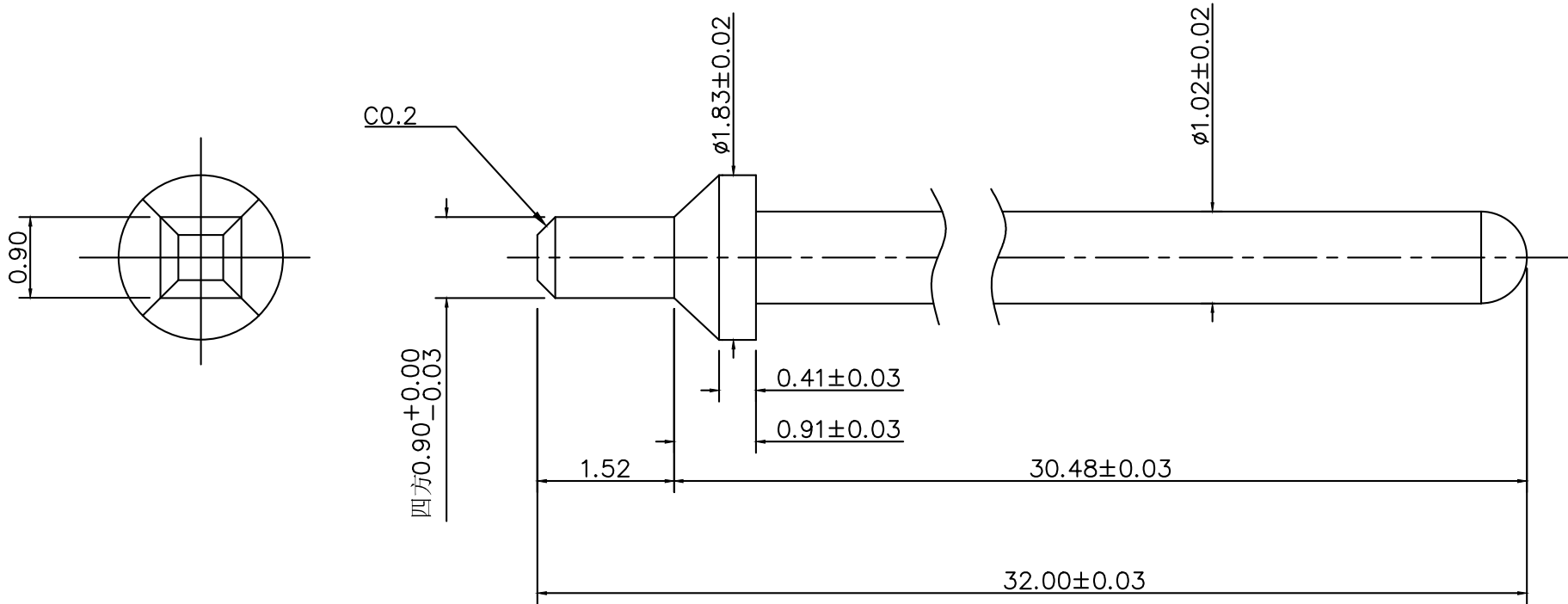


REVISIONS		
No.	DESCRIPTION	DATE



Technical requirements.

1. Material: brass C3604
2. Outer surface finish Ra1.0, no phi-fronts, burrs allowed  
The maximum cutting point does not exceed 0.03mm
3. Nickel priming + tin plating
4. Blackening, yellowing, fogging and other undesirable phenomena are not allowed

4		7	入库			
		6	检验	膜厚仪	*	电镀膜厚
3	不允许有发黑、发黄、发雾等不良现象	5	电镀	*	*	
		4	全检外观	*	*	重点两个端面无凸点
2	不可有披锋、毛刺等不良。管口倒角明显切断点最大不超过0.03mm	3	抛光	*	*	
		2	清洗	清洗机	40万/8H	
1	每2小时抽检一次，如发现有1pc不良，再抽5pcs检验，直到全部合格再继续生产，并记录结果。	1	车削	P3机	20个/分	
		序号	工艺	设备	产能	配件/备注

Part Number	L-KLS1-2174-01-S-Sn
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QC作业标准

制作工艺流程

DWG. NO.		DESIGNED BY:		SCALE:	N/A	UNIT	mm	THE UNMARKED TOLERANCE ARE AS BELOW :
TITLE:		CHECKED BY:		SHEET:	1 of 1	PROJECTION		
		APPROVED BY:		DATE:	11/15/2022	VER.	A.0	

LENGTH		ANGLE	
X.XX	±0.05mm	X.XX	±0.50°
X.X	±0.10mm	X.X	±1.00°
X.	±0.20mm	X.	±2.00°

NINGBO KLS ELECTRONIC CO; LTD