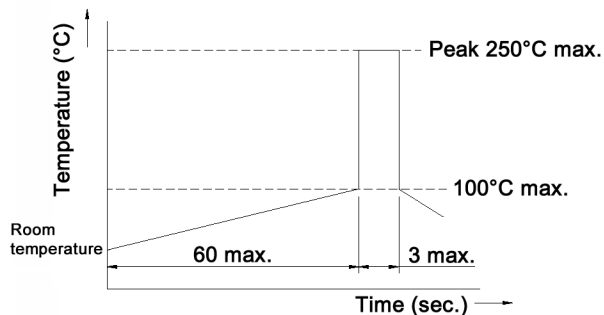


Soldering conditions:

Wave soldering profile
(temperatures on the solder side of the PCB)



Items	Condition
Preheating temperature	Ambient temperature of the soldered surface of PC board 100°C max.
Preheating time	60sec. max.
Soldering temperature	250°C max.
Continuous dipping time	3sec. max.
Number of soldering	2 times max.

Specifications:

Contact rating: 1A, 125V AC
 Contact resistance: 50mOhm max.
 Insulation resistance: 100MOhm min. at 500V DC
 Operating temperature: -25°C to +65°C
 Mechanical life: 1 000 000 cycles



Tolerances: 0.00 to 30.00: ±0.20mm		Date	Name
30.01 to 80.00: ±0.25mm		01/04	us
Soldering conditions	03/09	dr	
RoHS compliant	01/08	dr	
P.C.B. Layout	01/08	dr	
P/N modified	09/05	rs	
Modifications	Date	Name	

DM-DM-01-P

knitter-switch

30 04 26

Page

1/1