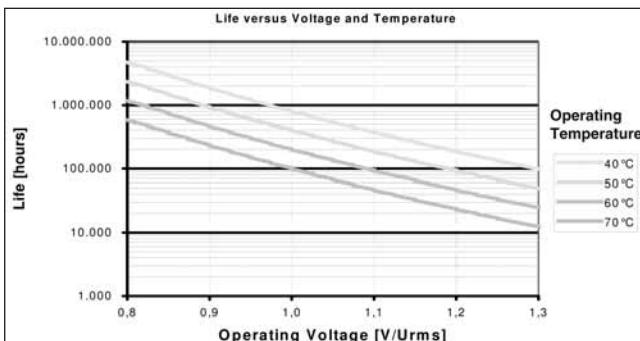
They are also proof against external short circuits as far as the resulting surge discharges do not exceed the specified current limits (IS).

Operating life

The capacitors have been designed for an average service life of 100,000 hrs (permitted failure rate 3%).

Above all, the operating life of the capacitors depends on the temperature inside during operation, and the field strength in its dielectric.

The following diagram demonstrates the correlation between service life, temperature, and operating voltage.



MOUNTING AND OPERATING INSTRUCTIONS

Connection

Connection at threaded studs have to be made between two nuts. During connection the lower nut shall be backed up to avoid any transmission of the torque at isolator. It is not recommended to solder cables to the terminals. Permitted torque for screw connections.

M6: < 3 Nm

M10: < 7 Nm

M12: < 12 Nm

Screw terminal type M6: 3 - 4 Nm

Capacitors overpressure device:

All the AC capacitors with overpressure device shall be connected with sufficiently flexible leads to permit the functioning of the mechanism, and

sufficient space for expansion of the capacitor case must be left above the terminals.

Depending on the specific dimensions of the capacitors the case could expand between 15 mm and 30 mm.

Mounting Location

As mentioned, the useful life of a capacitor may be reduced dramatically if exposed to excessive heat. To avoid overheating the capacitors must be allowed to emit their heat losses unhindered and shall be shielded from external heat sources. If attenuating circumstances give cause for doubt, special tests should be conducted to ensure that the permitted maximum temperature of the capacitor is not exceeded even under the most critical ambient circumstances. It should be noted that the internal heat balance of large capacitors is only reached after a couple of hours.

Mounting position

Capacitors with liquid or viscous filling shall be installed upright with terminals facing upwards. Please consult our technical department if different mounting position is required. Capacitors with hard resin filling can be mounted in any position without restrictions.

Earthing

Capacitors with a metal case must be earthed at the mounting stud or by means of a separate metal strap or clamp.

Discharge

If there is no discharge of the capacitors provided by external circuits, the capacitors should be provided with discharge resistors. In any event, the poles of the capacitors must be short-circuited before being touched.

Note that capacitors with nominal voltages above 750 V in particular may regenerate new voltage at their terminals after having been short-circuited just for short periods.

This condition results from the internal series connection of the capacitor elements and will be avoided by storing them permanently short-circuited.

DISPOSAL

Our capacitors do not contain PCB, solvents, or any other toxic or banned materials. The impregnants and filling materials contain vegetable oil or polyurethane mixtures. The capacitors are not rated as hazardous goods in transit and do not have to be marked under the Regulations for Hazardous Goods. They are rated WGK 0 (water risk category 0 "no general threat to water").

We recommend disposing of the capacitors through professional recycling centres for electric/electronic waste. The capacitors can be disposed of as follows:

- Capacitors: acc. to European Waste Catalogue (EWC) No. 160216 ("Components taken from discarded equipment")
- Liquid filling materials: acc. to EWC No. 080402 ("Waste adhesives and sealants free of halogenated solvents")
- Hardened filling materials: acc. to EWC No. 080404 ("Hardened adhesives and sealants").

Caution: When touching or wasting capacitors with activated break-action mechanism, please consider that even after days and weeks these capacitors may still be charged with high voltages !

Capacitors are hermetic sealed, to maintain a long operating life and for the correct functioning of the break action mechanism, please pay special attention not to damage any parts of the can, cover or isolators.

NOTE:

Capacitors of the DC series are not provided with an internal safety mechanism which would separate them in a controlled and reliable manner from the energy supply in case of malfunctioning.

These capacitors consist mainly of polypropylene (up to 90%), i.e. their energy content is comparably high. Capacitors may rupture and ignite as a result of internal faults or external overload (e.g. temperature, overvoltage, harmonic distortion). It must therefore be ensured by proper measures that they not perform any hazard for their environment in the event of failure.

Energy content in case of fire: approx. 40 MJ/kg.



Power Electronics Capacitors

3-PHASE AC FILTER CAPACITORS

Modulo XD series

Metallized polypropylene three-phases capacitors for harmonic filtering applications and power factor correction applications.

FEATURES

- Aluminum case
- Dry resin
- Self-healing polypropylene metallized film
- Overpressure safety device

TYPICAL APPLICATIONS

- PFC with high AC voltage and high rms and surge current harmonics filtering
- Wind turbines



GENERAL CHARACTERISTICS

Rated voltage	AC 450 ÷ 800 V (*)
Range power	1,5 ÷ 30 kVAr (*)
Capacitance tolerance	- 5% / +10%
Test voltage between terminals	2,15 x Urms - 2s
Test voltage between terminals and case	3,0 KVac 50 Hz - 10s
Temperature class	-40 / D (max 55 °C)
Protection degree	IP 20 (IP54 on request)
Hot spot temperature	85 °C
Voltage raise (dV/dt)	110 V/us
Dielectric losses (tan δo)	0,2 W/kVAr
Typical total losses (tan δ)	0,55 W/kVAr
Maximum cable section	25 mmq
Three-phase connection	Delta
Filling	Dry polyurethane resin
Dielectric	Metallized polypropylene film
Case	Aluminum
Life expectancy	130.000 h
Failure quota	300/10E9
Installation	Vertical / horizontal
Reference standard	IEC 831-1/2; UL 810
UL-CSA approved (c UL® us)	File n. 192559

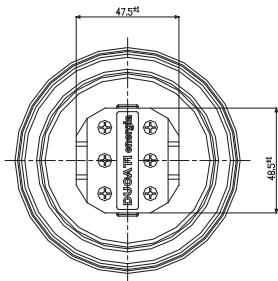
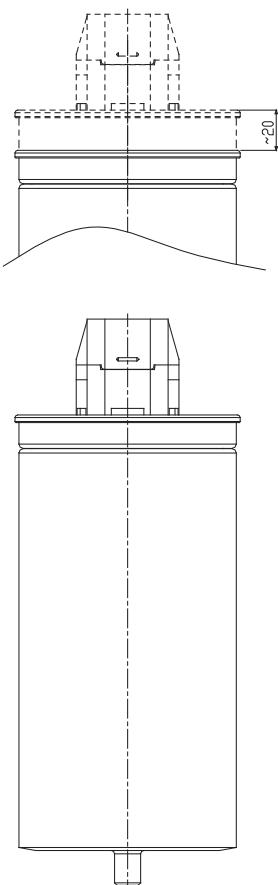
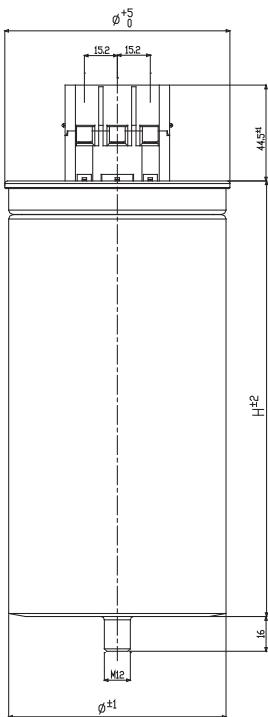
(*) Standard values, other values on request.

Power Electronics Capacitors

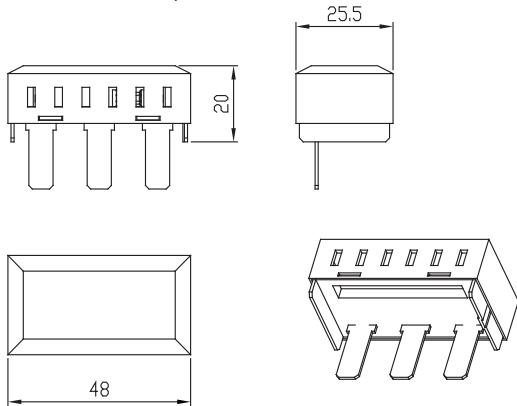
3-PHASE AC FILTER CAPACITORS

Safety system:

Dimension with overpressure device activated.



External box discharge resistor (not available for series 690V - 800V)



Safety system:

Overpressure protection device. To enable the device to operate efficiently, it is necessary to leave a gap of at least 30 mm above the element and use flexible leads for the connection.

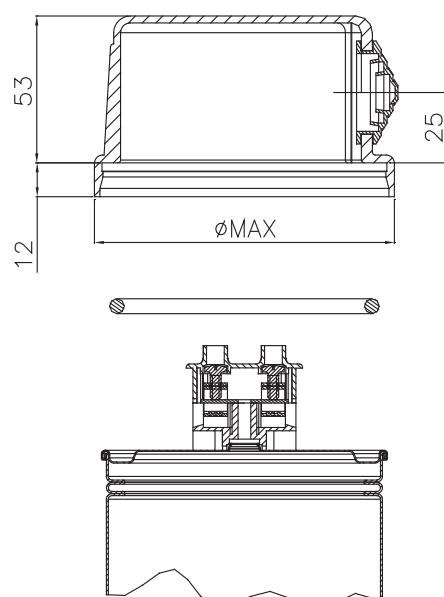
Box TYPE

Standard box dimensions:

E	195 x 390 x 255 mm
F	185 x 290 x 270 mm
G	225 x 340 x 270 mm
H	330 x 340 x 225 mm

Capacitor diameter (Ø) [mm]	Terminal cover CODE	Terminal cover (Ø MAX) [mm]	Pcs. x box
85	316523338	94	30
90	316523339	99	30
100	316523340	109	30
116	316523341	125	30

Terminal cover IP54 when properly used (*)



(*) Only for capacitor diameter ≥ 85 mm



Power Electronics Capacitors

GENERAL PURPOSE CAPACITORS

GP SERIES

Metallized Polypropylene AC and DC capacitors for power electronics application with high current and harmonics distortion with long expected life.

FEATURES

- Cylindrical aluminum case
- Over pressure device
- Dry resin
- Double/single tags or screw type bolts terminals
- Self healing PPM/PPMh dielectric
- AC / DC voltage applications

TYPICAL APPLICATIONS

- Inverter
- Filtering
- Switching
- High power lighting



GENERAL CHARACTERISTICS	
RMS voltage	250 - 1000V (*)
Rated Voltage DC	420 - 2100V (*)
Rate Capacitance	0,1÷600 µF
Test voltage between terminals	1,5 Un 10s
Test voltage between terminals and case	3 kV 50 Hz 10s
Terminals	Single or double tag 6.3 x 0.8 mm (GP 42 series) 2 x M6 or 2 x M10 screw-type bolts (GP 84 series)
Working temperature	-40 / +70°C
Storage temperature	-40 / +85°C
Protection degree	IP 00
Filling	Dry polyurethane resin
Dielectric	Self-healing metallized polypropylene film
Case	Aluminum
Protection	Over pressure device
Maximum altitude	2000 m a.s.l.
Installation	Vertical / horizontal
Reference standard	IEC 1071-1/2; UL 810
Approvals	UL-CSA (**)

(*) Standard values, other values on request.

(**) For GP84 series.

Power Electronics Capacitors

GENERAL PURPOSE CAPACITORS



GP 42 Series

Rated AC Voltage	250÷930 V
Rated capacitance	0,1÷100 µF
Capacitance tolerance	±5% / ±10%
Max. RMS current	10 A / 16 A
Maximum working frequency	10 kHz
Thermal resistance natural cooling (R_{THc})	< 12 °C/W
Series resistance (R_s)	< 5 mΩ
Terminals	Single or double tag 6,3x0,8 mm
Working temperature	-40 / +70 °C
Storage temperature	-40 / +85 °C
Test voltage	$U_{tc} = 3 \text{ kVac} / 6 \text{ kVac} @ 50 \text{ Hz } 10\text{s}$ $U_{tt} = 1,5 \times U_{nDC} \text{ } 10\text{s}$
Filling	Dry polyurethane resin
Dielectric	Metallized PPM film
Cylindrical case	Aluminum
Life expectancy	80.000 h (*)
Failure quota	300/10E9
Reference standard	IEC 1071-1/2; UL 810
Integrated overpressure protection	
M8 Threaded fixing bolt	5 Nm
M12 Threaded fixing bolt	10 Nm

(*) Life Derating at operating voltage (according to the chart on page 9)

Life expectancy	4.16.42.1xxx Series	4.16.42.2xxx Series	4.16.42.3xxx Series	4.16.42.4xxx Series	4.16.42.6xxx Series	4.16.42.9xxx Series
80.000 h (rated)	250 V	330 V	450 V	550 V	690 V	930 V
40.000 h	275 V	360 V	500 V	575 V	760 V	1025 V
20.000 h	300 V	400 V	540 V	630 V	830 V	1120 V
10.000 h	330 V	450 V	600 V	690 V	930 V	1250 V

Power Electronics Capacitors

GENERAL PURPOSE CAPACITORS

GP 42 Series

Cn [μ F]	I _{MAX} [A]	I _{PK C_w} [A]	I _s [kA]	dV/dT _{max} [V/ μ s]	R _{THC} natural cooling [°C/W]	Tan δ _{MAX} @50Hz [10 ⁻⁴]	\emptyset [mm]	H [mm]	Weight [g]	Part n. 416.42.	Pcs. X box	Box type
Urms = 250 V												
2	5,0	8	0,1	50	11,7	3,5	25	60	40	1.05.x	250	6
5	6,5	10	0,3	50	9,4	4,0	30	60	50	1.23.x	200	6
10	7,5	11	0,5	45	6,8	4,5	35	72	80	1.42.x	100	7
15	8,0	12	0,7	45	5,8	5,0	40	72	100	1.55.x	100	6
20	8,5	13	0,7	30	4,5	5,5	40	98	140	1.63.x	50	7
25	8,5	13	0,8	30	4,5	5,5	40	98	150	1.68.x	50	7
30	9,0	14	1,0	30	3,9	5,5	40	98	170	1.69.x	50	7
40	10,0	15	0,9	20	3,3	6,0	45	122	220	1.82.x	25	7
50	10,0	15	1,1	20	3,3	6,0	45	122	230	1.89.x	25	7
60	10,0	15	1,3	20	2,9	6,0	50	122	270	1.92.x	25	7
70	10,0	15	1,5	20	2,6	6,5	55	122	320	1.95.x	25	6
80	10,0	15	1,5	20	2,6	6,5	55	122	330	1.97.x	25	6
100	10,0	15	1,7	15	2,1	7,0	60	137	420	1.99.x	25	6
Urms = 330 V												
1	5,0	8	0,1	50	11,7	3,5	25	60	40	2.03.x	250	6
2	6,0	9	0,2	70	10,4	3,5	30	53	50	2.12.x	200	7
5	7,0	11	0,3	50	7,8	4,5	35	60	80	2.39.x	125	6
10	8,0	12	0,5	45	5,8	5,0	40	72	100	2.49.x	100	6
15	8,5	13	0,5	30	4,5	5,5	40	98	140	2.58.x	50	7
20	9,0	14	0,7	30	3,9	5,5	45	98	180	2.68.x	50	6
25	10,0	15	0,6	20	3,3	6,0	45	122	220	2.75.x	25	7
35	10,0	15	0,8	20	2,9	6,5	50	122	270	2.88.x	25	7
50	10,0	15	0,8	15	2,4	6,5	55	132	350	2.94.x	25	6
60	10,0	15	1,0	15	2,1	7,0	60	137	430	2.98.x	25	6
Urms = 450 V												
1	5,0	8	0,1	50	11,7	3,5	25	60	40	3.08.x	250	6
2	6,5	10	0,1	50	9,4	4,0	30	60	50	3.29.x	200	6
5	8,0	12	0,2	45	5,8	5,0	40	72	100	3.47.x	100	6
10	8,5	13	0,3	30	4,5	5,5	40	98	140	3.58.x	50	7
15	10,0	15	0,3	20	3,3	6,0	45	122	220	3.77.x	25	7
20	10,0	15	0,4	20	2,9	6,5	50	122	270	3.88.x	25	7
25	10,0	15	0,4	15	2,4	6,5	55	132	350	3.92.x	25	6
30	10,0	15	0,5	15	2,4	6,5	55	132	360	3.95.x	25	6
35	10,0	15	0,6	15	2,1	7,0	60	137	430	3.97.x	25	6
40	10,0	15	0,7	15	2,1	7,0	60	137	440	3.99.x	25	6

GENERAL PURPOSE CAPACITORS

GP 42 Series

Cn [μ F]	I _{MAX} [A]	I _{PK C_w} [A]	I _s [kA]	dV/dT _{max} [V/ μ s]	R _{THC} natural cooling [$^{\circ}$ C/W]	Tan δ _{MAX} @50Hz [10 ⁻⁴]	\emptyset [mm]	H [mm]	Weight [g]	Part. n. 416.42.	Pcs. X box	Box type
Urms = 550 V												
1	7,0	11	0,1	60	6,3	3,0	30	98	70	4.10.x	125	6
2	7,0	11	0,1	60	5,2	3,0	30	98	80	4.15.x	125	6
5	8,5	13	0,3	60	4,5	3,5	40	98	140	4.33.x	50	7
10	9,5	14	0,7	60	3,5	4,0	50	98	220	4.58.x	25	7
15	10,0	15	0,7	40	2,4	4,5	55	132	360	4.63.x	25	6
20	10,0	15	0,9	40	2,4	4,5	55	132	370	4.68.x	25	6
25	10,0	15	1,1	40	2,1	5,0	60	137	420	4.78.x	25	6
35	10,0	15	1,0	25	1,7	5,5	60	181	560	4.88.x	25	6
Urms = 690 V												
0,68	7,0	11	0,1	60	6,3	3,0	30	98	80	6.12.x	125	6
1	7,0	11	0,1	60	6,3	3,0	30	98	90	6.15.x	125	6
2	8,0	12	0,1	60	5,2	3,0	35	98	110	6.23.x	50	7
5	9,5	14	0,3	60	3,5	4,0	50	98	220	6.51.x	25	7
8	10,0	15	0,4	40	2,4	4,5	55	132	360	6.62.x	25	6
10	10,0	15	0,4	40	2,4	4,5	55	132	370	6.68.x	25	6
12	10,0	15	0,7	40	2,1	5,0	60	137	420	6.74.x	25	6
20	10,0	15	0,6	25	1,7	5,5	60	181	560	6.88.x	25	6
Urms = 930 V												
0,68	8,5	13	0,1	60	3,9	3,0	40	115	160	9.10.4	50	7
1	8,5	13	0,1	60	3,9	3,0	40	115	170	9.14.4	50	7
2	8,5	13	0,1	60	3,9	3,0	40	115	190	9.18.4	50	7
5	10,5	16	0,3	60	2,7	4,0	55	115	300	9.49.4	25	6
8	12,0	18	0,4	40	2,0	4,5	60	150	470	9.61.4	25	6
10	14,0	21	0,4	40	1,8	5,0	65	150	550	9.75.4	20	6
12	16,0	24	0,5	35	1,7	5,5	65	165	600	9.85.4	15	6
14	16,0	24	0,5	35	1,7	5,5	65	165	620	9.89.4	15	6

(Cn) Standard values, other values on request.

Code "x": according to the mechanical configuration, see figures at page 17 (only for A solution).

Box TYPE	Standard box dimensions
6	mm 195 x 390 x 250
7	mm 195 x 390 x 200

STUD	Capacitor diameter
M8	\emptyset 25 - 30 - 40 - 45 - 50
M12	\emptyset 55 - 60

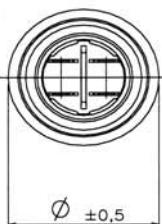
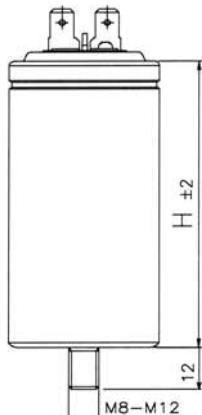
Power Electronics Capacitors

GENERAL PURPOSE CAPACITORS

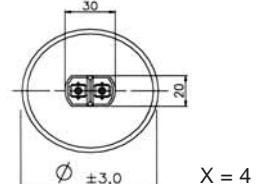
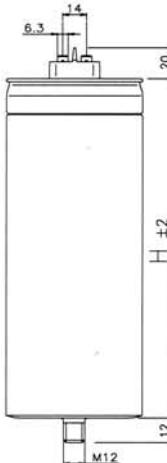
GP 42 Series

Mechanical Solutions

A solution
 $U_{rms} \leqslant 690V$



B solution
 $U_{rms} = 930V$

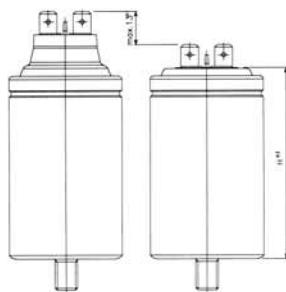


Over pressure safety device

A solution

Overpressure safety device

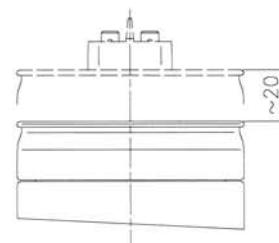
In order to ensure proper device operation, when the capacitor is installed, a clearance of at least 10mm must be left above terminals.



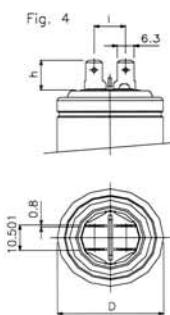
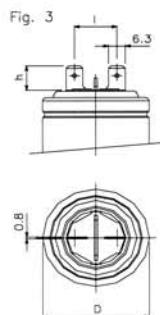
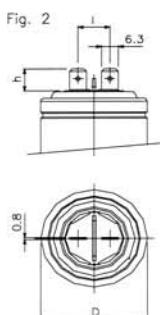
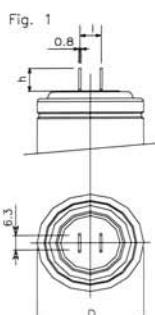
B solution

Overpressure safety device

In order to ensure proper device operation, when the capacitor is installed, a clearance of at least 20mm must be left above terminals.



Plastic cover configurations - only for A solutions



CODE .x. = 1

CODE .x. = 2

CODE .x. = 3

CODE .x. = 4

Table 1

ΦD Cap. (mm)	Fig.1		Fig.2		Fig.3		Fig.4	
	h (mm)	l (mm)	h (mm)	l (mm)	h (mm)	l (mm)	h (mm)	l (mm)
25	10.9	8						
30			9	12				
35			9	12			12.2	12
40			9	12	10	16	12.2	12
45			9	12	10	16	12.2	12
50			9	12	10	16	12.2	12
55			9	12	10	16	12.2	12
60			8.9	15.5			12	20.5

Power Electronics Capacitors

GENERAL PURPOSE CAPACITORS



GP 84 Series

Rated AC Voltage	250÷1000V
Range capacitance	10÷600 µF
Capacitance tolerance	±5% / ±10%
Max. RMS current	80 A
Series resistance (R_s)	< 8 mΩ
Thermal resistance natural cooling (R_{THC})	< 3,0 °C/W
Max. voltage raise of rise (dV/dT)	≤ 100 V/µs
Terminals	M6 or M10 screw-type bolts or double tag 6,3 x 0,8 mm
Working temperature	-40 / + 70 °C
Storage temperature	-40 / + 85 °C
Test voltage	$U_{tc} = 3 \text{ kVac} / 6 \text{ kVac} @ 50 \text{ Hz } 10\text{s}$ $U_{tt} = 1,5 \times U_{nDC} 10\text{s}$
Filling	Dry polyurethane resin
Dielectric	Metallized PPMh film
Cylindrical case	Aluminum
Life expectancy	100.000 h (*)
Failure quota	300/10E9
Reference standard	IEC 1071-1/2; UL 810
UL-CSA approved (c us) -10 kA AFC	File n. E102953 (**)
Integrated overpressure protection	
M12 Threaded fixing bolt	10 Nm
Maximum fixing torque for M6 terminals	3 Nm
Maximum fixing torque for M10 terminals	6 Nm (***)

(*) Life Derating at operating voltage (according to the chart on page 9)

Life expectancy	4.16.84.2xxx Series	4.16.84.3xxx Series	4.16.84.4xxx Series	4.16.84.5xxx Series	4.16.84.6xxx Series	4.16.84.9xxx Series
100.000 h (rated)	250 V	330 V	450 V	550 V	690 V	930 V
50.000 h	275 V	360 V	500 V	575 V	760 V	1025 V
25.000 h	300 V	400 V	540 V	630 V	830 V	1120 V
12.500 h	330 V	450 V	600 V	690 V	930 V	1250 V

(**) UL Approved for A, C and F solution (excepted series 690 V - 930 V solution A).

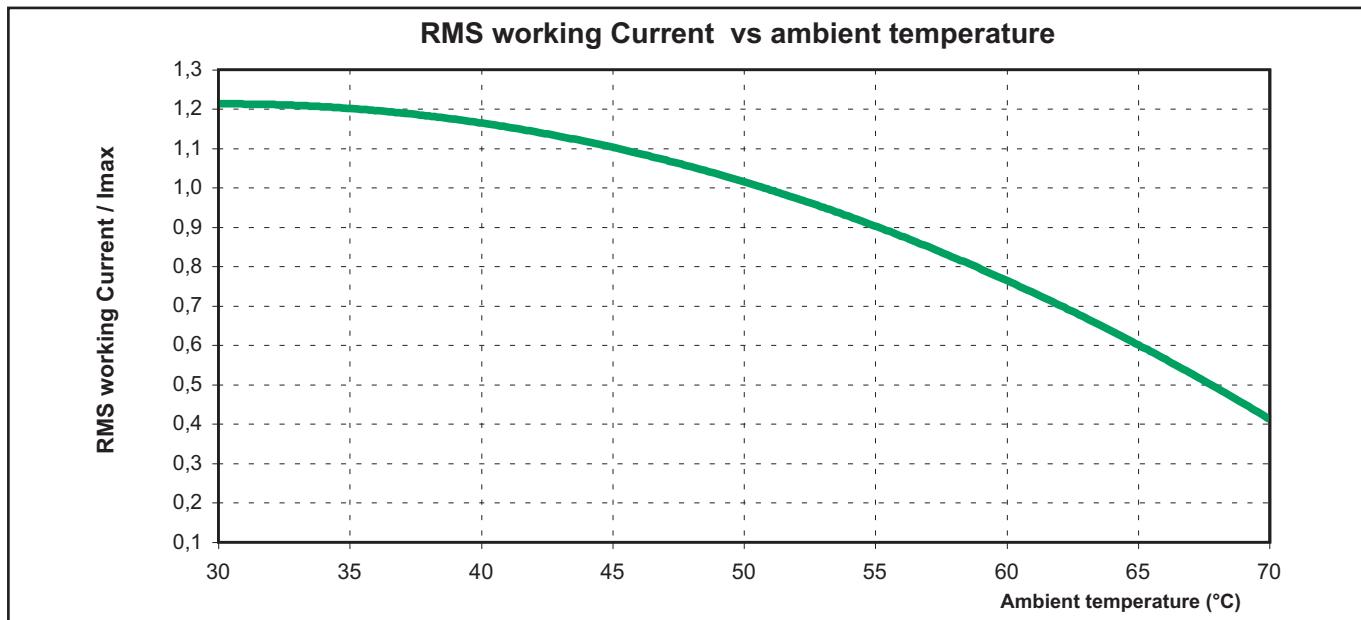
(***) To avoid breaking, complete the tightening of the nuts using two wrenches.

Power Electronics Capacitors

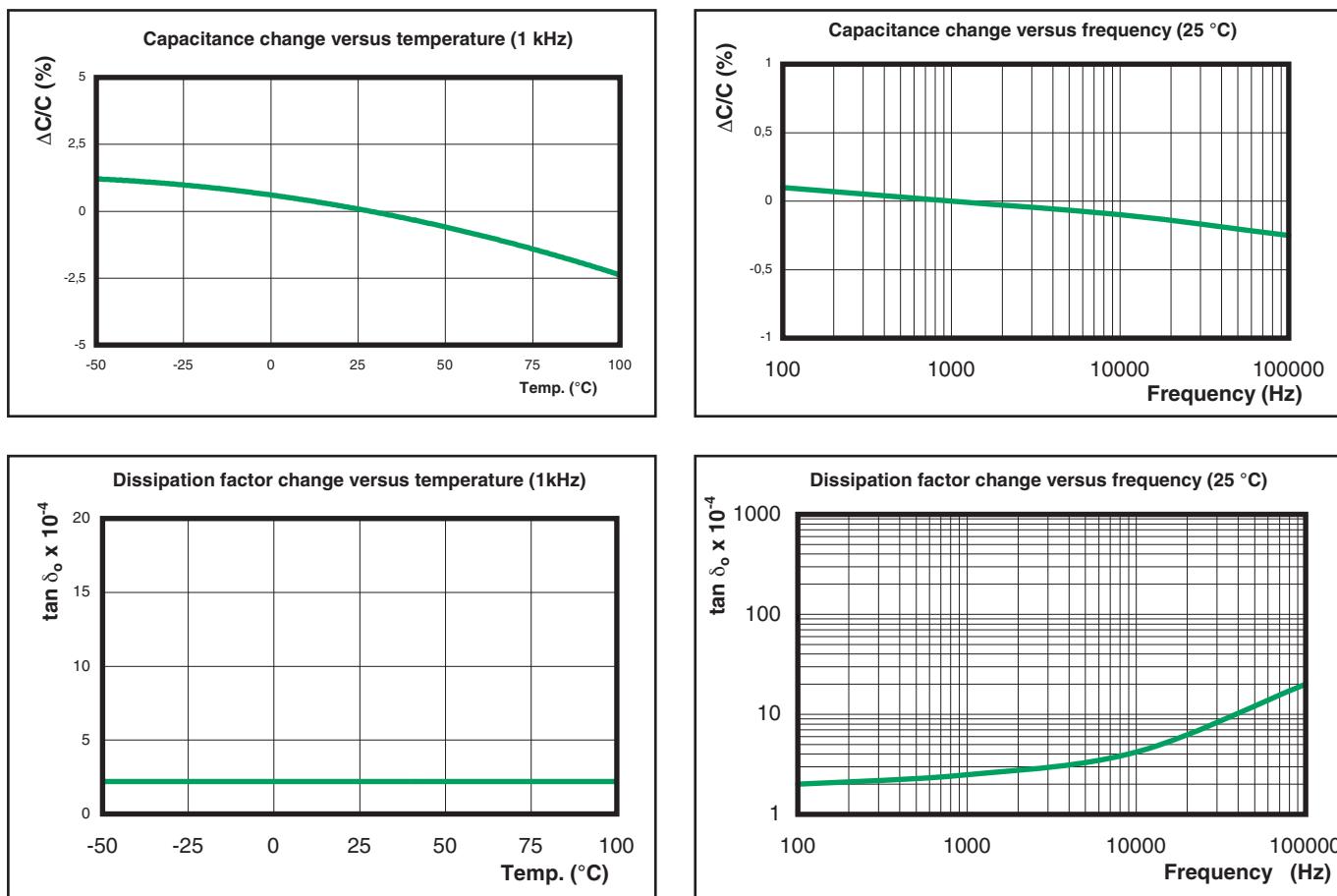
GENERAL PURPOSE CAPACITORS

GP 84 Series

General technical information:
maximum current (I_{max}) versus temperature.



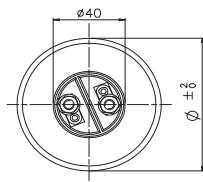
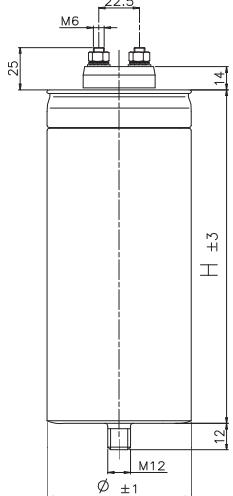
General technical information:
typical curves for metallized polypropylene.



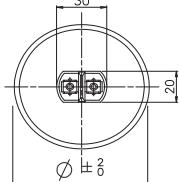
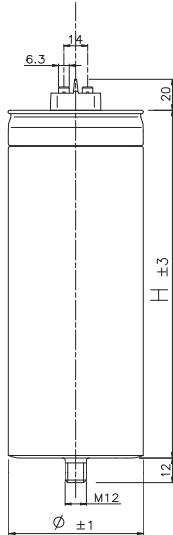
GENERAL PURPOSE CAPACITORS

GP 84 Series

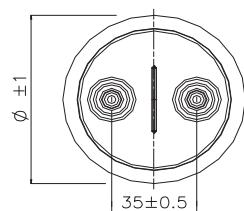
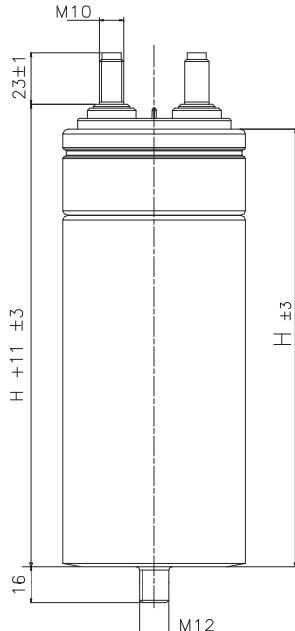
Mechanical Configurations



A solution
M6 Screw-type bolts
CODE: 41684.xxx.0
Code "y" = 0



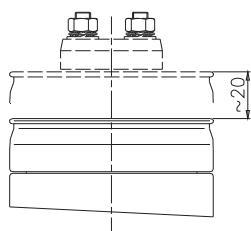
C solution
Double tag 6,3x0,8 mm
CODE: 41684:xxx.2
Code "y" = 2



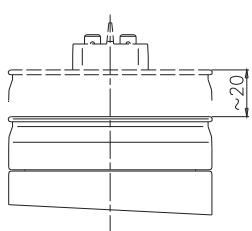
F solution
M10 Screw-type bolts
CODE: 41684.xxx.7

Overpressure safety device

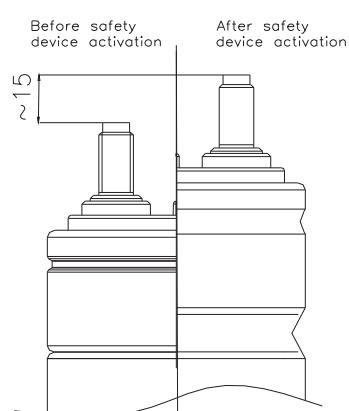
In order to ensure proper device operation, when the capacitor is installed, a clearance of at least the values given on drawing below must be left above terminals.



Dimension with overpressure device activated



Dimension with overpressure device activated



Dimension with overpressure device activated



Power Electronics Capacitors

DC CAPACITORS

DC SERIES - *DC-link capacitor*

Capacitors for power inverter in railway, welding and special applications by energy storage and filtering.

FEATURES

- Plastic, steel and aluminum case/can
- Dry type
- Internal thread or screw type bolts terminals
- DC voltage

TYPICAL APPLICATIONS

- Traction and railway filtering
- DC filtering
- Welding
- Special inverter



GENERAL CHARACTERISTICS

Rated DC voltage	DC 500÷6800 V (*)
Capacitance range	60÷15000 µF (*)
Capacitance tolerance	+0% / -15%
Test voltage between terminals	1,5 x Un 10s
Test voltage between terminals and case	3 KVac 50 Hz - 10s
Operating Temperature	-25 / +75 °C
Protection degree	IP 00
Filling	Self-extinguishing (V0) polyurethane resin
Dielectric	Self healing MKP dielectric with high performances (PPMd)
Case	Cylindrical aluminum case, self-extinguishing (V0) plastic box or stainless steel case
Life expectancy	100.000 h
Installation	Vertical / horizontal
Reference standard	Standards IEC 1071-1/2; IEC 1881; UL 810

(*) Standard values, other values on request.

DC CAPACITORS



DC 85 C SERIES:
Dc - Link Capacitors in cylindrical can

Maximum rated DC Voltage	1800 V
Maximum ripple voltage	1150 V
Maximum ripple current	100 A
Capacitance range	Up to 4450 μ F
Capacitance tolerance	+0% / -15%
Series resistance (R_s)	< 4,5 m Ω
Maximum Voltage rate of rise (dV/dT)	≤ 40 V/ μ s
Terminals	M6 internal threads M8 screw types bolts
Voltage test	$U_{tc} = 3,5$ kVac @50Hz 10s $U_{tt} = 1,5 \times U_{nDC}$ 10s
Climatic Ambient Temperature	-25 / +45 °C
Operating temperature ($\theta_{MIN} - \theta_{MAX}$)	-25 / +75 °C
Storage temperature	-25 / +85 °C
Filling	Dry polyurethane resin
Dielectric	Self healing PPMd film
Cylindrical case	Aluminum
Failure quota	300/10E9
Life expectancy	100.000 h
Maximum altitude	2000 m a.s.l.
Reference standard	IEC 1071-1/2 IEC 1881 UL 810
Driving tourque for M6 Internal thread terminals	3 Nm
Driving tourque for M8 screw type bolts terminals	6 Nm
Driving tourque for M12 fixing bolt	12 Nm

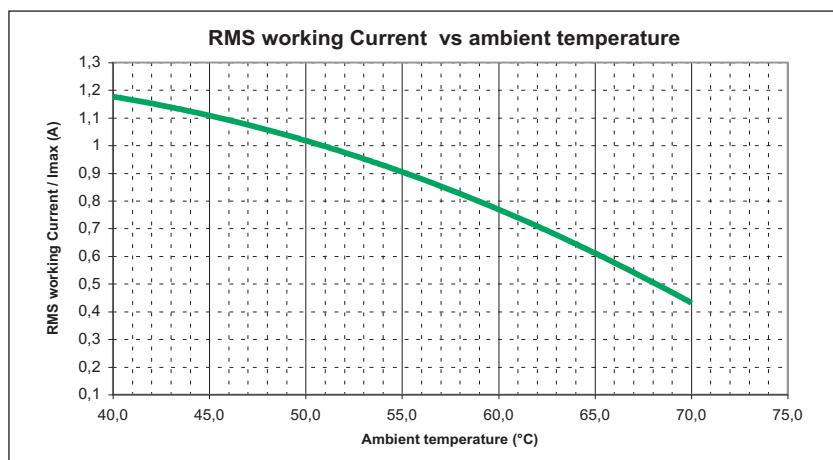
Safety system: These capacitors are designed with a particular type of polypropylene metallized film (PPMd film) that assures an open circuit at the end of life, if the operation is within the specification.

Power Electronics Capacitors

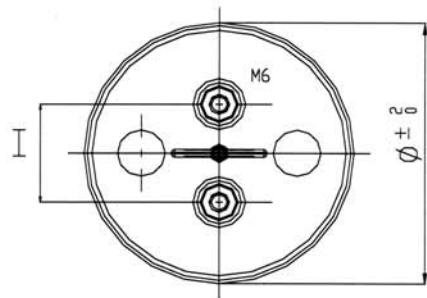
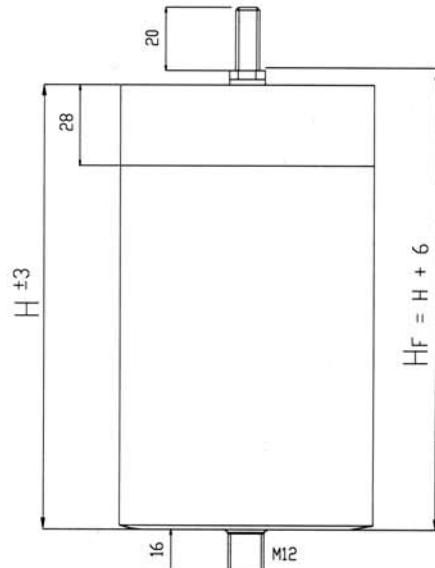
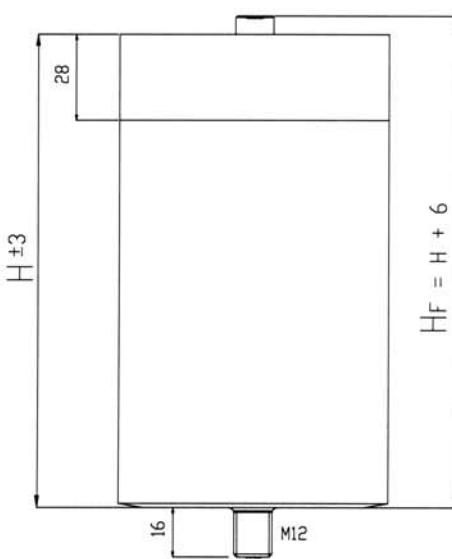
DC CAPACITORS

DC 85 C Series

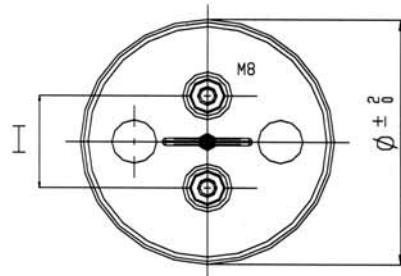
Box Type	Box Type Dimensions
A	mm 190 x 285 x 280
B	mm 190 x 285 x 200
C	mm 220 x 335 x 265
D	mm 220 x 335 x 325
E	mm 220 x 335 x 375
F	mm 220 x 335 x 450
G	mm 270 x 270 x 380
H	mm 270 x 270 x 450



Mechanical Configurations



A solution
Internal Thread M6
Code "X" = 0



B solution
M8 Screw-type bolts
Code "X" = 1

	Ø CAP. [mm]	I [mm]
	75 ÷ 100	32 ± 0,5
	116	50 ± 0,5

Power Electronics Capacitors

DC CAPACITORS



DC 85 B SERIES: *Dc - Link Capacitors on cubic box*

Maximum rated DC Voltage	6000 V
Maximum ripple current	120 A
Capacitance range	Up to 3800 μ F
Capacitance tolerance	+0% / -15%
Series resistance (RS)	< 5 m Ω
Thermal resistance natural cooling (R_{THc})	2,0 °C/W
Equivalent series inductance (L_{ESR})	< 30 nH
Terminals	M10 screw-type bolts
Test voltage	$U_{tt} = 1,5 \times U_{hDC} \text{ 10s}$
Climatic Ambient Temperature	-25 / +45 °C
Operating temperature ($\theta_{MIN} - \theta_{MAX}$)	-25 / +75 °C
Storage temperature	-25 / +85 °C
Filling	Self-extinguishing (UL94 V0) polyurethane resin
Dielectric	Self healing PPMd film
Container	Self-extinguishing (UL94 V0) plastic box
Failure quota	300/10E9
Life expectancy	100.000 h
Maximum altitude	2000 m a.s.l.
Reference standard	IEC 1071-1/2 IEC 1881 UL 810
Driving torque for M10 screw-type bolts	10 Nm
Driving torque for fixing bolt	11 Nm

Safety system: These capacitors are designed with a particular type of polypropylene metallized film (PPMd film) that assures an open circuit at the end of life, if the operation is within the specification.

Power Electronics Capacitors

DC CAPACITORS

DC 85 B Series

Capacitance Cn [μF]	Rated DC Voltage Un [V]	Repet. Peak Voltage Up [kV]	Surge Voltage Us [kV]	Max. RMS Current I _{MAX} [A]	Repet. Peak Current Ip [A]	Surge Current Is [kA]	Series Resistance R _S [mΩ]	Thermal Resistance R _{THC} [°C/W]	Weight [kg]	Terminal solution A / B	Part number 416.85.
3.800	550	0,8	1,2	120	9800	25	< 0,80	1,65	< 5,0	A / B	001.X
2.800	650	1,0	1,4	120	9300	25	< 0,80	1,65	< 5,0	A / B	005.X
2.250	750	1,1	1,6	120	9500	25	< 0,80	1,65	< 5,0	A / B	090.X
1.500	900	1,4	1,9	120	9500	25	< 0,80	1,65	< 5,0	A / B	190.X
1.200	1100	1,7	2,3	120	9600	25	< 0,80	1,65	< 5,0	A / B	290.X
1.000	1250	1,9	2,6	120	9000	20	< 0,85	1,65	< 5,0	A / B	390.X
800	1350	2,0	2,9	100	8800	20	< 1,20	1,65	< 5,0	A / B	405.X
750	1450	2,2	3,0	100	8500	20	< 1,20	1,65	< 5,0	A / B	490.X
420	1800	2,7	3,8	100	8200	15	< 1,20	1,65	< 5,0	A / B	590.X
280	2200	3,3	4,6	80	7000	15	< 1,80	1,65	< 5,0	A / B	690.X
180	2800	4,2	5,8	80	6300	15	< 1,90	1,65	< 5,0	A / B	790.X
80	4000	6,0	8,5	60	4000	10	< 3,20	1,65	< 5,0	A / B	890.X
50	5000	7,5	10,0	50	3500	10	< 4,60	1,65	< 5,0	A / B	990.X
40	5500	8,3	10,0	40	3200	8	< 7,50	1,65	< 5,0	A / B	A90.X
30	6000	9,0	10,0	35	2700	8	< 8,20	1,65	< 5,0	A / B	B90.X

(Cn) Tolerance standard value: -15 + 0%. Other tolerance values on request.

(Cn) - (Un) Capacitance and rated voltage standard values, other values on request.

(Rs) Related to 1KHz.

(R_{THC}) Thermal resistance CASE TO AMBIENT in natural cooling environment.

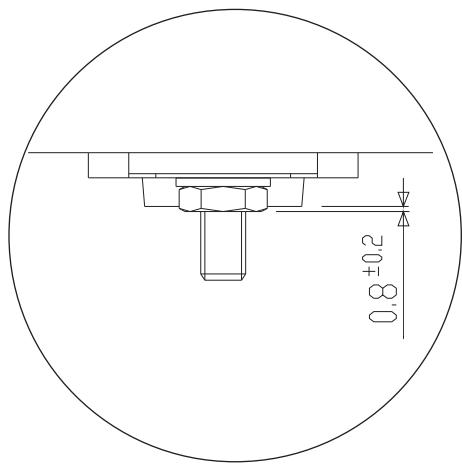
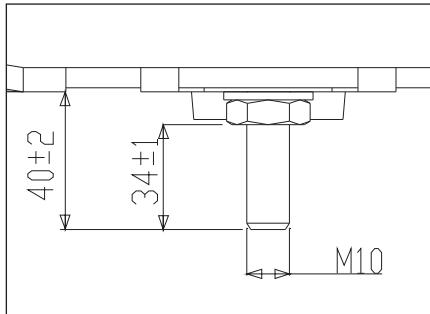
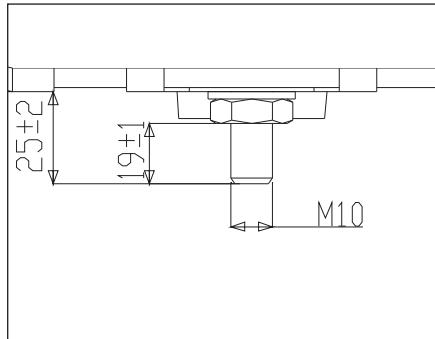
(A/B solut.) .X = "5" for A solution (M10 terminals on surface without handles) / .X = "6" for B solution (M10 terminals on handle surface)"

Box TYPE	
Standard box dimensions	mm 450 x 470 x 220
No. pieces x box:	4

TERMINAL TYPES

Standard length value for M10 terminals:

- 19 mm
- 34 mm



Power Electronics Capacitors

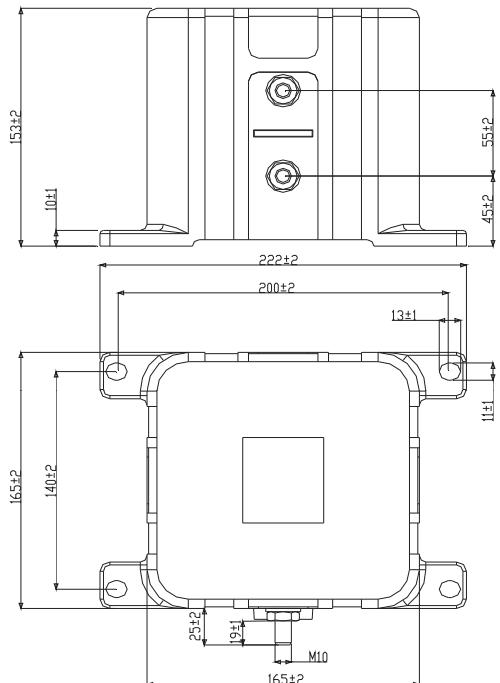
DC CAPACITORS

DC 85 B Series

TERMINAL SOLUTIONS:

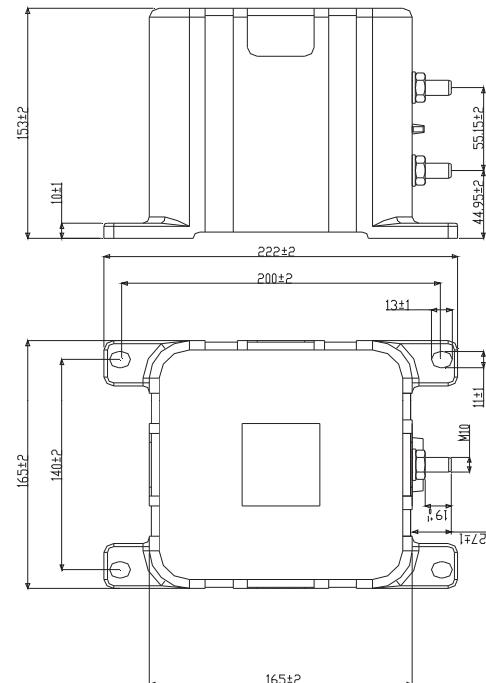
A SOLUTION:
41685.xxx.5

M10 terminals on surface without handles



B SOLUTION:
41685.xxx.6

M10 terminals on handle surface



DC CAPACITORS
DC 86 P SERIES:
Dc - Link Capacitors in prismatic box

Maximum rated DC Voltage	6800 V
Maximum ripple current	300 A
Capacitance range	Up to 15000 μ F
Capacitance tolerance	+0% / -15%
Thermal resistance natural cooling (R_{THc})	0,52 °C/W
Equivalent series inductance (L_{ESR})	< 45 nH
Terminals	4 x M6 internal threads per pole or bus-bars
Test voltage	$U_{tc} = 12 \text{ kVAc} @ 50 \text{ Hz } 60\text{s}$ $U_{tt} = 1,5 \times U_{nDC} 10\text{s}$
Climatic Ambient Temperature	-25 / +45 °C
Operating temperature ($\theta_{MIN} - \theta_{MAX}$)	-25 / +75 °C
Storage temperature	-25 / +85 °C
Filling	Self-extinguishing (UL94 V0) polyurethane resin
Dielectric	Self healing PPMd film
Container	Self-extinguishing (UL94 V0) plastic box
Failure quota	300/10E9
Life expectancy	100.000 h
Maximum altitude	2000 m a.s.l.
Reference standard	IEC 1071-1/2 IEC 1881 UL 810
Driving torque for A / B solutions	4 Nm / 2,5 Nm
Driving torque on handle slot	10 Nm

Safety system: These capacitors are designed with a particular type of polypropylene metallized film (PPMd film) that assures an open circuit at the end of life, if the operation is within the specification.

Power Electronics Capacitors

DC CAPACITORS

DC 86 P Series

Capacitance Cn [μF]	Rated DC Voltage Un [V]	Repet. Peak Voltage Up [kV]	Surge Voltage Us [kV]	Max. RMS Current I _{MAX} [A]	Repet. Peak Current Ip [A]	Surge Current Is [kA]	Series Resistance R _S [mΩ]	Thermal Resistance R _{THC} [°C/W]	Weight [kg]	Terminal solution A / B	Part number 416.85.
<hr/>											
15.000	550	0,8	1,3	300	34500	45	< 0,30	0,52	< 19,0	A / B	009.X
11.000	650	1,0	1,5	300	30800	45	< 0,30	0,52	< 19,0	A / B	109.X
8.500	800	1,2	1,8	300	28050	45	< 0,30	0,52	< 19,0	A / B	159.X
5.600	1000	1,5	2,3	250	26880	40	< 0,45	0,52	< 19,0	A / B	209.X
3.800	1200	1,8	2,8	250	22800	40	< 0,50	0,52	< 19,0	A / B	259.X
2.800	1350	2,0	3,1	250	22400	40	< 0,50	0,52	< 19,0	A / B	309.X
2.100	1600	2,4	3,7	200	21000	40	< 0,65	0,52	< 19,0	A / B	359.X
1.700	1800	2,7	4,1	200	20400	40	< 0,70	0,52	< 19,0	A / B	409.X
1.050	2100	3,1	4,8	200	19950	40	< 0,70	0,52	< 19,0	A / B	459.X
650	2700	4,0	6,2	200	19500	35	< 0,75	0,52	< 19,0	A / B	508.X
500	3200	4,8	7,4	200	17500	35	< 0,75	0,52	< 19,0	A / B	559.X
300	3800	5,7	8,7	200	13500	35	< 0,75	0,52	< 19,0	A / B	609.X
200	4500	6,7	10,0	150	13000	30	< 1,20	0,52	< 19,0	A	659.0
160	5200	7,8	10,0	150	11200	30	< 1,20	0,52	< 19,0	A	709.0
120	6000	9,0	10,0	150	10800	25	< 1,40	0,52	< 19,0	A	759.0
80	6800	10,0	10,0	120	9600	20	< 1,50	0,52	< 19,0	A	809.0

(Cn) Tolerance standard value: -15 + 0%. Other tolerance values on request.

(Cn) - (Un) Capacitance and rated voltage standard values, other values on request.

(Rs) Related to 1 KHz.

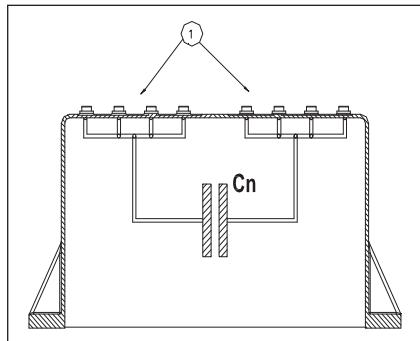
(R_{THC}) Thermal resistance CASE TO AMBIENT in natural cooling environment.

(A/B solut.) Due to the clearance distance, B solution (X code = 1) is available only up to Un = 3800 V (Rated Voltage).

(X Code) According to terminal type: A solution X = 0 / B solution X = 1.

Box TYPE	
Standard box dimensions	mm 477 x 252 x 172
No. pieces x box:	1

INTERNAL CONNECTION:



① NOTE:

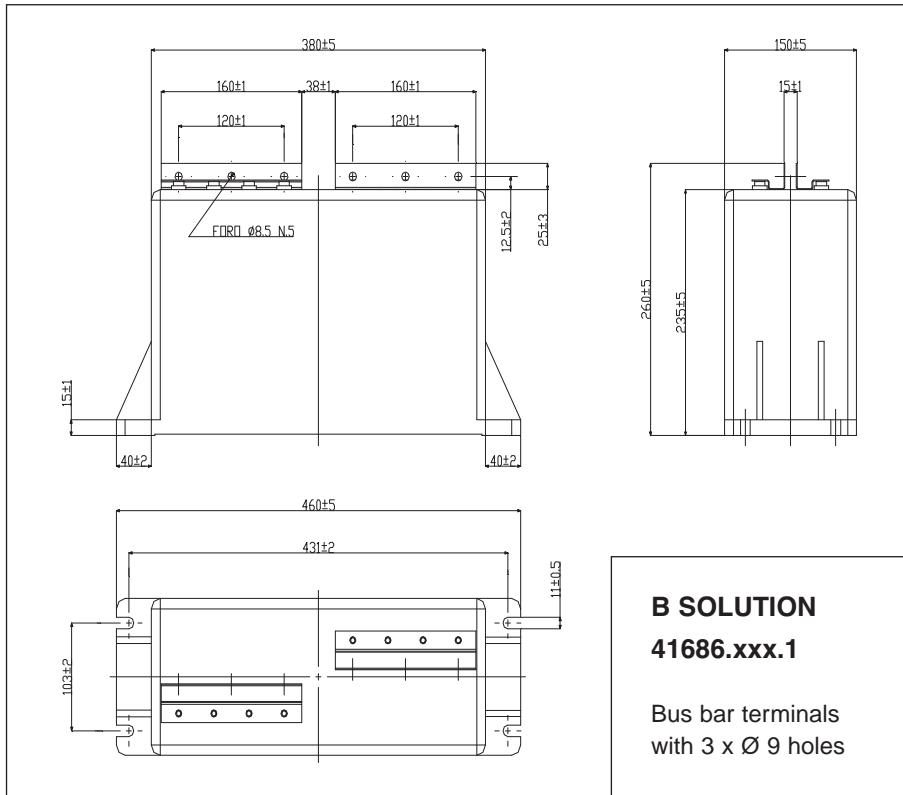
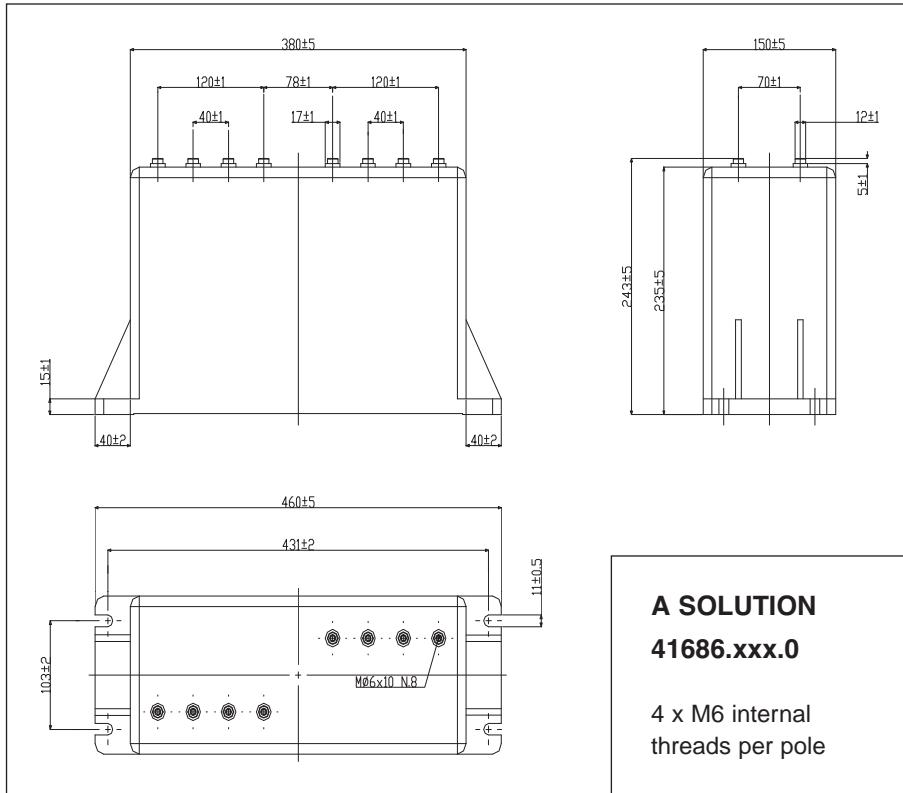
For A Solution: please, pay attention to connect all of the four M6 internal thread terminals for each polarity.

	A solution (41686.xxx.0)	B solution (41686.xxx.1)
Creepage distance (mm)	100	40
Clearance distance (mm)	93	41

DC CAPACITORS

DC 86 P Series

MECHANICAL SOLUTIONS:



DC CAPACITORS

DC 86 PS SERIES:
Dc - Link Capacitors in box case

Maximum rated DC Voltage	2700 V
Maximum ripple current	165 A
Capacitance range	Up to 2100 μ F
Capacitance tolerance	$\pm 10\%$
Thermal resistance natural cooling (R_{THc})	2.60 °C/W
Equivalent series inductance (L_{ESR})	< 30 nH
Terminals	M8 x 15 internal threads
Test voltage	$U_{tc} = 4.5 \text{ kV}_{\text{AC}} @ 50 \text{ Hz } 60\text{s}$ $U_{tt} = 1.5 \times U_{n_{DC}} 10\text{s}$
Climatic Ambient Temperature	-25 / +45 °C
Operating temperature ($\theta_{MIN} - \theta_{MAX}$)	-25 / +75 °C
Storage temperature	-25 / +85 °C
Filling	Self-extinguishing (UL94 V0) polyurethane resin
Dielectric	Self healing PPMd film
Container	Self-extinguishing (UL94 V0) plastic box
Failure quota	300/10E9
Life expectancy	100.000 h
Maximum altitude	2000 m a.s.l.
Reference standard	IEC 1071-1/2 IEC 1881 UL 810
Driving torque	4 Nm
Driving torque on handle slot	10 Nm

Safety system: These capacitors are designed with a particular type of polypropylene metallized film (PPMd film) that assures an open circuit at the end of life, if the operation is within the specification.

Power Electronics Capacitors

DC CAPACITORS

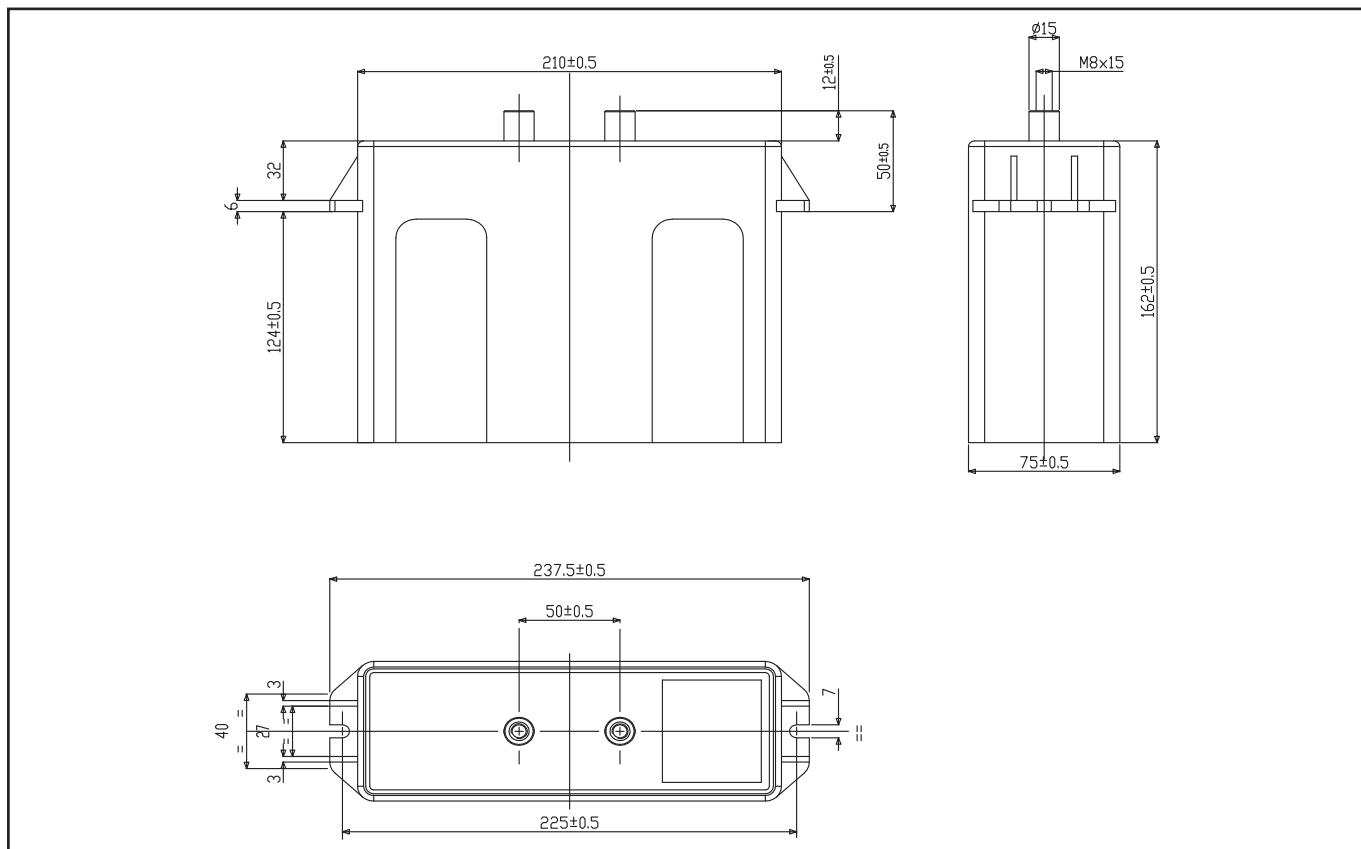
DC 86 PS Series

Capacitance Cn [μ F]	Rated DC Voltage Un [V]	Repet. Peak Voltage Up [kV]	Surge Voltage Us [kV]	Max. RMS Current I _{MAX} [A]	Repet. Peak Current I _p [A]	Surge Current I _s [kA]	Series Resistance R _s [m Ω]	Thermal Resistance R _{THS} [°C/W]	Weight [kg]	Part number 416.86.xxxx
2.100	550	0,8	1,2	165	16.800	29,5	< 0,48	2,60	< 4,5	0095
1.500	700	1,0	1,5	165	15.000	28,0	< 0,50	2,60	< 4,5	1095
1.150	850	1,3	1,8	155	13.800	26,0	< 0,55	2,60	< 4,5	1595
750	1100	1,7	2,3	150	12.000	25,0	< 0,59	2,60	< 4,5	2095
600	1250	1,9	2,6	140	11.400	23,0	< 0,66	2,60	< 4,5	2595
500	1400	2,1	2,9	130	11.000	21,5	< 0,73	2,60	< 4,5	3095
380	1600	2,4	3,4	120	10.640	20,5	< 0,85	2,60	< 4,5	3595
300	1800	2,7	3,8	120	10.500	19,0	< 0,89	2,60	< 4,5	4095
230	2100	3,2	4,4	110	9.660	18,5	< 0,98	2,60	< 4,5	4595
120	2700	4,1	5,7	100	7.800	14,5	< 1,15	2,60	< 4,5	5095

NOTES:

(C_n) Tolerance standard value: ±10%. Other tolerance values on request.
 (C_n) - (U_n) Capacitance and rated voltage standard values, other values on request.
 (R_s) Related at 1 KHz.
 (R_{THS}) Thermal resistance AMBIENT - HOT SPOT (air forced cooling system).
 (I_{MAX}) Maximum RMS Current @ 50 °C ambient temperature.

TERMINAL SOLUTION:



Creepage distance (mm)	35
Clearance distance (mm)	35

Box TYPE	
Standard box dimensions	450 x 470 x 220 mm
No. pieces x box:	8

DC CAPACITORS

DC 89 HC SERIES: *High current, low inductance in cylindrical plastic case, optimised for heatsink mounting*

Maximum rated DC Voltage	from 500 to 1450 V (*)
Maximum ripple current	100 A
Maximum working frequency	10 kHz
Capacitance range	Up to 220 µF (*)
Capacitance tolerance	±10% (*)
Terminals	M8 screw-type bolts
Test voltage	$U_{tc} = 3,0 \text{ kVAC} @ 50 \text{ Hz } 60\text{s}$ $U_{tr} = 1,5 \times U_{nDC} 10\text{s}$
Climatic Ambient Temperature	-25 / +45 °C
Operating temperature ($\theta_{MIN} - \theta_{MAX}$)	-25 / +75 °C
Storage temperature	-25 / +85 °C
Filling	Polyurethane resin
Dielectric	Self healing PPM film
Container	Self-extinguishing (UL94 V0) plastic box
Failure quota	300/10E9
Life expectancy	100.000 h
Maximum altitude	2000 m a.s.l.
Reference standard	IEC 1071-1/2 IEC 1881 UL 810
Driving torque for M8 screw-type	5 Nm
Driving torque for fixing holes	6 Nm
Standard Box dimension	386 x 190 x 200 mm
Number pieces for box	16
Creepage distance	37 mm
Clearance distance	27 mm

(*) Standard values, other values on request.

DC CAPACITORS

DC 89 HC Series

Capacitance Cn [µF]	Height H [mm]	Repet. Peak Voltage Up [kV]	Max. RMS Current I _{MAX} [A]	Repet. Peak Current I _p [A]	Surge Current I _s [kA]	Series Resistance R _{ESR} [mΩ]	Thermal Resistance R _{THC} [°C/W]	Series Inductance L _{ESR} [nH]	Weight [kg]	Part number
U_{nDC} = 500 V U_s = 1,0 kV										
U_{nDC} = 700 V U_s = 1,4 kV										
70	40	0,75	100	9000	13,0	0,55	4,8	< 25	< 0,45	0510
100	40	0,75	100	8500	12,7	0,60	4,8	< 25	< 0,45	0520
130	51	0,75	85	8000	11,5	0,70	5,7	< 30	< 0,55	0530
160	51	0,75	85	7000	10,5	0,75	5,7	< 30	< 0,55	0550
190	64	0,75	70	6500	10,0	0,78	7,8	< 40	< 0,70	0570
220	64	0,75	70	6200	9,3	0,80	7,8	< 40	< 0,65	0590
U_{nDC} = 900 V U_s = 1,8 kV										
45	40	1,35	85	5300	8,0	0,80	4,8	< 25	< 0,45	0910
70	40	1,35	85	5250	7,8	0,85	4,8	< 25	< 0,45	0920
100	51	1,35	75	4700	7,5	0,95	5,7	< 30	< 0,55	0950
110	51	1,35	75	4650	7,3	0,98	5,7	< 30	< 0,55	0960
125	64	1,35	60	4600	7,0	1,00	7,8	< 40	< 0,70	0970
150	64	1,35	60	4500	6,8	1,10	7,8	< 40	< 0,65	0990
U_{nDC} = 1100 V U_s = 2,2 kV										
30	40	1,65	80	4800	7,8	0,90	4,8	< 25	< 0,45	1110
45	40	1,65	80	4750	7,2	0,95	4,8	< 25	< 0,45	1120
70	51	1,65	65	4600	7,0	1,00	5,7	< 30	< 0,55	1140
75	51	1,65	65	4550	6,8	1,10	5,7	< 30	< 0,55	1150
100	64	1,65	55	4500	6,7	1,20	7,8	< 40	< 0,70	1180
110	64	1,65	55	4400	6,6	1,25	7,8	< 40	< 0,65	1190
U_{nDC} = 1250 V U_s = 2,5 kV										
20	40	1,90	75	4500	6,8	1,15	4,8	< 25	< 0,45	1210
35	40	1,90	75	4200	6,6	1,20	4,8	< 25	< 0,45	1220
45	51	1,90	65	4200	6,4	1,25	5,7	< 30	< 0,55	1235
55	51	1,90	65	4200	6,2	1,30	5,7	< 30	< 0,55	1250
70	64	1,90	55	4000	6,0	1,35	7,8	< 40	< 0,70	1270
80	64	1,90	55	4000	6,0	1,40	7,8	< 40	< 0,65	1290
U_{nDC} = 1450 V U_s = 2,9 kV										
15	40	2,20	70	3500	5,2	1,25	4,8	< 25	< 0,45	1410
25	40	2,20	70	3380	5,1	1,30	4,8	< 25	< 0,45	1420
30	51	2,20	60	3200	4,8	1,45	5,7	< 30	< 0,55	1430
40	51	2,20	60	3200	4,8	1,45	5,7	< 30	< 0,55	1450
50	64	2,20	50	3100	4,6	1,50	7,8	< 40	< 0,70	1470
55	64	2,20	50	3050	4,5	1,55	7,8	< 40	< 0,65	1490

(Cn) Tolerance standard value: ±10%. Other tolerance values on request.

(Cn) - (Un) Capacitance and rated voltage standard values, other values on request.

(Rs) Related to 1 KHz.

(R_{THC}) Thermal resistance CASE TO AMBIENT in natural cooling environment. In order to decrease the thermal resistance, install the capacitors on a heatsink (with conductive paste) through the optimised bottom aluminum plate.

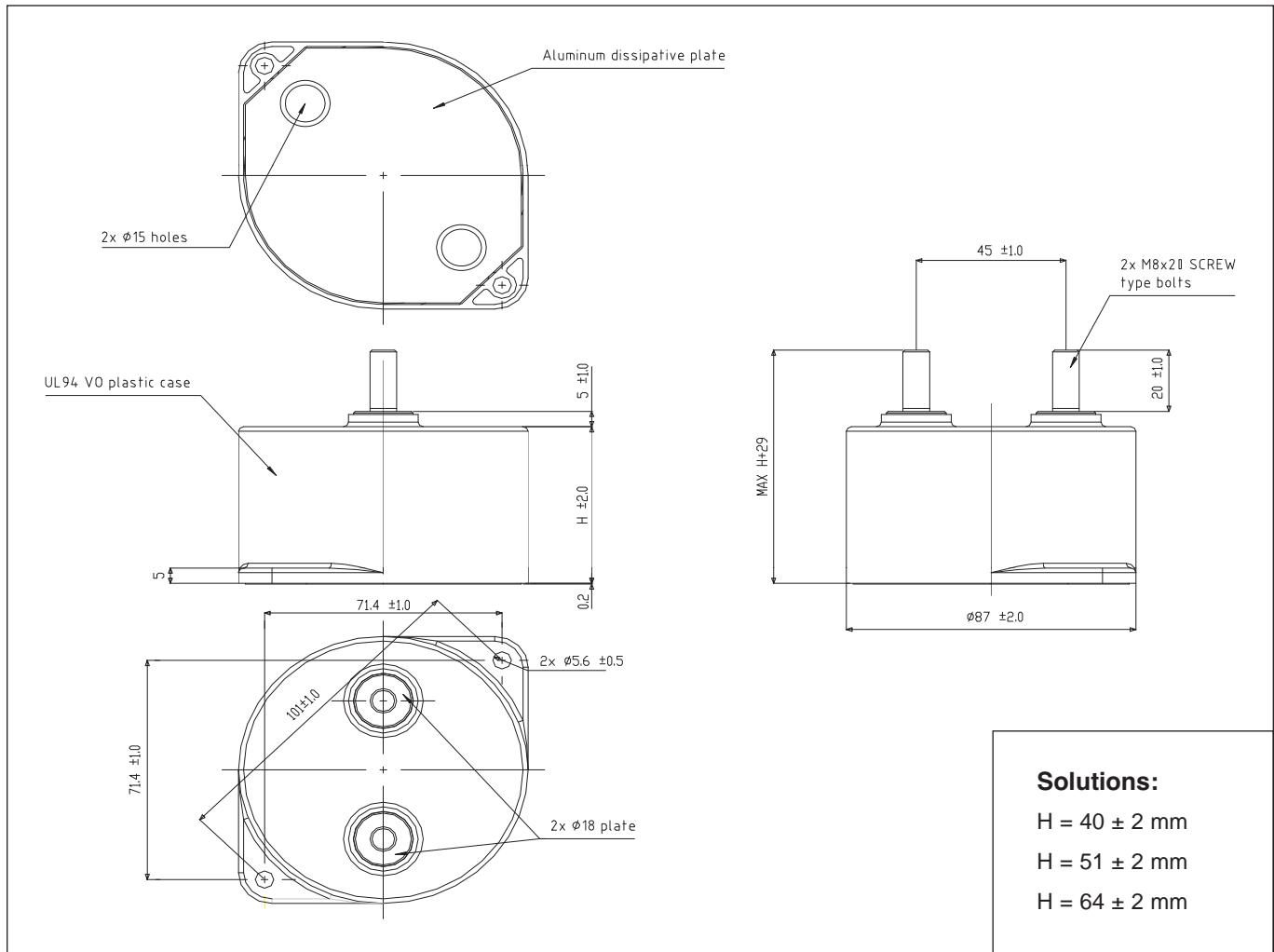
(I_{MAX}) Maximum RMS current, referred to an ambient temperature of 50 °C, natural cooling.
In case of different temperature, see diagram at page 38.

Power Electronics Capacitors

DC CAPACITORS

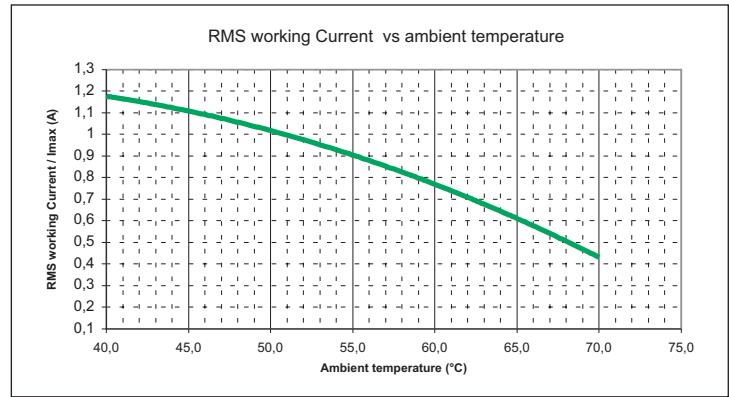
DC 89 HC Series

MECHANICAL SOLUTIONS:



Creepage distance (mm)	37
Clearance distance (mm)	27

Box TYPE	
Standard box dimensions	mm 386 x 190 x 200
No. pieces x box:	16





Power Electronics Capacitors

DC CAPACITORS

DC 88 M SERIES: standard model

Dc - Link Capacitors in stainless steel, non-magnetic casing

DC-Link Capacitors, resin filled in prism metal case

Capacitor specifically designed for high working current, low inductance and optimised on customer request.

TYPICAL APPLICATIONS:

DC filtering or DC LINK capacitor for INVERTER with terminals suited for a direct connection to the IGBT module terminals or bus-bars.

FEATURES:

The aluminum box is hermetically sealed by a polyurethane resin that assure a total protection against the environment and also allows use of different terminal types.

The internal metallized polypropylene film assures excellent self healing properties, moreover the special internal connection between elements gives low series inductance.



Maximum rated DC Voltage	1550 V
Maximum ripple current	300 A
Capacitance range	Up to 10500 μ F
Capacitance tolerance	$\pm 10\%$
Equivalent series inductance (L_{ESR})	35 nH to 50 nH
Terminals	4x M10 screw type lts
Test voltage	$U_{tc} = 4.5 \text{ kVac} @ 50 \text{ Hz } 60\text{s}$ $U_{tt} = 1.5 \times U_{nDC} 10\text{s}$
Climatic Ambient Temperature	-25 / +45 °C
Operating temperature ($\theta_{MIN} - \theta_{MAX}$)	-25 / +85 °C
Storage temperature	-25 / +85 °C
Filling	Polyurethane resin
Dielectric	Self healing PPMd film
Container	Non painted, stainless steel, not magnetic casing
Failure quota	300/10E9
Life expectancy	100.000 h
Maximum altitude	2000 m a.s.l.
Reference standard	IEC 1071-1/2 IEC 1881
Driving torque	6 Nm
Driving torque on handle slot	15 Nm

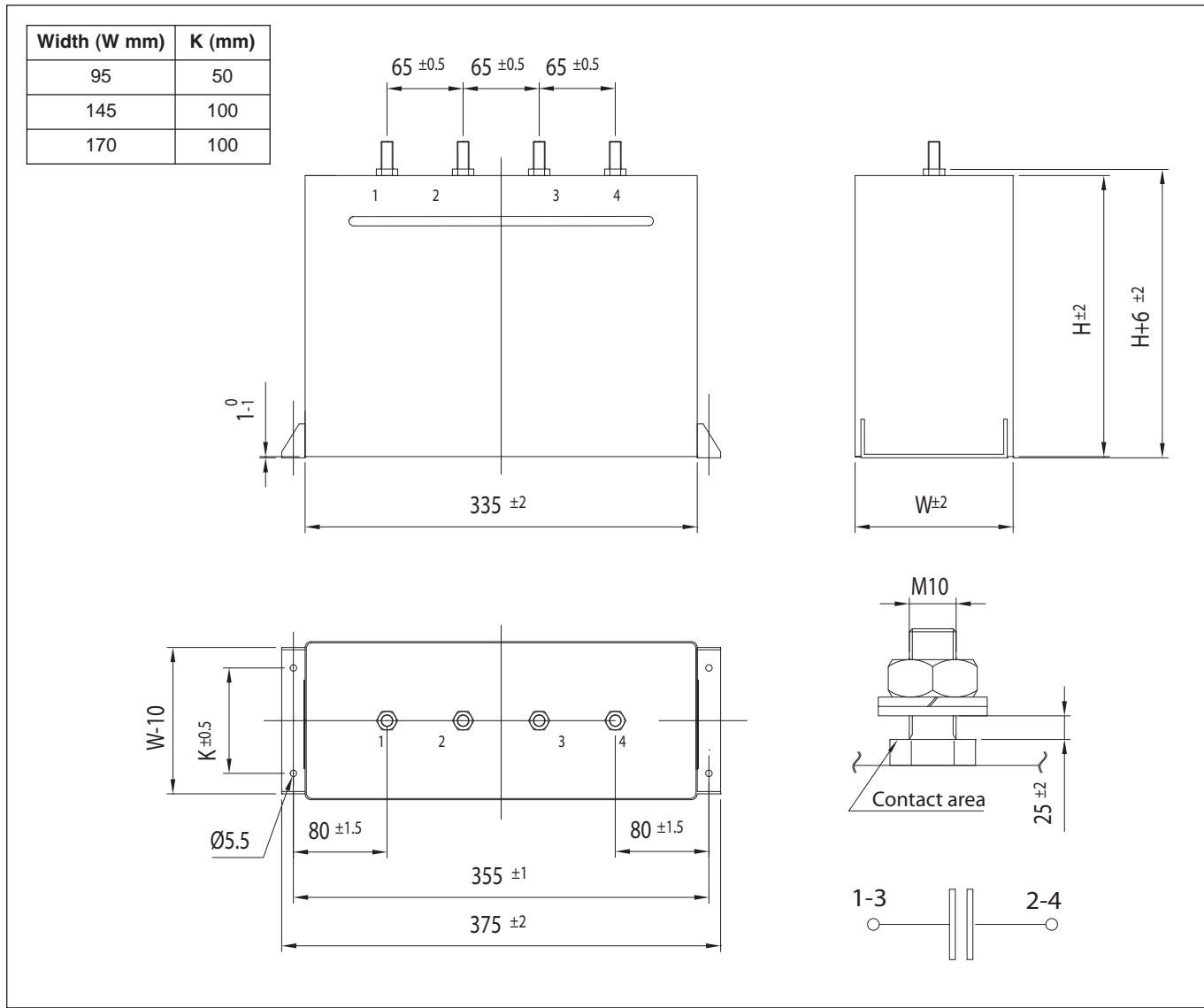
Safety system: These capacitors are designed with a particular type of polypropylene metallized film (PPMd film) that assures an open circuit at the end of life, if the operation is within the specification.

Power Electronics Capacitors

DC CAPACITORS

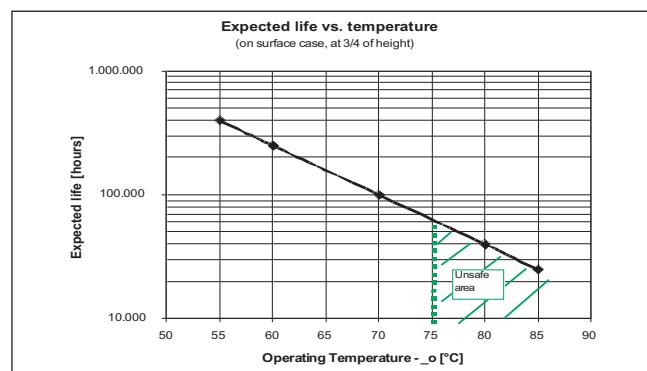
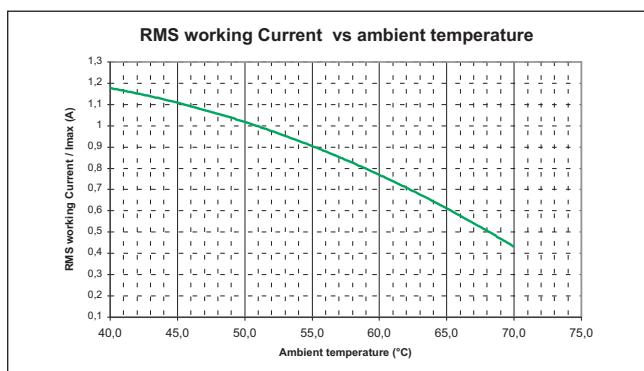
DC 88 M Series

MECHANICAL SOLUTIONS:



Safety system:

This capacitors are designed with a particular type of polypropylene metallized film (PPM-D film) that assures an open circuit at the end of life, if the service is within the specification.

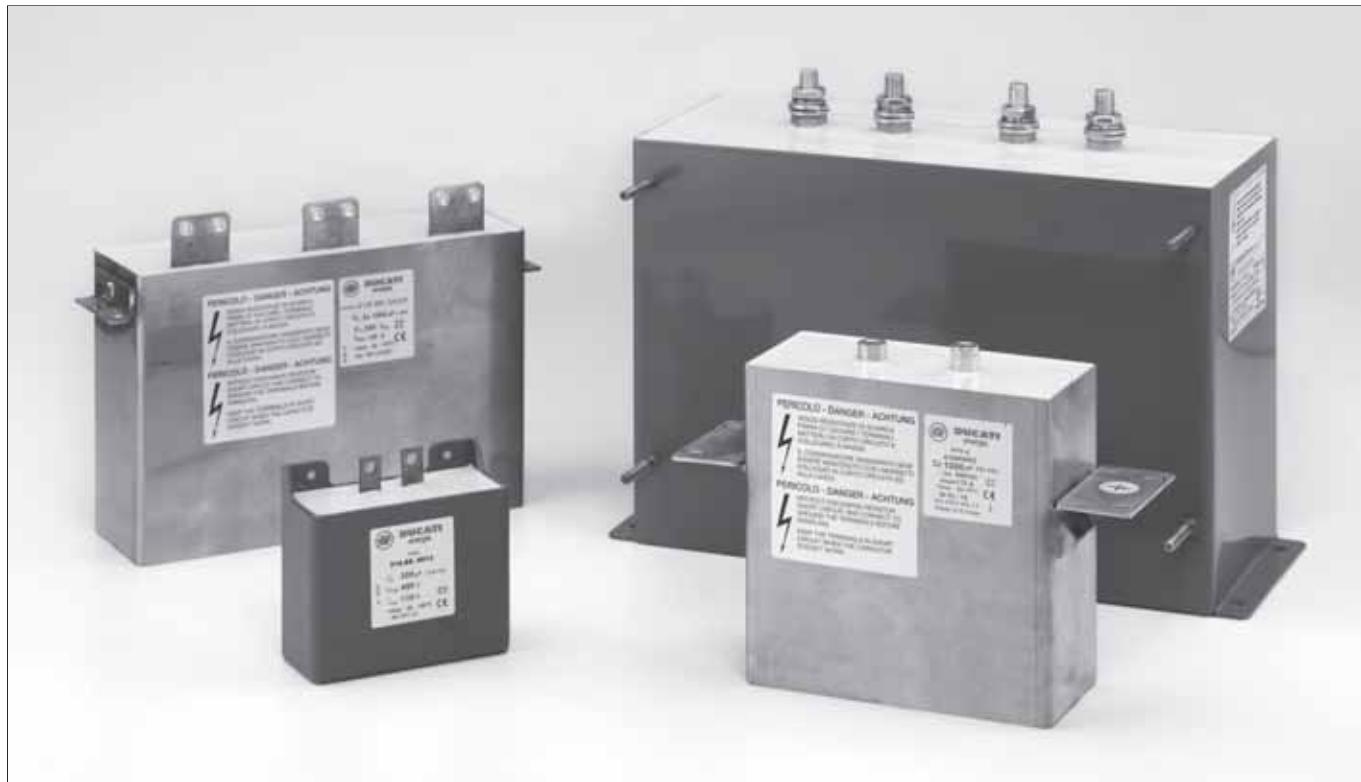


Power Electronics Capacitors

DC CAPACITORS

DC 88 M Series

CUSTOMIZED MECHANICAL AND TERMINAL SOLUTIONS



ELECTRICAL AND MECHANICAL CHARACTERISTICS

Examples					
Capacitance	Cn [μ F]	1000	3000	1000	2x 3000
Rated DC Voltage	Un [V]	900	1200	500	700
Repet. Peak Voltage	Up [kV]	1250	1700	750	1050
Surge Voltage	Us [kV]	1900	2500	1000	1500
Max. RMS Current	I _{MAX} [A]	170	300	150	2x 230
Repet. Peak Current	I _p [A]	9000	22000	15000	20000
Surge Current	I _s [kA]	15	35	25	30
Series Resistance	R _s [m_]	< 2,0	< 1,0	< 3,0	< 1,5
Series Inductance	L _{ESR} [nH]	< 45 nH	< 50 nH	< 30 nH	< 80 nH
Dimensions	L x W x H (mm)	165 x 75 x 170	340 x 145 x 240	172 x 105 x 94	440 x 100 x 270



Power Electronics Capacitors

DC CAPACITORS

DC 45 SERIES

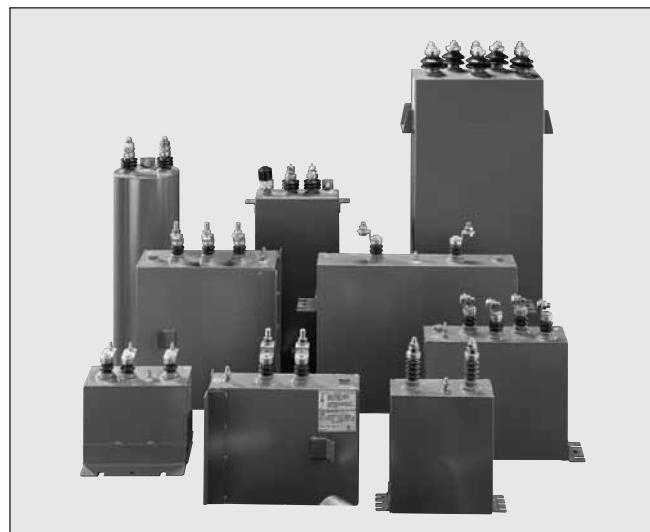
Capacitors for filtering in locomotive, traction applications and welding machine by capacitance discharge with high capacitance and high voltage

FEATURES

- Steel or aluminum case
- Impregnated
- Screw type bolts
- DC voltage

TYPICAL APPLICATIONS

- Traction filtering
- Welding machines



GENERAL CHARACTERISTICS

Rated voltage	DC 800÷5000V (*)
Range capacitance	100÷5000 µF (*)
Capacitance tolerance	±5% / ±10%
Test voltage between terminals	1,5 Un 10s
Test voltage between terminals and case	2 Un 50 Hz 60s
Terminals	Bushings
Ambient operating temperature	-25 / + 55 °C
Protection degree	IP 00
Filling	Castor oil
Dielectric	Mosaic metallized polypropylene
Case	Steel
Life expectancy	100.000 h
Installation	Vertical / horizontal
Reference standard	IEC 1071-1/2; IEC 1881; UL 810

(*) Standard values, other values on request.

DC CAPACITORS

Example of filter capacitor:

CHARACTERISTICS

Rated Capacitance	1000 μF
Capacitance Tolerance	$\pm 10 \%$
Rated Voltage Un(DC)	3500 V
Rated Current (In)	300 A
Serial Inductance	$\leq 300 \text{ nH}$
Tan δ	$\leq 25 \cdot 10^{-4}$ (50 Hz, 20 °C)

MAXIMUM RATINGS

Max Voltage	3600 V
Max Peak Current	5 kA
(du/dt) _{max}	5 V/ μs
Max Duty Cycle	1 discharge/1sec

TEST DATA

AC Test voltage terminal to terminal	5 kVac (2 sec)
AC test voltage terminal to case	7 kVac (50 Hz - 60 sec)

CLIMATIC CATEGORY

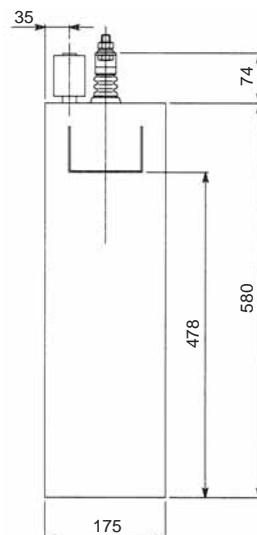
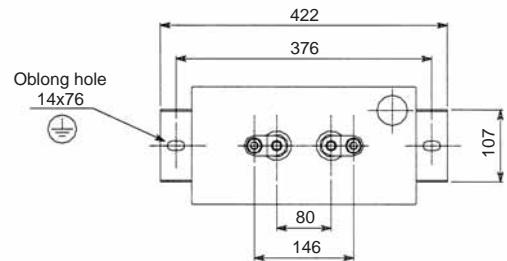
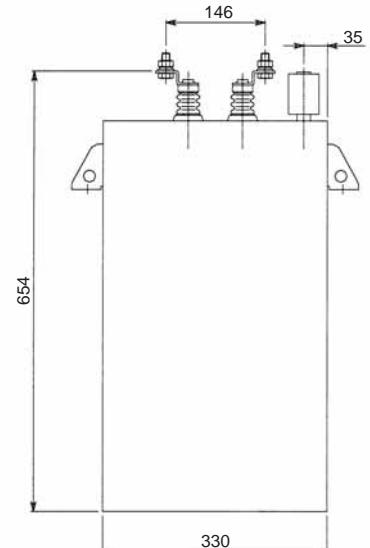
Operating Temperature	- 25 / + 55 °C
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MECHANICAL CHARACTERISTICS

Dimensions	175 x 330 x 570 mm
Weight	<45 Kg
Case	Stainless steel
Painted case	
With Overpressure device	
Without discharge resistor	

TERMINALS AND INSULATION

Terminal	Z type
Material	Ceramic
Creepage distance	40 mm
Clearance	31 mm
Expected life	100000 h
Impregnation	Non polluting oil (NO PCB)





Power Electronics Capacitors

INQUIRY FORM

In case of custom design, or for any special request / quotation, please complete the following form.

Company Name	_____
Contact Person	_____
Phone / Fax / E-mail	_____

Application	_____

Technical characteristics

Value	Unit	Condition / Time / Note
CAPACITANCE		
Rated Capacitance	µF	
Capacitance Tolerance	%	
VOLTAGE		
Rated AC Voltage (Urms)	V	
Rated DC Voltage (Un)	V	
Superimposed ripple voltage (Ur)	Vpp	
Frequency of ripple voltage (fr)	Hz	
Maximum recurrent peak voltage	V	
Maximum surge voltage (Us)	V	
Voltage raise of rise (dV/dT)	V/µs	
CURRENT		
Rated rms current	A	
Maximum rms Current @ θ MAX (I _{MAX})	A	
Maximum peak current (Is)	kA	
OPERATING DATA		
Maximum permissible inductance	nH	
Maximum series resistance (RS)	mΩ	
Maximum tan δ (10E ⁻⁴) @ 50 Hz		
Min.operating temperature (θ MIN)	°C	
Max. operating temperature (θ MAX)	°C	
Storage temperature MIN / MAX	°C	
Altitude maximum	m	
Expected life timehours		
MECHANICAL REQUIREMENTS		
Maximum dimensions (WxLxH)	mm	
Flash over distance	mm	
Creepage distance	mm	
Terminals		
FURTHER REQUIREMENTS		
Quantity	pcs/year	
Start of delivery		

(*) Bold type: fundamental parameters

Power Electronics Capacitors

INQUIRY FORM

Circuit scherme																				

Current and voltage waveforms																				

PLEASE COPY, COMPLETE AND RETURN TO:

DUCATI energia

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Tel. +39 051 6411511 - Fax. +39 051 402040
www.ducatienergia.com - E-mail: commri@ducatienergia.com



Power Electronics Capacitors

GENERAL SAFETY RECOMMENDATIONS

I. SCOPE

These safety recommendations and requirements apply to the following power electronics capacitors and standards. Their purpose is to describe the state of technology which must as a rule be adhered to in all relevant contracts for goods and services.

- 1) Capacitors for power IEC / DIN EN 61071 electronics (PEC).
- 2) Capacitors for railway IEC / DIN EN 61881 applications (PEC).

II. GENERAL SAFETY RULES

Since power capacitors are electrical energy storage devices, they must always be handled with caution. Even after being turned off for a relatively long period of time, they can still be charged with potentially lethal high voltages.

III. GENERAL CONDITIONS FOR STORAGE AND USE

- 1) The manufacturer's installation, application and maintenance instructions **and** the relevant standards must always be complied with.
- 2) **Capacitors must never be stored or used outside the specified temperature ranges.**
- 3) Capacitors may not be stored or operated in corrosive atmospheres, particularly not when chlorides, sulfides, acids, alkalis, salts, organic solvents or similar substances are present.
- 4) **The maximum temperatures (including inherent heat) voltages, currents, power, reactive power, thermal resistances, frequencies, discharge times and switching frequencies specified in the data sheet must be adhered to.**
- 5) **A means of sufficient dissipation of heat loss (fan, cooling) or escaping gases in case of malfunction must be provided. Required minimum distances (e.g. to sources of heat) must be maintained.**
- 6) Specified torques for electrical connections and fasteners must be adhered to.
- 7) Mechanically or electrically damaged, leaky or otherwise damaged capacitors may not be used or continue to be used.
- 8) Existing protective devices of the capacitors may not be manipulated, removed or impaired in their function.

IV. INTERNAL PROTECTIVE DEVICES

- 1) Internal protective devices offer basic protection against certain internal faults, aging and overload.
- 2) Internal protective devices alone are not sufficient to prevent all conceivable dangers in case of malfunction. The so-called self-healing capability is not the same as fail safe system stability.
- 3) Depending on their protective mechanism, internal protective devices are subject to technical and functional limits which when exceeded will definitely cause malfunctions. Such violations can be **excess temperature, overvoltage, wrong application, wrong installation, faulty maintenance, mechanical damage, or operation outside the technical limits of the specification.**
- 4) Most internal protective devices can interrupt the voltage only within the capacitor. They are not fuses in the classical sense such as cable or device fuses which interrupt the voltage upstream from the faulty system component.

V. RISK FACTORS FOR THE CAPACITOR

The most frequent risk factors which cause capacitor damage and possibly also the failure of the internal protective devices are:

- 1) Exceeding the permissible temperature on the capacitor surface (a continuous increase temperature of 7 K cuts life expectancy in half).
- 2) Over voltages, over currents and high inrush currents even if they only occur briefly or cyclically (a continuous increase in the operating voltage of the capacitor of 8% cuts life expectancy in half).
- 3) Network harmonics, resonances created by harmonics or flicker even when they occur only briefly or cyclically.
- 4) Aging of the lighting equipment and consequential excess temperature or high UV stress.
- 5) Failure of other components in a common circuit and consequential over voltages or over currents.
- 6) Interaction with other reactive power components, and also parasitic capacitances (cable) or inductivities in common circuits.
- 7) Even if the test based on the capacitor standard is passed, this does not ensure comprehensive protection against all possible overloading.
- 8) During the operation of thyristor-switched capacitor system, high DC voltages can occur continuously on the capacitors of compensation systems which are not switched on. These DC voltages must be considered when designing the capacitors and the discharge devices.

VI. RISKS WHEN A FAULT OCCURS

- 1) Power capacitors can be a significant risk in the case of failure due to their stored energy and/or their properties during operation in networks with high short-circuit power.
- 2) Power capacitors can actively fail when internal or external protective devices are missing, incorrectly dimensioned or have failed. They can burst, burn or, in extreme cases, explode.

VII. RISK MINIMIZATION

- 1) The capacitor manufacturer cannot predict all possible stresses which a power capacitor can be subjected to and which must be taken into account in the design. This means that the user bears crucial co-responsibility here. For this reason alone, safety and quality should be the top priorities when a capacitor is selected. **This is why we urgently recommend the use of capacitors with appropriate internal protective devices.**
- 2) Before designing the application, capacitors must be checked for their suitability for this particular application. All influences (parameters) must be considered. Unexamined use in an application may have serious consequences. Particularly with sensitive applications, the internal protective devices of the capacitors should be supplemented by the user with suitable external protective measures. **External protective measures are even mandatory when capacitors are used without internal protective devices.**
- 3) When power capacitors are used, suitable measures must always be taken to eliminate possible danger to humans, animals and property both during operations and when a failure occurs. This applies to capacitors both without and with protective devices.



POWER ELECTRONIC
CAPACITORS

Per la continua evoluzione della nostra tecnologia, ci riserviamo il diritto di cambiare le suddette specifiche senza preavviso.
Due to the continual development of our technology, we reserve the right to change the above specifications.



DUCATI energia

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