SPECIFICATION

Device Name : Power Integrated Module

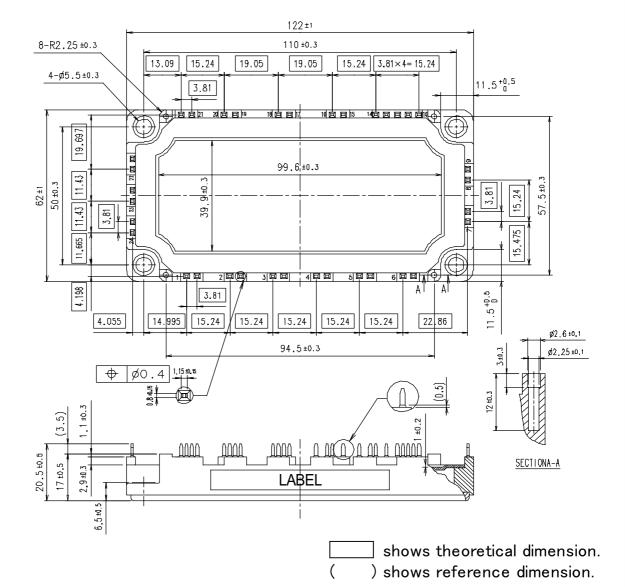
Type Name : 7MBR75U4B120

Spec. No. : MS6M 0855

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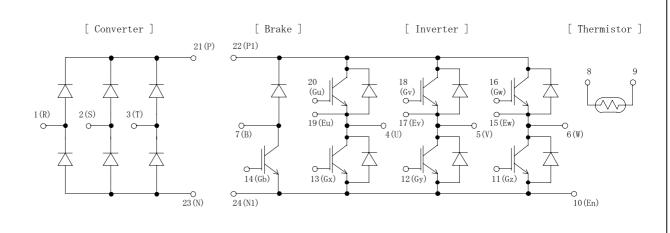


1. Outline Drawing (Unit : mm)



2. Equivalent circuit

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3. Absolute Maximum Ratings (at Tc= 25°C unless otherwise specified)

	Items		Symbols	Condit	Conditions		Units	
	Collec	tor-Emitter voltage	VCES			1200	V	
	Gate-E	Emitter voltage	VGES			±20	V	
			lc	Continuous	Tc=25°C	75		
ē				Continuous	Tc=80°C	50		
nverter	Collec	tor current	lcp	1ms	Tc=25°C	150	Α	
ءَ	Collec	tor current	ІСР	11115	Tc=80°C	100		
			-lc			75		
			-lc pulse	1ms		150		
	Collec	tor Power Dissipation	Pc	1 device		275	W	
	Collec	tor-Emitter voltage	VCES			1200	V	
	Gate-E	Gate-Emitter voltage				±20	V	
				Continuous	Tc=25°C	35		
Brake	Callag	tor current	lc	Continuous	Tc=80°C	25	Α	
Bra	Collec	tor current	Icp	1ma	Tc=25°C	70		
				1ms	Tc=80°C	50		
	Collec	tor Power Dissipation	Pc	1 device		160	W	
	Repeti	tive peak reverse Voltage (Diode)	VRRM			1200	V	
	Repeti	tive peak reverse Voltage	VRRM			1600	V	
Converter	Average Output Current		lo	50Hz/60Hz sine wave		75	А	
Ö	Surge	Current (Non-Repetitive)	IFSM	Tj=150°C, 10ms		520	Α	
	I ² t	(Non-Repetitive)	l ² t	half sine wav	е	1352	A^2s	
Jui	nction t	emperature	Tj			150	°C	
Sto	orage te	emperature	Tstg			-40 ~ +125	C	
	Isolation between terminal and copper base (*1) voltage between thermistor and others (*2)		Viso	AC : 1min.		2500	VAC	
	rew rque	Mounting (*3)	-		3.5	N m		

^(*1) All terminals should be connected together when isolation test will be done.

^(*2) Two thermistor terminals should be connected together, each other terminals should be connected together and shorted to base plate when isolation test will be done.

^(*3) Recommendable Value: 2.5~3.5 Nm (M5)

4. Electrical characteristics (at Tj= 25°C unless otherwise specified)

Items		Symbols	Conditions		Characteristics			Units	
	items	Syllibols		DIIS	min.	typ.	max.	Ullits	
	Zero gate voltage Collector current	ICES	VGE = 0V VCE = 1200V		1	-	1.0	mA	
	Gate-Emitter leakage current	IGES	VCE = 0V VGE=±20V			-	200	nA	
	Gate-Emitter threshold voltage	VGE(th)	VCE = 20V Ic = 75mA			6.5	8.5	٧	
		VCE(sat)	VGE=15V	Tj= 25°C	-	2.55	2.80		
	Collector-Emitter	(terminal)	VGE-15V	Tj=125°C	-	2.95	-	V	
	saturation voltage	VCE(sat)	Ic = 75A	Tj= 25°C	-	2.20	2.45	1	
ē		(chip)	IC - 75A	Tj=125°C	-	2.60	-		
Inverter	Input capacitance	Cies	VCE=10V,VGE=	0V,f=1MHz	-	6	-	nF	
ڪَ		ton	Vcc = 600V		-	0.40	1.20		
	Turn-on time	tr	Ic = 75A		-	0.15	0.60		
		tr (i)	VGE=±15V		-	0.03	-	μs	
	T ((()	toff	Rg = 22 Ω		-	0.42	1.00		
	Turn-off time	tf	1		-	0.07	0.30		
		VF	\(\alpha = \alpha\)	Tj= 25°C	-	2.25	2.45	V	
	F	(terminal)	VGE=0V	Tj=125°C	-	2.45	-		
	Forward on voltage	VF	1	Tj= 25°C	-	1.90	2.10		
		(chip)	IF = 75A	Tj=125°C	-	2.10	-		
	Reverse recovery time	trr	IF = 75A		-	-	0.35	μs	
	Zero gate voltage Collector current	ICES	VGE = 0V VCE = 1200V		-	-	1.0	mA	
	Gate-Emitter leakage current	IGES	VCE = 0V VGE=±20V		ı	-	200	nA	
		VCE(sat)	VOE 45V	Tj= 25°C	-	2.15	2.60		
മ	Collector-Emitter	(terminal)	VGE=15V	Tj=125°C	-	2.50	-	- - -	
Brake	saturation voltage	VCE(sat)		Tj= 25°C	-	1.95	2.40		
B		(chip)	Ic = 35A	Tj=125°C	-	2.30	-		
	:	ton	Vcc = 600V	•	-	0.53	1.20		
	Turn-on time	tr	Ic = 35A		-	0.43	0.60	1	
	- "·	toff	VGE=±15V		-	0.37	1.00	μs	
	Turn-off time	tf	Rg = 43 Ω		-	0.07	0.30	1	
	Reverse current	IRRM	VR=1200V		-	-	1.0	mA	
fer			VGE=0V	terminal			1.75		
Converter	Forward on voltage	VFM	IF = 75A	chip	-	1.30	-	V	
Cor	Reverse current	IRRM	VR=1600V	•	-	-	1.0	mA	
Þ			T = 25°C		-	5000	-		
Thermistor	Resistance	R	T =100°C		465	495	520	Ω	
Fhei	B value	B T = 25/50°C			3305	3375	3450	K	

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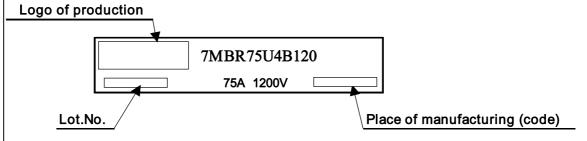
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5. Thermal resistance characteristics

Items	Symbols	Conditions	Ch	Units			
items	Syllibols	Conditions	min.	typ.	max.	Ullits	
		Inverter IGBT	-	-	0.45		
Thermal register as (1 dayies)	Rth(j-c)	Inverter FWD		-	-	0.73	1
Thermal resistance(1device)		Brake IGBT	-	-	0.76	°C/W	
		Converter Diode	-	-	0.50	C/VV	
Contact Thermal resistance	Pth(o f)	with Thermal Compound		0.05]	
(1device) (*4)	Rth(c-f)	with Thermal Compound	-	0.05	-		

^(*4) This is the value which is defined mounting on the additional cooling fin with thermal compound.

6. Indication on module



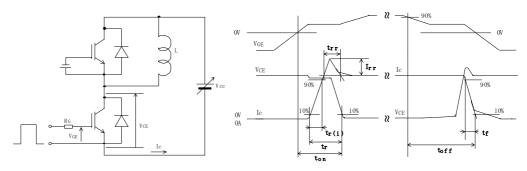
7.Applicable category

This specification is applied to Power Integrated Module named 7MBR75U4B120.

8. Storage and transportation notes

- The module should be stored at a standard temperature of 5 to 35°C and humidity of 45 to 75%.
- · Store modules in a place with few temperature changes in order to avoid condensation on the module surface.
- · Avoid exposure to corrosive gases and dust.
- · Avoid excessive external force on the module.
- · Store modules with unprocessed terminals.
- · Do not drop or otherwise shock the modules when transporting.

9. Definitions of switching time



10. Packing and Labeling

Display on the packing box

- Logo of production
- Type name
- Lot No
- Products quantity in a packing box

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11. Reliability test results

Reliability Test Items

Test		Toot itomo	Test methods and conditions		Reference norms	Number	
gories		Test items	Test met	EIAJ ED-4701 (Aug2001 edition)	sample	ance number	
	1	Terminal Strength		: 20N	Test Method 401	5	(0:1)
		(Pull test)	Test time	: 10±1 sec.	Method I		
	2	Mounting Strength	Screw torque	: 2.5 ~ 3.5 N·m (M5)	Test Method 402	5	(0:1)
			Test time	: 10±1 sec.	method II		
	3	Vibration	Range of frequency:	10 ~ 500Hz	Test Method 403	5	(0:1)
			Sweeping time	: 15 min.	Reference 1		
			Acceleration	: 100m/s ²	Condition code B		
sts			Sweeping direction:				
Te			Test time	: 6 hr. (2hr./direction)			
Mechanical Tests	4	Shock	Maximum acceleration	: 5000m/s ²	Test Method 404	5	(0:1)
nic			Pulse width	: 1.0msec.	Condition code B		
ha			Direction	: Each X,Y,Z axis			
ec			Test time	: 3 times/direction			
≥	5	Solderabitlity	Solder temp.	: 235±5 °C	Test Method 303	5	(0:1)
		-		: 5±0.5sec.	Condition code A		
			Test time	: 1 time			
			Each terminal should	be Immersed in solder			
			within 1~1.5mm from the	he body.			
	6	Resistance to	Solder temp.		Test Method 302	5	(0:1)
		Soldering Heat	Immersion time		Condition code A		
		3	Test time	: 1 time			
				be Immersed in solder			
			within 1~1.5mm from t				
	1	High Temperature	Storage temp.	: 125±5 °C	Test Method 201	5	(0:1)
	1	Storage		: 1000hr.			(/
	2	Low Temperature	Storage temp.	: -40±5 °C	Test Method 202	5	(0:1)
	-	Storage	Test duration				(0)
	3	Temperature		: 85±2 °C	Test Method 103	5	(0:1)
	١	Humidity	Relative humidity	: 85±5%	Test code C		(•)
		Storage	Test duration	: 1000hr.			
	4	Unsaturated		: 120±2 °C	Test Method 103	5	(0:1)
	•	Pressurized Vapor	Test humidity	: 85±5%	Test code E		(0 /
		1 1000dileod Vapol		: 96hr.	1001 0000 2		
ts	5	Temperature	1 oot daration		Test Method 105	5	(0:1)
Tests	Ŭ	Cycle	Test temp.	: Low temp40±5 °C			(0.1)
nt		,	· '	·			
Environmer				─ High temp. 125 ±5 °C			
iro				L RT 5 ~ 35 °C			
.i.			Dwell time	: High ~ RT ~ Low ~ RT			
ΙШ			Dwell tillie	1hr. 0.5hr. 1hr. 0.5hr.			
			Number of cycles	: 100 cycles			
	6	Thermal Shock	Trainbor of Gyoles	+0	Test Method 307	5	(0:1)
	٦	THEITIAI SHOCK	Test temp.	: ☐ High temp. 100 -5 °C	method I		(0.1)
			rest temp.		Condition code A		
				Low temp. 0 -0 °C	Condition code A		
			Line of the state of 184-4				
			1	rith ice and boiling water			
			Dipping time	: 5 min. par each temp.			
			Transfer time	: 10 sec.			
			Number of cycles	: 10 cycles			

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Reliability Test Items

Test cate- gories	Test items	Test m	ethods and conditions	Reference norms EIAJ ED-4701 (Aug2001 edition)	Number of sample	Accept- ance number
	1 High temperature Reverse Bias	Test temp. Bias Voltage Bias Method Test duration	: Ta = 125±5 °C (Tj ≦ 150 °C) : VC = 0.8×VCES : Applied DC voltage to C-E VGE = 0V : 1000hr.	Test Method 101	5	(0:1)
Endurance Tests	2 High temperature Bias (for gate)	Test temp. Bias Voltage Bias Method Test duration	: Ta = 125±5 °C (Tj ≤ 150 °C) : VC = VGE = +20V or -20V : Applied DC voltage to G-E VCE = 0V : 1000hr.	Test Method 101	5	(0:1)
Endui	3 Temperature Humidity Bias	Test temp. Relative humidity Bias Voltage Bias Method Test duration	: 85±2 °C : 85±5% : VC = 0.8×VCES : Applied DC voltage to C-E VGE = 0V : 1000hr.	Test Method 102 Condition code C	5	(0:1)
	4 Intermitted Operating Life (Power cycle) (for IGBT)	ON time OFF time Test temp. Number of cycles	 2 sec. 18 sec. Δ Tj=100±5 deg Tj ≤ 150 °C, Ta=25±5 °C 15000 cycles 	Test Method 106	5	(0:1)

Failure Criteria

Item	Charact	Characteristic Symbol Failure criteria		Unit	Note		
				Lower limit	Upper limit		
Electrical	Leakage cur	rent	ICES	-	USL×2	mA	
characteristic			±IGES	ı	USL×2	μΑ	
	Gate threshold voltage		VGE(th)	LSL×0.8	USL×1.2	mA	
	Saturation voltage		VCE(sat)	ı	USL×1.2	V	
	Forward voltage		VF	ı	USL×1.2	>	
	Thermal	IGBT	∆ VGE	-	USL×1.2	mV	
	resistance		or Δ VCE				
		FWD	ΔVF	ı	USL×1.2	mV	
	Isolation voltage		Viso	Broken i	nsulation	1	
Visual	Visual inspection Peeling Plating						
inspection			-	The visua	al sample	-	
	L and the o	thers					

LSL: Lower specified limit. USL: Upper specified limit.

Note Each parameter measurement read-outs shall be made after stabilizing the components at room ambient for 2 hours minimum, 24 hours maximum after removal from the tests. And in case of the wetting tests, for example, moisture resistance tests, each component shall be made wipe or dry completely before the measurement.

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Reliability Test Results

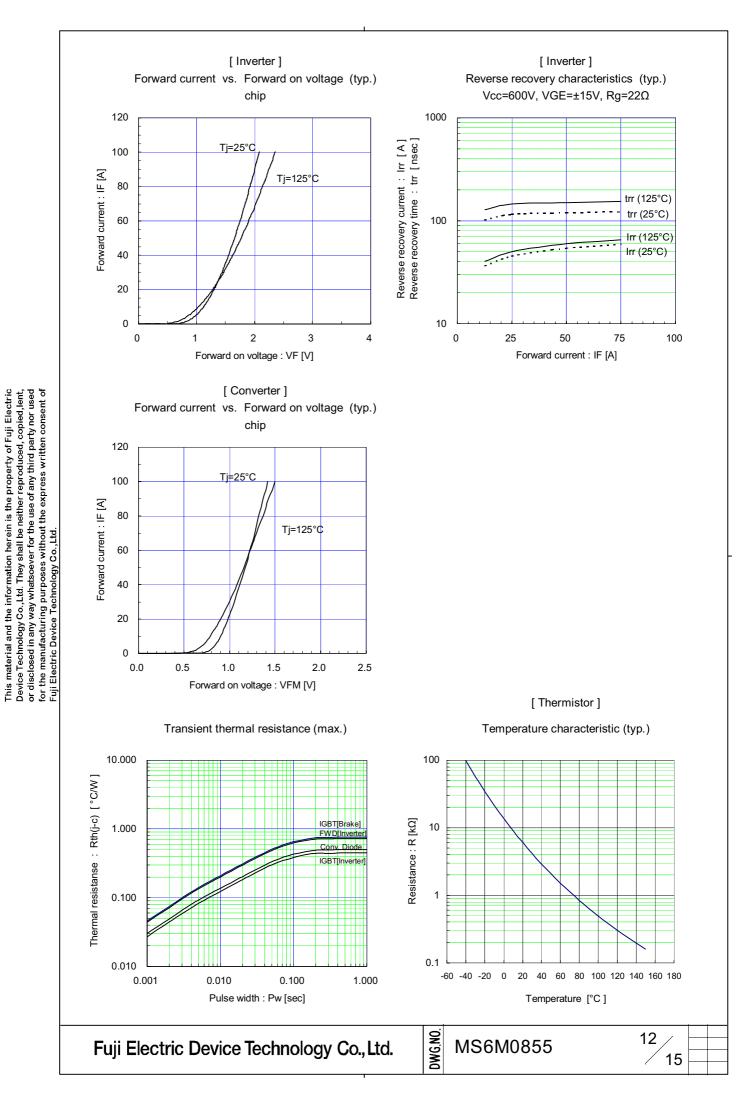
Test cate-gorie	Test items		Reference norms EIAJ ED-4701 (Aug2001 edition)	Number of test sample	Number of failure sample
	1	Terminal Strength (Pull test)	Test Method 401 Method I	5	0
sts	2	Mounting Strength	Test Method 402 method II	5	0
Mechanical Tests	3	Vibration	Test Method 403 Condition code B	5	0
chani	4	Shock	Test Method 404 Condition code B	5	0
Me	5	Solderabitlity	Test Method 303 Condition code A	5	0
	6	Resistance to Soldering Heat	Test Method 302 Condition code A	5	0
	1	High Temperature Storage	Test Method 201	5	0
sts	2	Low Temperature Storage	Test Method 202	5	0
nt Tes	3	Temperature Humidity Storage	Test Method 103 Test code C	5	*
Environment Tests	4	Unsaturated Pressurized Vapor	Test Method 103 Test code E	5	0
Envir	5	Temperature Cycle	Test Method 105	5	0
	6	Thermal Shock	Test Method 307 method I Condition code A	5	0
sts	1	High temperature Reverse Bias	Test Method 101	5	*
ce Te	2	High temperature Bias (for gate)	Test Method 101	5	0
Endurance Tests	3	Temperature Humidity Bias	Test Method 102 Condition code C	5	*
En	4	Intermitted Operating Life (Power cycling) (for IGBT)	Test Method 106	5	0

* under confirmation

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Warnings

- This product shall be used within its absolute maximum rating (voltage, current, and temperature). This product may be broken in case of using beyond the ratings. If Printed Circuit Board is not suitable, the main pin terminals may have higher temperature than Tstg. Also the pin terminals shall be used within Tstg. 製品の絶対最大定格(電圧, 電流, 温度等)の範囲内で御使用下さい。絶対最大定格を超えて使用すると、素子が破壊する場合があります。また、使用するプリント板が不適切な場合、主端子ピンの温度がTstg以上になることがあります。主端子ピンもTstg範囲内でご使用下さい。
- Connect adequate fuse or protector of circuit between three-phase line and this product to prevent the equipment from causing secondary destruction, such as fire, its spreading, or explosion. 万一の不慮の事故で素子が破壊した場合を考慮し、商用電源と本製品の間に適切な容量のヒューズ又はブレーカーを必ず付けて火災、爆発、延焼等の2次破壊を防いでください。
- Use this product after realizing enough working on environment and considering of product's reliability life.

 This product may be broken before target life of the system in case of using beyond the product's reliability life.

 製品の使用環境を十分に把握し、製品の信頼性寿命が満足できるか検討の上、本製品を適用して下さい。製品の信頼性寿命を超えて使用した場合、装置の目標寿命より前に素子が破壊する場合があります。
- When electric power is connected to equipments, rush current will be flown through rectifying diode to charge DC capacitor. Guaranteed value of the rush current is specified as I²t (non-repetitive), however frequent rush current through the diode might make it's power cycle destruction occur because of the repetitive power. In application which has such frequent rush current, well consideration to product life time (i.e. suppressing the rush current) is necessary.
 - 電源投入時に整流用ダイオードには、コンデンサーを充電する為の突入電流が流れます。この突入電流に対する保証値は I^2 t(非繰返し)として表記されていますが、この突入電流が頻繁に流れると I^2 t破壊とは別に整流用ダイオードの繰返し負荷によるパワーサイクル耐量破壊を起こす可能性があります。突入電流が頻繁に流れるようなアプリケーションでは、突入電流値を抑えるなど、製品寿命に十分留意してご使用下さい。
- If the product had been used in the environment with acid, organic matter, and corrosive gas (hydrogen sulfide, sulfurous acid gas), the product's performance and appearance can not be ensured easily.

 酸・有機物・腐食性ガス(硫化水素, 亜硫酸ガス等)を含む環境下で使用された場合、製品機能・外観等の保証はできません。
- Use this product within the power cycle curve (Technical Rep.No.: MT5F12959). Power cycle capability is classified to delta-Tj mode which is stated as above and delta-Tc mode. Delta-Tc mode is due to rise and down of case temperature (Tc), and depends on cooling design of equipment which use this product. In application which has such frequent rise and down of Tc, well consideration of product life time is necessary. 本製品は、パワーサイクル寿命カーブ以下で使用下さい(技術資料No.: MT5F12959)。パワーサイクル耐量にはこのΔTによる場合の他に、ΔTcによる場合があります。これはケース温度(Tc)の上昇下降による熱ストレスであり、本製品をご使用する際の放熱設計に依存します。ケース温度の上昇下降が頻繁に起こる場合は、製品寿命に十分留意してご使用下さい。
- Never add mechanical stress to deform the main or control terminal. The deformed terminal may cause poor contact problem.
 主端子及び制御端子に応力を与えて変形させないで下さい。 端子の変形により、接触不良などを引き起こす場合があります。
- Use this product with keeping the cooling fin's flatness between screw holes within 100um at 100mm and the roughness within 10um. Also keep the tightening torque within the limits of this specification. Too large convex of cooling fin may cause isolation breakdown and this may lead to a critical accident. On the other hand, too large concave of cooling fin makes gap between this product and the fin bigger, then, thermal conductivity will be worse and over heat destruction may occur.
 - 冷却フィンはネジ取り付け位置間で平坦度を100mmで100um以下、表面の粗さは10um以下にして下さい。 過大な凸反り があったりすると本製品が絶縁破壊を起こし、重大事故に発展する場合があります。また、過大な凹反りやゆがみ等があると、本製品と冷却フィンの間に空隙が生じて放熱が悪くなり、熱破壊に繋がることがあります。
- In case of mounting this product on cooling fin, use thermal compound to secure thermal conductivity. If the thermal compound amount was not enough or its applying method was not suitable, its spreading will not be enough, then, thermal conductivity will be worse and thermal run away destruction may occur. Confirm spreading state of the thermal compound when its applying to this product. (Spreading state of the thermal compound can be confirmed by removing this product after mounting.) 素子を冷却フィンに取り付ける際には、熱伝導を確保するためのコンパウンド等をご使用ください。又、塗布量が不足したり、塗布方法が不適だったりすると、コンパウンドが十分に素子全体に広がらず、放熱悪化による熱破壊に繋がる事があります。コンパウンドを塗布する際には、製品全面にコンパウンドが広がっている事を確認してください。 (実装した後に素子を取りはずすとコンパウンドの広がり具合を確認する事が出来ます。)
- It shall be confirmed that IGBT's operating locus of the turn-off voltage and current are within the RBSOA specification. This product may be broken if the locus is out of the RBSOA. ターンオフ電圧・電流の動作軌跡がRBSOA仕様内にあることを確認して下さい。RBSOAの範囲を超えて使用すると素子が破壊する可能性があります。

Warnings

- If excessive static electricity is applied to the control terminals, the devices may be broken. Implement some countermeasures against static electricity. 制御端子に過大な静電気が印加された場合、素子が破壊する場合があります。取り扱い時は静電気対策を実施して下さい。
- Never add the excessive mechanical stress to the main or control terminals when the product is applied to equipments. The module structure may be broken. 素子を装置に実装する際に、主端子や制御端子に過大な応力を与えないで下さい。端子構造が破壊する可能性があります。
- In case of insufficient -VGE, erroneous turn-on of IGBT may occur. -VGE shall be set enough value to prevent this malfunction. (Recommended value: -VGE = -15V) 逆バイアスゲート電圧-VGEが不足しますと誤点弧を起こす可能性があります。誤点弧を起こさない為に-VGEは十分な値で設定して下さい。(推奨値:-VGE = -15V)
- In case of higher turn-on dv/dt of IGBT, erroneous turn-on of opposite arm IGBT may occur. Use this product in the most suitable drive conditions, such as +VGE, -VGE, RG to prevent the malfunction. ターンオン dv/dt が高いと対抗アームのIGBTが誤点弧を起こす可能性があります。誤点弧を起こさない為の最適なドライブ条件(+VGE, -VGE, RG等)でご使用下さい。
- This product may be broken by avalanche in case of VCE beyond maximum rating VCES is applied between C-E terminals. Use this product within its absolute maximum voltage.

 VCESを超えた電圧が印加された場合、アバランシェを起こして素子破壊する場合があります。VCEは必ず絶対定格の範囲内でご使用下さい。

Cautions

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