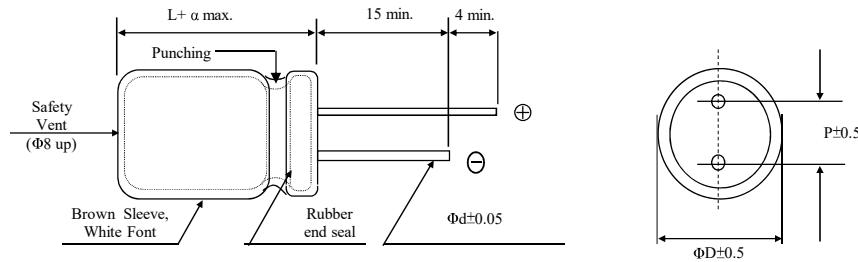


## FOR APPROVAL

**DIMENSIONS(mm)**

ΦD	8
L	12
a	1.0
P	3.5
Φd	0.5



Customer:	Aluminum Electrolytic Capacitors MF Series								Su'scon	
	Ozdisan								Code	

## Electric Characteristics:

Ozdisan	Su'scon	Cap. (uF)	Cap. Tol. (%)	Rate Volt. (V-DC)	Surge Volt. (V-DC)	Oper. Temp. (°C)	Nominal Case Size D*L(mm)	Leakage Current Max (uA)	D.F. MAX (%)	R.C 100KHz (mA rms)	IMP 100KHz at 25°C(Ω)Max	Load Life (H)
P/N	P/N	470	±20	25	32	105	8*12	117	14	950	0.095	3000
	MF025M471F12PKKKS00R											

**REMARKS:**

1. Leakage Current Test: 6.3V ~100V at 20°C for 2 minutes ; 160V ~450V at 20°C for 5 minutes ;
2. Operating temperature: 6.3V~400V -40°C~ +105°C ; 450V -25°C~ +105°C ;
3. Dissipation Factor Test: at 20°C, 120 Hz.
4. Capacitance Test: at 20°C, 120 Hz.
5. Ripple Current Test: at 105°C, 100K Hz ;
6. Load Life: 5000 hours, subjected to DC voltage with the rated ripple current is applied at 105°C. ( $\Phi D \leq 6.3\Phi$ , 2000hrs;  $\Phi D=8mm$ , 3000hrs).
- Capacitance Change: Within±20% of initial value;
- $\tan\delta$ : 200% or less of initial specified value;
- Leakage Current: According to the specified value which stated in the catalogue to do the life testing;
- Initial specified value or less;
7. Shelf Life: The following specifications shall be satisfied when the capacitors are restored to 20°C after exposing them for 1000 hours 105°C without voltage applied. Before the measurement, the capacitor shall be preconditioned by applying voltage according to them 4.1 of JIS C5101-4.
- Capacitance Change : Within±20% of initial value;
- $\tan\delta$ : 150% or less of initial specified value;
- Leakage Current: Initial specified value or less.
8. when have characteristic requested: Load life & shelf life test and etc. , judgment standard reference to our catalogue.

**•SPECIFICATION**

Voltage Range 工作電壓範圍	6.3~100V						160~450V					
Leakage Current 洩漏電流	WV≤100V, I≤0.01CV or 3uA (After 2 minutes application of DC working voltage, at 20°C)						WV>100V, I≤0.03CV+20(uA), (After 5 minutes application of DC working voltage, at 20°C)					
Dissipation Factor 散逸因素 (損失角正切) (tan δ)	Measurement Frequency:120Hz. Temperature: 20°C											
Rate Voltage(V)	6.3	10	16	25	35	50	63~80	100	120~250	350	400	450
$\tan\delta$ ( MAX)	0.20	0.17	0.16	0.14	0.12	0.10	0.08	0.08	0.15	0.20	0.25	0.25

When nominal capacitance over 1000μF,  $\tan\delta$  shall be added 0.02 to the listed value with increase of every 1000μF .

Standards 參照標準 JIS C-5101-4(IEC 60384)

**•RIPPLE CURRENT COEFFICIENTS**

Frequency coefficient of allowable ripple current

Rated Voltage(V)	Capacitance(uF)	Frequency(Hz)				
		50	120	1k	10k	100k
6.3~100	10~150	0.60	0.70	0.85	0.95	1.00
	220~1800	0.65	0.75	0.90	0.98	1.00
	2200~15000	0.75	0.80	1.00	1.00	1.00
160~450	1~330	0.55	0.65	0.80	0.90	1.00

The endurance of capacitors is reduced with internal heating produced by ripple current at the rate of halving the lifetime with every 5°C rise.

When long life performance is required in actual use, the rms ripple current has to be reduced.

Production date:2024.10.22